

## ViterChlor HBV Chlor Rubber Int/Finish

<b>Product Description</b>	<b>A chlorinated rubber semi-gloss intermediate or finish coat.</b>				
<b>Features &amp; Use</b>	<ul style="list-style-type: none"> <li>Mainly used for the repainting of structures previously painted with a chlorinated rubber system</li> <li>Dries at low temperatures and is highly water resistant</li> <li>Easy to touch up or overcoat after an extended period</li> <li>Withstands attack by chemically active gases and dust</li> <li>For maintenance painting of structural steel, it can be used over ViterBond ST200 or ViterBond WG200 patch primers</li> </ul>				
<b>Approvals/ Certification</b>	Please consult Axalta Coating Systems				
<b>Finish</b>	Semi-gloss				
<b>Volume Solids</b>	42 ± 2% (varies with colour)				
<b>VOC Content</b>	531 ± 20 g/litre (varies with colour)				
<b>Film Thickness Range And Coverage</b>		<b>Dry Film Thickness</b>	<b>Wet Film Thickness</b>	<b>Theoretical Coverage</b>	
	<b>Minimum</b>	30 µm	71 µm	14.0 m <sup>2</sup> /litre	
	<b>Maximum</b>	100 µm	238 µm	4.2 m <sup>2</sup> /litre	
	Practical coverage depends on the application method, painting conditions and the shape and roughness of the surface to be coated				
<b>Drying Times</b>	Applied to 65 microns DFT	<b>+10°C</b>	<b>+23°C</b>	<b>+35°C</b>	
	<b>Dust Free</b>		1½ hr	1 hr	30 min
	<b>Hard Dry</b>		4½ hr	3 hr	1 hr
	<b>Overcoating</b>	Minimum	16 hr	6 hr	4 hr
		Maximum	Indefinite if surface is clean and sound		
	Drying and recoating times are related to the film thickness, temperature, the relative humidity of the air and ventilation				
<b>Colours</b>	BS and RAL colours via our in-can tinting system				
<b>Product Code</b>	<b>2949</b>				
<b>SG</b>	1.10-1.40 kg/lit (varies with colour)				
<b>Storage Conditions</b>	Store in dry, cool conditions and protect from frost				
<b>Shelf Life</b>	Minimum 12 months if stored as above in unopened containers				
<b>Flash Point</b>	23-60°C				

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<b>Surface Preparation</b>	<ul style="list-style-type: none"> <li>This product is a finish coat and should be applied over an appropriate primer or intermediate coating</li> <li>All surfaces to be coated should be dry and cleaned as necessary to remove all oil, grease, salts or other contamination</li> </ul>														
<b>Mixing</b>	Must be mixed thoroughly by using a mechanical agitator before use. Agitate periodically to ensure paint remains homogeneous.														
<b>Thinner</b>	1006 Thinner		<b>Equipment Cleaner</b> 1006 Thinner												
<b>Application Conditions</b>	Only apply in conditions of good ventilation which must be maintained during drying and curing. Do not apply when rain, mist, sleet or snow are imminent. During application and drying time of the paint coating, the surface should be dry, the Relative Humidity should not exceed 85% and the steel temperature should remain at least 3°C above the dew point. Paint temperature should ideally be at a minimum of 15°C.														
<b>Application Methods</b>	<table border="1"> <thead> <tr> <th data-bbox="419 835 675 913">Method</th> <th data-bbox="675 835 922 913">Airless Spray</th> <th data-bbox="922 835 1169 913">Conventional Spray</th> <th data-bbox="1169 835 1342 913">Brush</th> <th data-bbox="1342 835 1493 913">Roller</th> </tr> </thead> <tbody> <tr> <td data-bbox="419 913 675 965"></td> <td data-bbox="675 913 922 965">Yes</td> <td data-bbox="922 913 1169 965">No</td> <td data-bbox="1169 913 1342 965">Yes</td> <td data-bbox="1342 913 1493 965">Yes</td> </tr> </tbody> </table>					Method	Airless Spray	Conventional Spray	Brush	Roller		Yes	No	Yes	Yes
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<ul style="list-style-type: none"> <li>Airless Spray: Output fluid pressure at tip 2700-3000 psi minimum, Tip Size 17-27 thou (0.43-0.68 mm)</li> <li>Application by brush/roller will result in a dft of about 50 microns. Take care with brush or roller application, lay coating on and do not over-brush or 'pick-up' of wet coating will occur and a poor finish will result</li> </ul>															
<b>Product Notes</b>	<ul style="list-style-type: none"> <li>ViterChlor HBV can be applied directly to clean new concrete. Optimum results will be achieved by thinning the first coat 10% with 1006 Thinner to aid penetration, then applying further coats undiluted</li> <li>Like all chlorinated rubber paints, this product will soften and decompose at temperatures above 80°C</li> <li>Whilst chlorinated rubber coatings exhibit excellent chemical resistance, they are NOT resistant to oils, fats or solvents</li> </ul>														
<b>Health &amp; Safety</b>	Containers are provided with safety labels which should be observed. Further information about hazardous influences and protection are detailed in individual Product Safety Data Sheets. A Safety Data Sheet for this product is available on request from Axalta Coating Systems.														

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