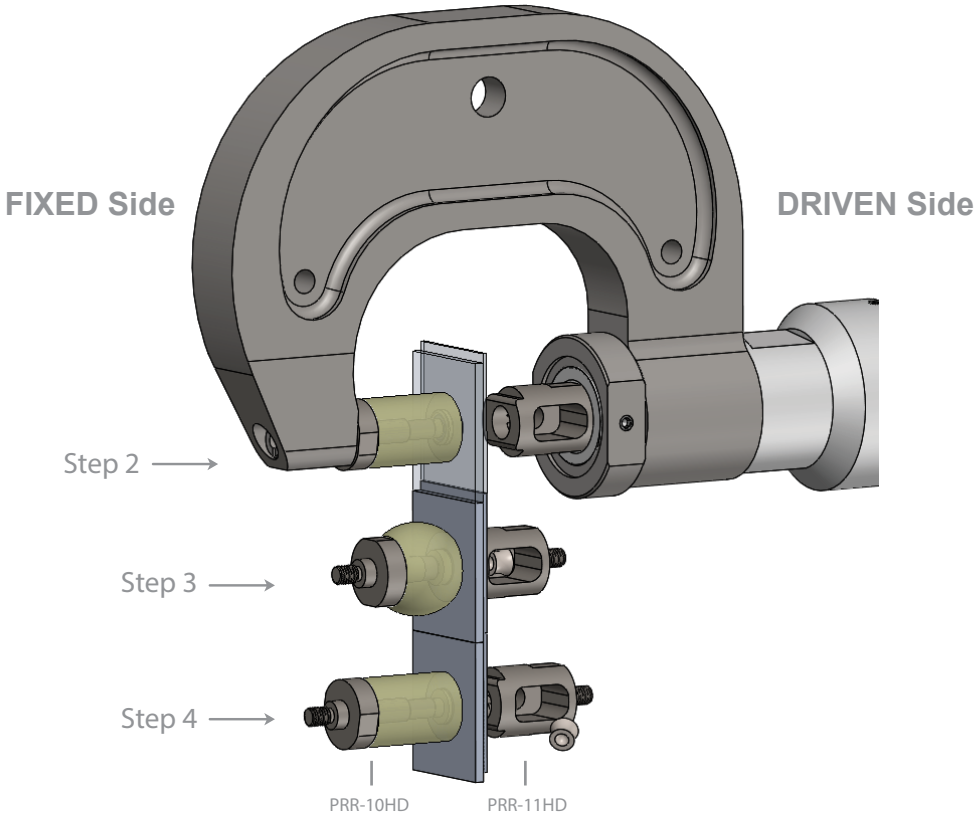
5.3 SPR Removal



STEP ONE:
Install the PRR-10HD on the FIXED side of the arm. Do not use an Extension Die.
Install the PRR-11HD on the DRIVEN side of the gun.

STEP TWO:
Engage the alignment pocket of the PRR-10HD on the formed side of the rivet.
The counterbore should fit snug around the formed side (inside of the vehicle typically).

STEP THREE:
Pull the PR-5 gun trigger. The ram will extend, and the elastic plastic spring will compress.
ONCE THE RIVET IS REMOVED, LET GO OF THE TRIGGER.

STEP FOUR:
Press the manual retract button on the PR-5 to return the ram to the retracted position.
The elastic plastic spring will return to the uncompressed state and draw the PRR-10HD out of the hole that the rivet was extracted from.