

## ViterFloor LMP Line Marking Paint

<b>Product Description</b>	<b>A single pack line marking paint</b> for roads and floors.				
<b>Features &amp; Use</b>	<ul style="list-style-type: none"> <li>• Use as a line marking paint, for information and safety, on roads, factory floors, car parks, sports facilities</li> <li>• Can be applied to concrete, asphalt and brick</li> <li>• Has good drying properties, good coverage and is fade resistant</li> <li>• Has a skid-resistant surface</li> <li>• Designed for easy application by brush or roller</li> </ul>				
<b>Approvals/ Certification</b>	Please consult Axalta Coating Systems				
<b>Finish</b>	Semi-gloss				
<b>Volume Solids</b>	48 ± 2%				
<b>VOC Content</b>	472 ± 20 g/litre				
<b>Film Thickness Range And Coverage</b>		<b>Dry Film Thickness</b>	<b>Wet Film Thickness</b>	<b>Theoretical Coverage</b>	
	<b>Minimum</b>	50 µm	104 µm	9.6 m <sup>2</sup> /litre	
	<b>Maximum</b>	75 µm	156 µm	6.4 m <sup>2</sup> /litre	
Practical coverage depends on the application method, painting conditions and the shape and roughness of the surface to be coated					
<b>Drying Times</b>	Applied to 50 microns DFT		<b>+10°C</b>	<b>+23°C</b>	<b>+35°C</b>
	<b>Dust Free</b>		2½ hr	1½ hr	40 min
	<b>Hard Dry</b>		10 hr	5 hr	3 hr
	<b>Overcoating</b>	Minimum	4 hr	6 hr	3 hr
		Maximum	Indefinite if surface is clean and sound (with itself)		
Drying and recoating times are related to the film thickness, temperature, the relative humidity of the air and ventilation					
<b>Colours</b>	Safety Yellow & White				
<b>Product Code</b>	<b>6340</b>				
<b>SG</b>	1.43 kg/lit (may vary with colour)				
<b>Storage Conditions</b>	Store in dry, cool conditions and protect from frost				
<b>Shelf Life</b>	Minimum 12 months if stored as above in unopened containers				
<b>Flash Point</b>	23-60°C				

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<b>Surface Preparation</b>	<ul style="list-style-type: none"> <li>All surfaces to be coated should be dry and cleaned as necessary to remove all dust, oil, grease, salts or other contamination</li> <li>This product is a one-coat finish line marking paint and application is direct to a concrete, brick or asphalt substrate</li> </ul>														
<b>Mixing</b>	Must be mixed thoroughly by using a mechanical agitator before use. Agitate periodically to ensure paint remains homogeneous.														
<b>Thinner</b>	1006 Thinner		<b>Equipment Cleaner</b> 1006 Thinner												
<b>Application Conditions</b>	The concrete surface must be dry and at least 12 weeks old. The moisture content of the concrete should not exceed 6%. Only apply in conditions of good ventilation which must be maintained during drying and curing. Do not apply when rain, mist, sleet or snow are imminent. During application and drying time of the paint coating, the surface should be dry, the Relative Humidity should not exceed 85% and the substrate temperature should remain at least 3°C above the dew point. Paint temperature should ideally be at a minimum of 15°C.														
<b>Application Methods</b>	<table border="1"> <thead> <tr> <th data-bbox="419 891 673 965">Method</th> <th data-bbox="673 891 922 965">Airless Spray</th> <th data-bbox="922 891 1166 965">Conventional Spray</th> <th data-bbox="1166 891 1339 965">Brush</th> <th data-bbox="1339 891 1495 965">Roller</th> </tr> </thead> <tbody> <tr> <td data-bbox="419 965 673 1021"></td> <td data-bbox="673 965 922 1021">No</td> <td data-bbox="922 965 1166 1021">No</td> <td data-bbox="1166 965 1339 1021">Yes</td> <td data-bbox="1339 965 1495 1021">Yes</td> </tr> </tbody> </table>					Method	Airless Spray	Conventional Spray	Brush	Roller		No	No	Yes	Yes
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<ul style="list-style-type: none"> <li>This product is designed for brush or roller application</li> </ul>															
<b>Product Notes</b>	<ul style="list-style-type: none"> <li>Application above 10°C is recommended</li> <li>Overcoat only with itself</li> </ul>														
<b>Health &amp; Safety</b>	Containers are provided with safety labels which should be observed. Further information about hazardous influences and protection are detailed in individual Product Safety Data Sheets. A Safety Data Sheet for this product is available on request from Axalta Coating Systems.														

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