

# TP - TECH



| TECHNICAL DATA   | Input Voltage               | Duty Cycle 40°            | Synergic | DOUBLE PULSE | LCD Display | Spool wire | Metal Wire Feeder |
|------------------|-----------------------------|---------------------------|----------|--------------|-------------|------------|-------------------|
| TP 190           | 230V ± 10%<br>50/60Hz (1ph) | 180A @ 30%<br>75A @ 100%  | ✓        |              |             | 1-5 Kg     | 2 Rolls           |
| TP 220           | 230V ± 10%<br>50/60Hz (1ph) | 200A @ 35%<br>140A @ 100% | ✓        | ✓            | ✓           | 1-5 Kg     | 4 Rolls           |
| TP 220 XL        | 230V ± 10%<br>50/60Hz (1ph) | 200A @ 35%<br>140A @ 100% | ✓        | ✓            | ✓           | 5-15 Kg    | 4 Rolls           |
| TP 220 EVO - NEW | 230V ± 10%<br>50/60Hz (1ph) | 200A @ 35%<br>140A @ 100% | ✓        | ✓            | ✓           | 1-5 Kg     | 4 Rolls           |

# UNITECH - TECH



| TECHNICAL DATA   | Input Voltage                | Duty Cycle 40°            | Synergic | High duty | Cooling unit                | Gouging | Spool wire | Metal Wire Feeder |
|------------------|------------------------------|---------------------------|----------|-----------|-----------------------------|---------|------------|-------------------|
| UNITECH EVO 328  | 400V ± 10%<br>50/60 Hz (3ph) | 320A @ 40%<br>200A @ 100% | ✓        |           | Air / H <sub>2</sub> O Opt. |         | 5-15 Kg    | 4 Rolls           |
| UNITECH EVO 358C | 400V ± 10%<br>50/60 Hz (3ph) | 350A @ 50%<br>280A @ 100% | ✓        |           | Air / H <sub>2</sub> O      |         | 5-15 Kg    | 4 Rolls           |
| UNITECH EVO 368  | 400V ± 10%<br>50/60 Hz (3ph) | 350A @ 50%<br>250A @ 100% | Optional |           | Air                         |         | 5-15 Kg    | Swiss 4 Rolls     |
| UNITECH EVO 418  | 400V ± 10%<br>50/60 Hz (3ph) | 400A @ 60%<br>310A @ 100% | ✓        | ✓         | H <sub>2</sub> O / Air      | ✓       | 5-15 Kg    | Swiss 4 Rolls     |
| UNITECH EVO 558  | 400V ± 10%<br>50/60 Hz (3ph) | 550A @ 45%<br>400A @ 100% | ✓        | ✓         | H <sub>2</sub> O            | ✓       | 5-15 Kg    | Swiss 4 Rolls     |