technical data



Issue Date: Apr 2018 Reference: PL020

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Stokes Knotting Solution

Product Description	A knotting solution for sealing knots in resinous timber.
Features & Use	Use for sealing knots before painting woodwork
	 May also be used to seal bitumen so that conventional paints may be applied over it
	Consists of Shellac solution in methylated spirits
Approvals/ Certification	Please consult Axalta Coating Systems
Finish	n/a
Volume Solids	22 ± 2%
VOC Content	622 <u>+</u> 20 g/litre
Product Code	20POL-008
SG	0.85 kg/lt
Storage Conditions	Store in dry, cool conditions and protect from frost
Shelf Life	Minimum 12 months if stored as above in unopened containers
Flash Point	Below 21°C – LOW FLASH MATERIAL. Observe low flash regulations
Surface Preparation	Surfaces should be clean, dry and free from all grease, oil, loose material and general contamination
	 If algal or fungal contamination is present, wash with a bleach solution (observing necessary safety precautions)
	 Bare wood should be sanded and fully prepared for painting before applying Knotting Solution
	Use only in well ventilated areas and away from sources of ignition
Product Notes	Brush application recommended
	 Dries in 20 to 30 minutes, overcoatable within 1 hour at 23°C
	 One coat is normally sufficient but 2 or even 3 coat may be used if necessary Clean with TH002 Thinner (Methylated Spirit)
Health & Safety	Containers are provided with safety labels which should be observed. Further information about hazardous influences and protection are detailed in individual Product Safety Data Sheets. A Safety Data Sheet for this product is available on request from Axalta Coating Systems.

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