

KRAMBLE INDUSTRIES INC.

Pole Connector Installation



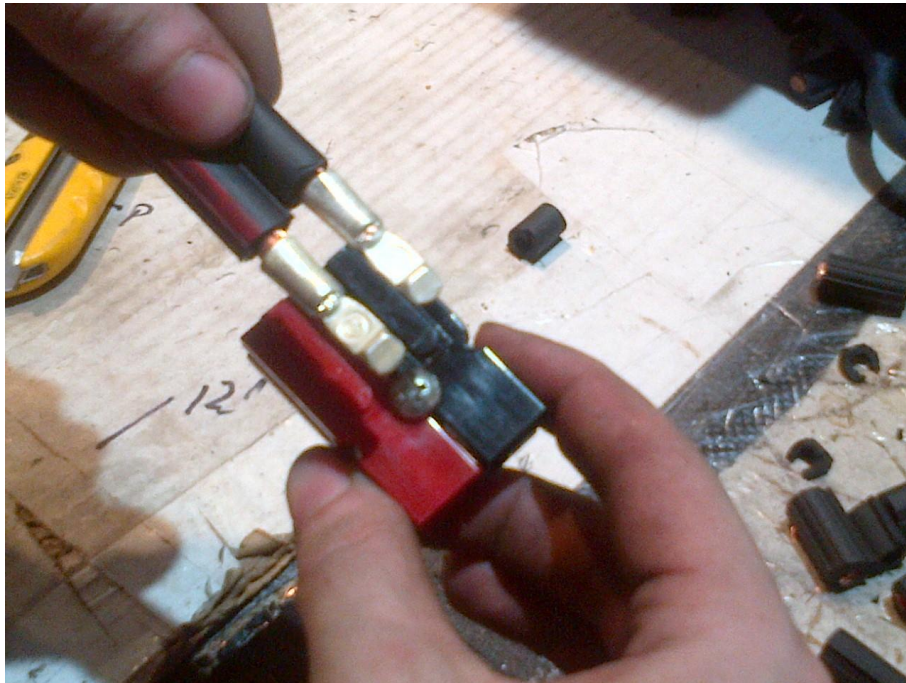
Cut between cables being careful not to expose copper core



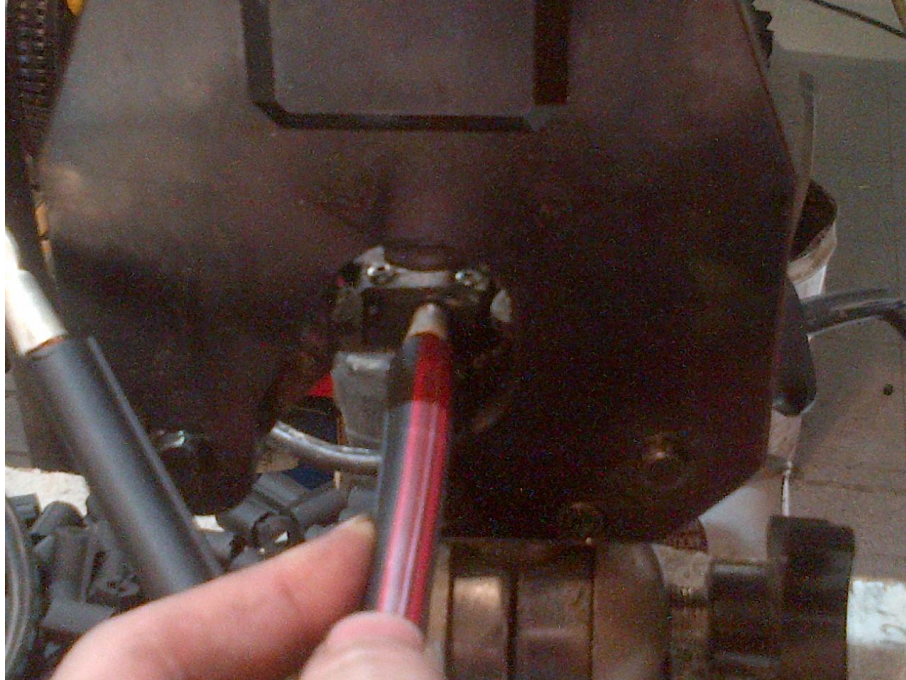
Skive insulation of the wire sufficient to fit inside crimped fitting



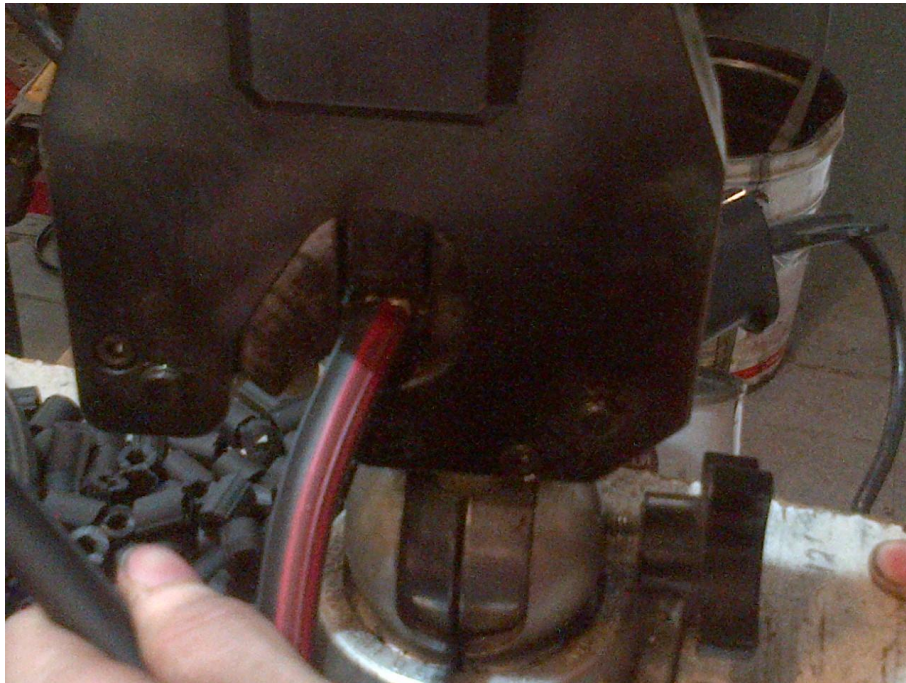
Gently twist copper strands to allow crimp end to go one without loose strands



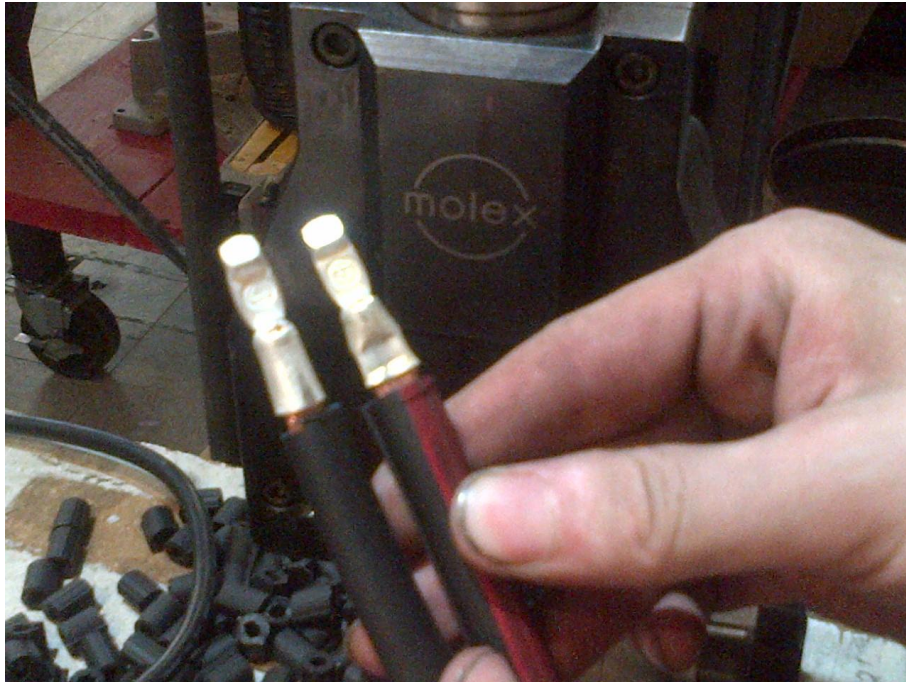
Rotate crimp end for the wedge to be up position based on cable and plug color orientation



Crimp fitting onto cable



Note: the crimping can be done with pliers. Make sure the crimp is tight and can't be pulled off.



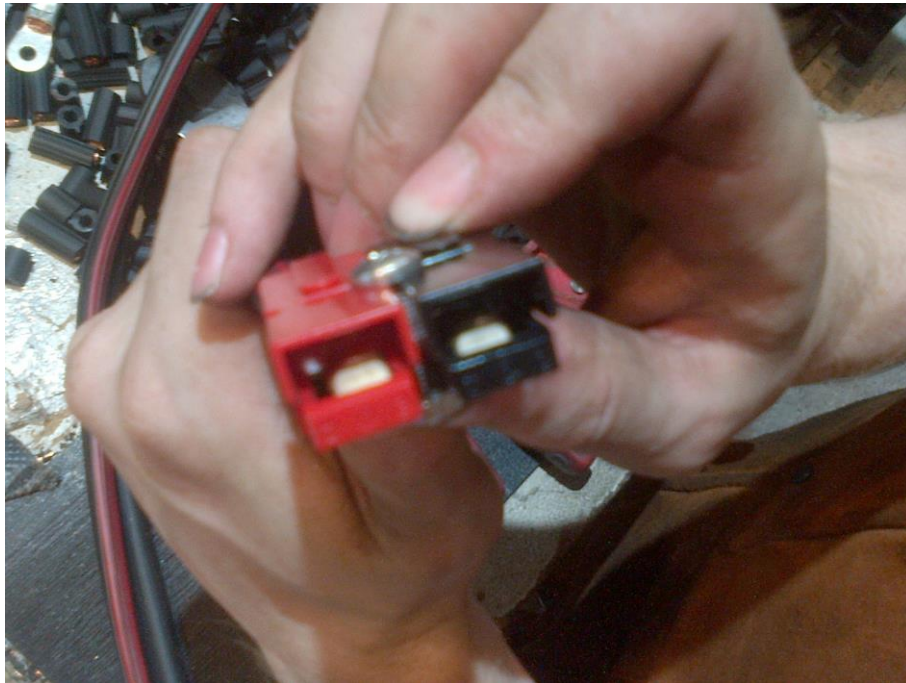
Shown with crimp completed



Ensure wedge are in the up position to match openings in plug



Push crimped ends into plug until they click. You will need to do each wire at a time.



View of finished installation