

## Mobile Filter Units

### Pi 8100

Flow rates 27 and 55 l/min

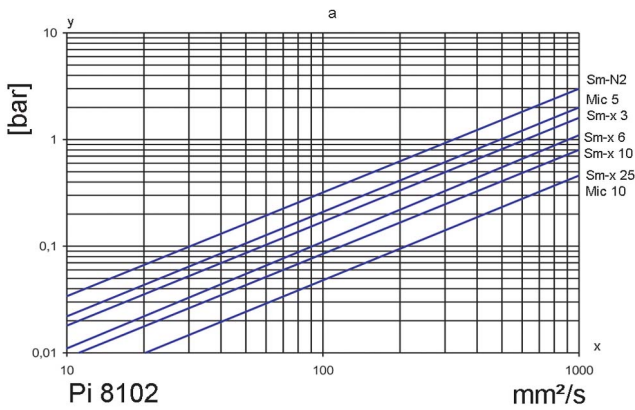
#### 1. Features

##### High performance filters for modern hydraulic systems

- Mobile bypass filtration for hydraulic and lubricating systems
- System and container filling
- Pumping out of old oil
- Transfer pumping of container contents
- Reduces dirt loading of system filters on start-up and following repairs
- Achievement of specified cleanliness classes using MAHLE Sm-x filter elements
- Excellent contamination absorption performance using MAHLE Sm-N 2 filter elements
- MAHLE low pressure filter Pi 150 housing with quick-release cover for fast element replacement
- Oil collection tank/automatic bleeding
- Automatic pump cut-off
- Low operating noise
- Robust feed pump with helical gearing and integrated bypass valve
- Suitable for mineral oils, HFC and biodegradable oils
- Good suction performance, also suitable for high viscosity products
- Worldwide distribution

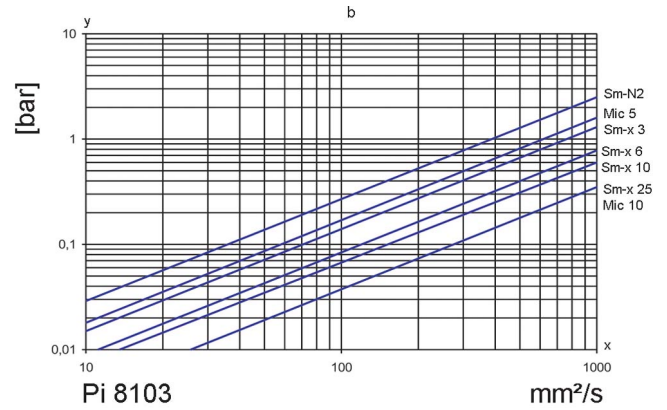


## 2. Flow rate/pressure drop curve complete filter



a = differential pressure-viscosity curve Pi 8102  
 flow rate = 27 l/min  
 y = differential pressure [bar]  
 x = viscosity [mm<sup>2</sup>/s]

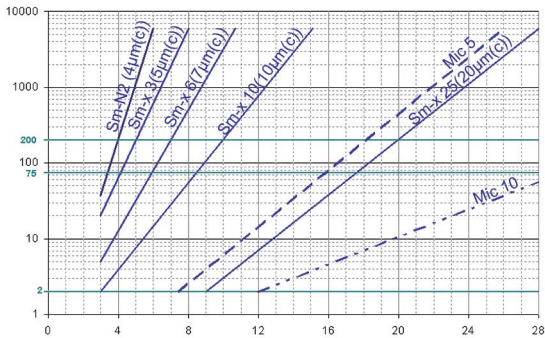
Illustration shows initial  $\Delta p$  of complete filter (housing incl. element) of the mobile filter units.



b = differential pressure-viscosity curve Pi 8103  
 flow rate = 55 l/min  
 y = differential pressure [bar]  
 x = viscosity [mm<sup>2</sup>/s]

Recommended initial  $\Delta p$ :  
 max. 0.5 bar at bypass filtration  
 max. 0.8 bar for filling or transfer by pump

## 3. Separation grade characteristics



y = beta-value  
 x = particle size [µm]

determined by multipass tests (ISO 16889)  
 calibration according to ISO 11171 (NIST)

## 5. Quality assurance

MAHLE filters and filter elements are produced according to the following international standards:

Norm	Designation
DIN ISO 2941	Hydraulic fluid power filter elements; verification of collapse/burst resistance
DIN ISO 2942	Hydraulic fluid power filter elements; verification of fabrication integrity
DIN ISO 2943	Hydraulic fluid power filter elements; verification of material compatibility with fluids
DIN ISO 2923	Hydraulic fluid power filter elements; method for end load test
DIN ISO 2924	Hydraulic fluid power filter elements; verification of flow fatigue characteristics
ISO 3968	Hydraulic fluid power-filters-evaluation of pressure drop versus flow characteristics
ISO 10771.1	Fatigue pressure testing of metal containing envelopes in hydraulic fluid applications
ISO 16889	Hydraulic fluid power filters-multipass method for evaluation filtration performance of a filter element

## 4. Filter performance data

tested according to ISO 16889 (multipass test)  
 Sm-N/Sm-x elements with max.  $\Delta p$  10 bar

Sm-N	2	$\beta_{4(C)} \geq 200$
Sm-x	3	$\beta_{5(C)} \geq 200$
Sm-x	6	$\beta_{7(C)} \geq 200$
Sm-x	10	$\beta_{10(C)} \geq 200$
Sm-x	25	$\beta_{20(C)} \geq 200$

values guaranteed up to 10 bar differential pressure.

The filter element Sm-N 2 has a very high dirt load capacity and is very suitable for bypass filtration.



## 8. Technical specifications

<b>Filtration unit type</b>	<b>Pi 8102-069</b>	<b>Pi 8103-069</b>
<b>Delivery flow</b>	27 l/min	55 l/min
Motor output	0.75 KW/1450 1/min	1.5 KW/1450 1/min
Power supply	230/400 V/50/60 Hz	230/400 V/50/60 Hz
Connection cable	7 m with EEC connector	7 m with EEC connector
Pressure limiting valve	5 bar	5 bar
<b>Pumpe, type</b>	WP gear pump with outward-facing helical gear shafts	WP gear pump with outward-facing helical gear shafts
Pump protection filter	Cleanable 150 µm wire mesh suction filter	Cleanable 150 µm wire mesh suction filter
Minimum suction pressure	0.6 bar	0.6 bar
Maximum suction pressure	1.4 bar	1.4 bar
Pump viscosity range	7.5 - 2500 mm <sup>2</sup> /s	7.5 - 2500 mm <sup>2</sup> /s
Pump temperature range	-20 °C to +120 °C	-20 °C to +120 °C
<b>MAHLE low pressure filter</b>	Pi 1535/10-069	Pi 1560/10-069
Nominal pressure	10 bar	10 bar
Filter element	see options table	see options table
Filter area loading	0.0011-0.0019 l/min/cm <sup>2</sup>	0.0011-0.0019 l/min/cm <sup>2</sup>
Filter monitor	visual/electrical differential pressure indicator and automatic pump cut-off	visual/electrical differential pressure indicator and automatic pump cut-off
Δp reading threshold pressure	2.2 bar	2.2 bar
<b>Unit monitor</b>	Vacuum pressure gauge at the pump and pressure gauge suction points	Vacuum pressure gauge at the pump and pressure gauge suction points
Filtration unit/ filter element operating range	see differential/viscosity curves	see differential pressure/viscosity curves
<b>Pipes</b>	Screw fittings and pipes are zinc plated and chromated	Screw fittings and pipes are zinc plated and chromated
2.5 m flexible ransparent suction hose with suction pipe	DN 25	DN 38
2.5 m flexible delivery hose, with pipe lance	DN 19	DN 25
Noise level	< 72 db (A)	< 72 db (A)
Seals	FPM (Viton)*	FPM (Viton)*
Weight	approx. 80 kg	approx. 108 kg

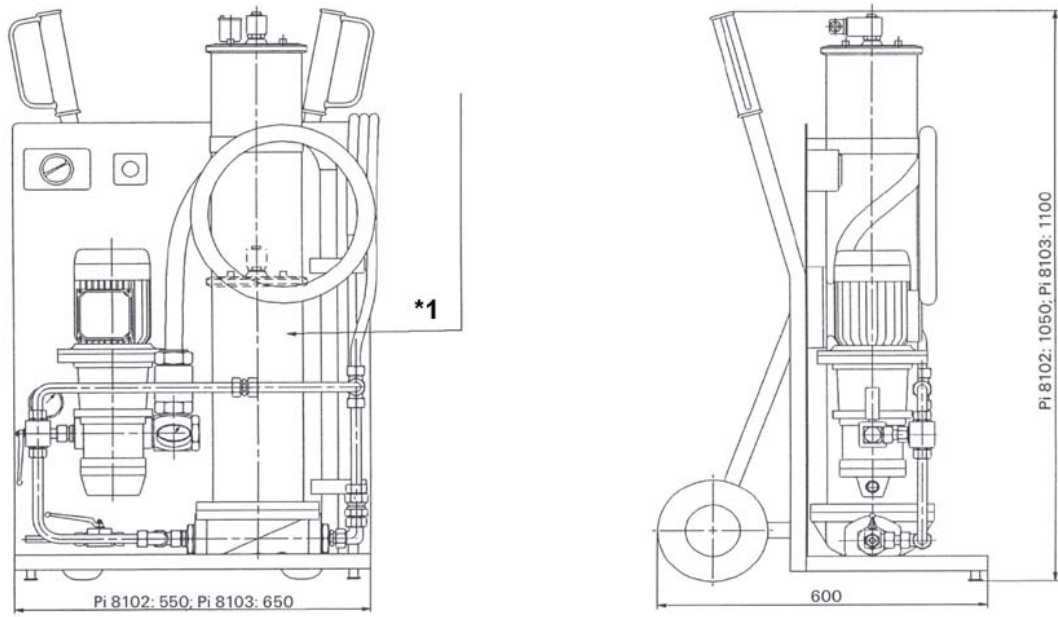
\* other seals can be supplied on request

We draw attention to the fact that all values indicated are average values which do not always occur in specific cases of application. Our products are continually being further developed. Values, dimensions and weights can change as a result of this. Our specialized department will be pleased to offer you advice.

We recommend to contact us concerning applications of our filters in areas governed by the EU Directive 94/9 EC /ATEX 95). The standard version can be used for liquids based on mineral oil (corresponding to the fluids in Group 2 of Directive 97/23 EC Article 9). If you consider to use other fluids please contact us for additional support.

Subject to technical alteration without prior notice.

## 8. Technical specifications



\*1

low pressure filter

Pi 8102 (dashed): Pi 1535

Pi 8103: Pi 1560

# MAHLE

*Industrial Filtration*

MAHLE Filtersysteme GmbH  
Industriefiltration  
Schleifbachweg 45  
D-74613 Öhringen  
Phone +49 (0) 7941/67-0  
Fax +49 (0) 7941/67-23429  
industriefiltration@mahle.com  
www.mahle-industriefiltration.com  
79781899.04/2008