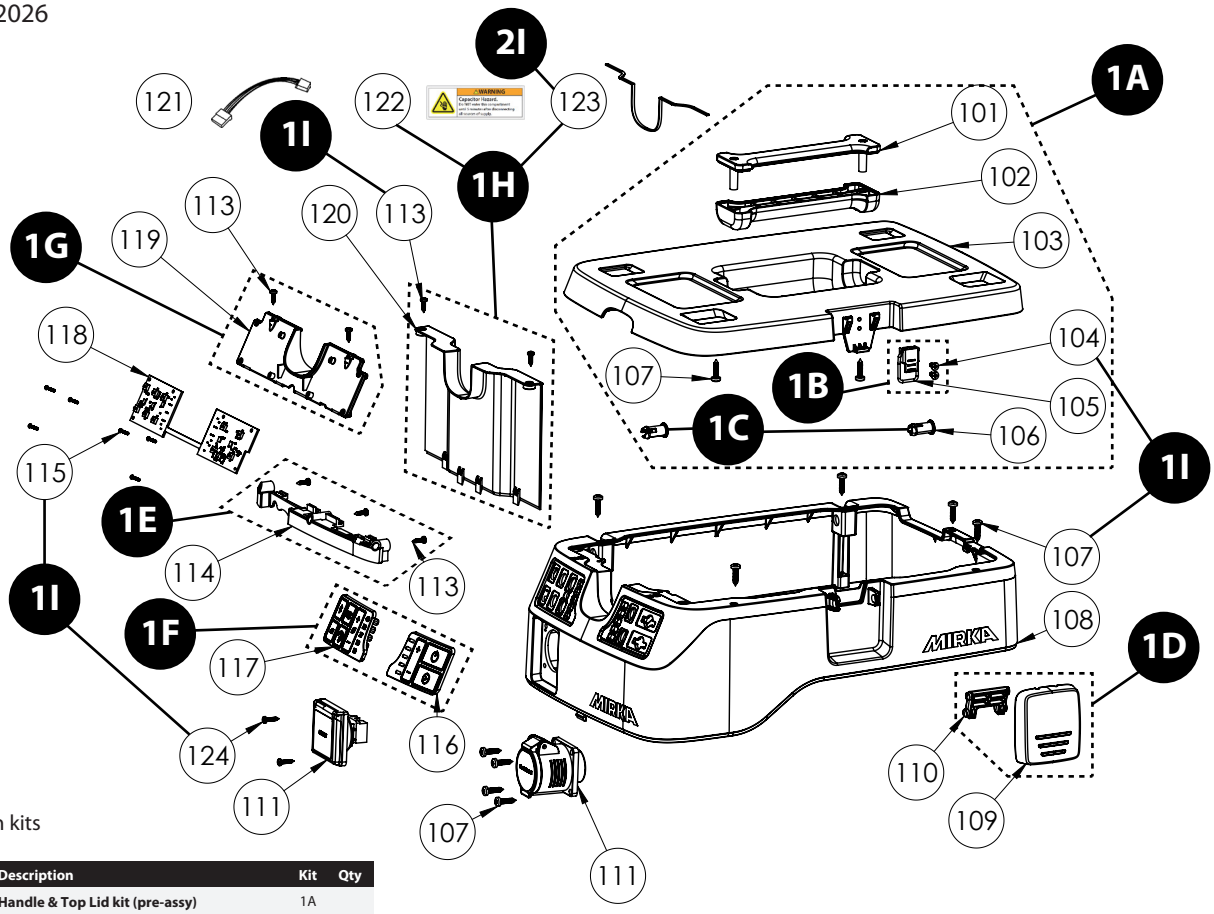
Exploded view of DEXOS 1217 & 1230, M & H AFC, 230 V & 110 V

Updated 06.10.2026

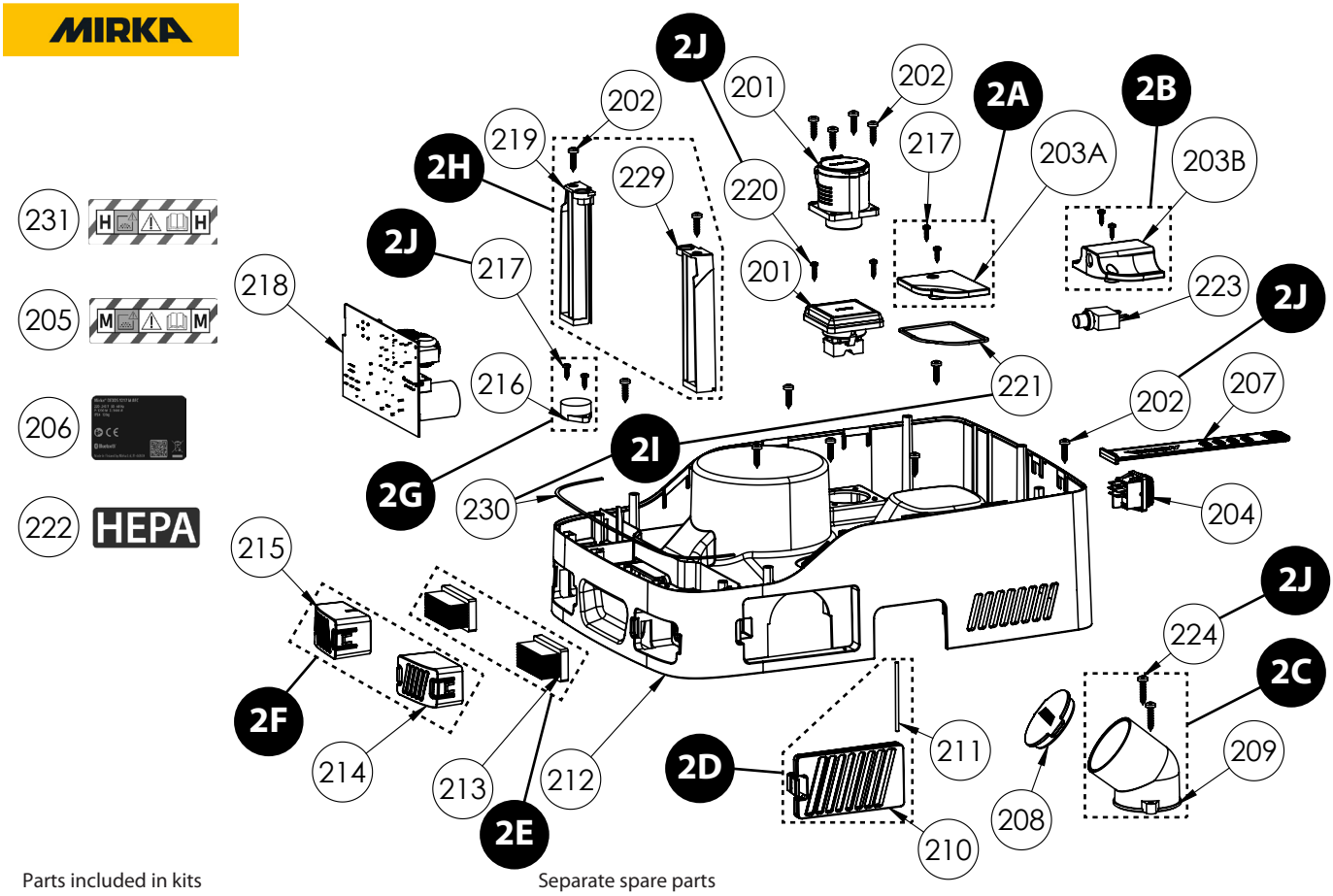


Parts included in kits

Mirka Code	Item	Description	Kit	Qty
MIX1221011		**Handle & Top Lid kit (pre-assy)**	1A	
	101	Handle Top		1
	102	Handle Lower		1
	103	Top Lid		1
	104	Screw 3,5 x 12mm		2
	105	Case Fastening Clamp		1
	106	Lid Hinge Pin		2
	107	Screw 4.8x19mm		2
MIX1211051		**Case Fastening Clamp kit**	1B	
	104	Screw 3,5 x 12mm		2
	105	Case Fastening Clamp		1
MIX1211061		**Lid Hinge Pin kit**	1C	
	106	Lid hinge pin		2
MIX1221091		**Top Lid Clamp kit**	1D	
	109	Top Lid Clamp		1
	110	Top Lid Clamp Joint		1
MIX1211141		**Bracket kit Motor Driver PCB**	1E	
	113	Screw 3,5 x 13mm		3
	114	Bracket for Motor Driver PCB		1
MIX1221161		**Button Plates kit M-class**	1F	
	116	Button Plate Right		1
	117	Button Plate Left M-class		1
MIX1211191		**Bracket kit User Interface PCB**	1G	
	113	Screw 3,5 x 13mm		2
	119	Bracket User Interface PCB		1
MIX1211201		**Cover kit Electronic Compartment**	1H	
	113	Screw 3,5 x 13mm		2
	120	Cover Electronic Compartment		1
	122	Warning Label		1
	123	Seal for Electronic Compartment		1
MIX1221041		**Screw kit**	1I	
	104	Screw 3,5 x 12mm		2
	107	Screw 4,8 x 19mm		11
	113	Screw 3,5 x 13mm		7
	115	Screw 2,5 x 10mm		6
	124	Screw 3,5 x 16mm		2

Separate spare parts

Mirka Code	Item	Description	Kit	Qty
	101	Handle Top	1A	1
	102	Handle Lower	1A	1
	103	Top Lid	1A	1
	104	Screw 3,5 x 12mm	1A,1B,1I	2
	105	Case Fastening Clamp	1A,1B	1
	106	Lid Hinge Pin	1A,1C	2
	107	Screw 4,8x19mm	1A,1I	11
MIX1211081	108	**Housing Top Section + item 116 & 117**		1
	109	Top Lid Clamp	1D	1
	110	Top Lid Clamp Joint	1D	1
MIX9502011	111	**Socket 16A/250V (EU) + Power Sticker**		1
MIX9512011	111	**Socket 13A/230V (UK) + Power Sticker**		1
MIX9522011	111	**Socket 16A/130V (UK) + Power Sticker**		1
MIX9532011	111	**Socket 15A/125V (US) + Power Sticker**		1
MIX9542011	111	**Socket 16A/250V (CH) + Power Sticker**		1
MIX9552011	111	**Socket 10A/250V (ANZ) + Power Sticker**		1
MIX9572011	111	**Socket 15A/125V (JP) + Power Sticker**		1
	113	Screw 3,5 x 13mm	1E,1G,1H,1I	7
	114	Bracket Motor Driver PCB	1E	1
	115	Screw 2,5 x 10mm	1I	6
	116	Button Plate Right	1F	1
	117	Button Plate Left M-class	1F	1
MIX1211181	118	**User Interface PCB**		1
	119	Bracket User Interface PCB	1G	1
	120	Cover Electronic Compartment	1H	1
MIX1211211	121	**User Interface Cable**		1
	122	Warning Label	1H	1
	123	Seal to Electronic Compartment Cover	1H, 2I	1
	124	Screw 3,5 x 16mm		2



Parts included in kits

Mirka Code	Item	Description	Kit	Qty
MIX1212031		**Cover kit Power Cable**	2A	
	203A	Cover Power Cable		1
	217	Screw 3,5 x 13mm		2
MIX1262031*		**Cover kit Power Cable (ANZ)**	2B	
	203B	Cover Power Cable, ANZ		1
	217	Screw 3,5 x 13mm		2
MIX1212091		**Hose Inlet kit**	2C	
	209	Hose Inlet		1
	224	Screw 4,8 x 25mm		2
MIX1222101		**Outlet Lid kit**	2D	
	210	Outlet Lid		1
	211	Outlet Lid Hinge Pin		1
MIX1212131		**Cooling Air Filter kit**	2E	
	213	Cooling Air Filter		2
MIX1222141		**Cover kit Cooling Air Filter**	2F	
	214	Cooling Air Filter Cover Right		1
	215	Cooling Air Filter Cover Left		1
MIX1212161		**Buzzer kit**	2G	
	216	Buzzer		1
	217	Screw 3,5 x 13mm		2
MIX1222191		**Support Bracket kit**	2H	
	202	Screw 4,8x19mm		2
	219	Support Bracket Left		1
	229	Support Bracket Right		1
MIX1212211		**Sealing kit to Housing and Covers**	2I	
	123	Seal to Electronic Compartment Cover		1
	221	Seal to Power Cable Cover		1
	230	Seal for Housing Middle Section		1
MIX1221041		**Screw kit**	2J	
	202	Screw 4,8 x 19mm		13
	217	Screw 3,5 x 13mm		4
	220	Screw 3,5 x 16mm		2
	224	Screw 4,8 x 25mm		2

* Standard in Australia/New Zeeland

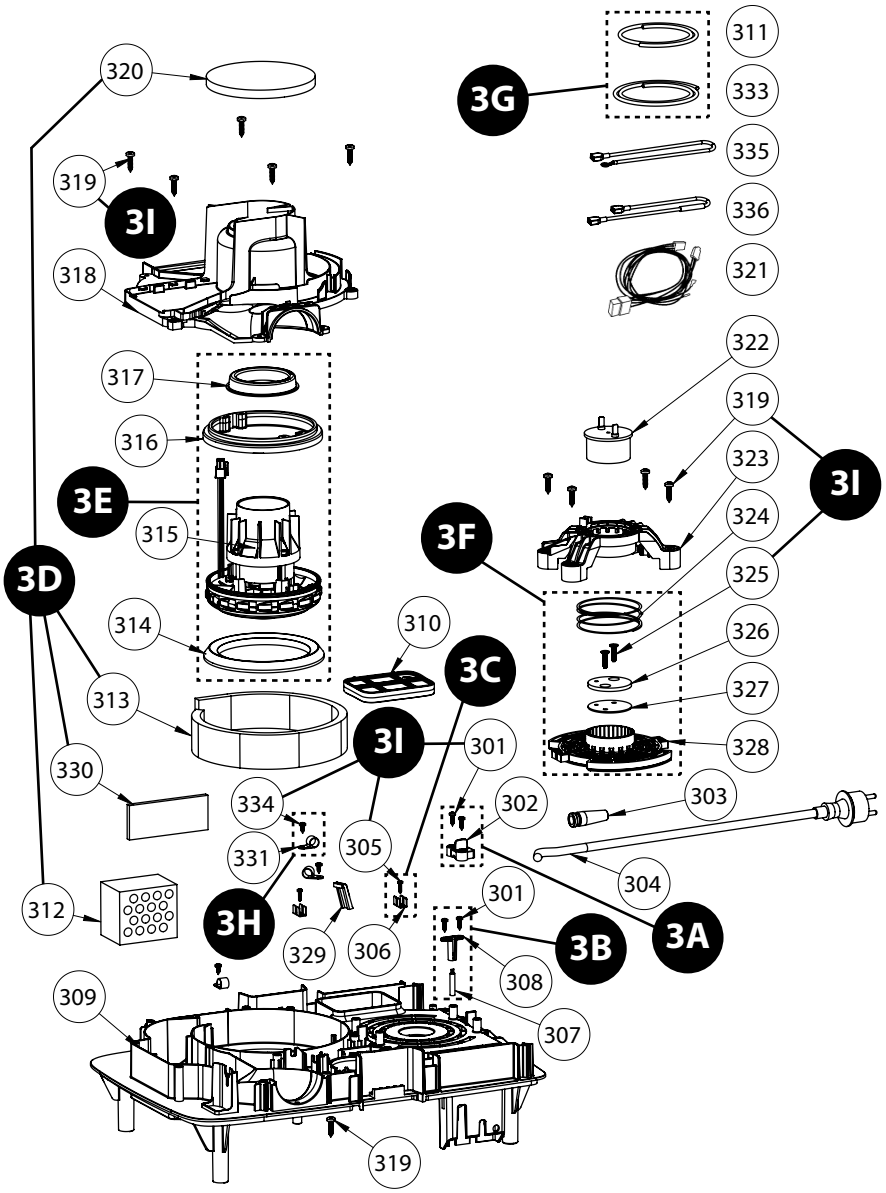
Separate spare parts

Mirka Code	Item	Description	Kit	Qty
MIX9502011	201	**Socket 16A/250V (EU) + Power Sticker**		1
MIX9512011	201	**Socket 13A/230V (UK) + Power Sticker**		1
MIX9522011	201	**Socket 16A/130V (UK) + Power Sticker**		1
MIX9532011	201	**Socket 15A/125V (US) + Power Sticker**		1
MIX9542011	201	**Socket 16A/250V (CH) + Power Sticker**		1
MIX9552011	201	**Socket 10A/250V (ANZ) + Power Sticker**		1
MIX9572011	201	**Socket 15A/125V (JP) + Power Sticker**		1
	202	Screw 4,8 x 19mm	2H,2J	13
	203A	Cover Power Cable	2A	1
	203B	Cover Power Cable, ANZ	2B	Opt.
MIX1212041	204	**Power Switch**		1
MIX1212051	205	**Dust Class Label M**		1
MIX1212061	206	**Type Label EU for DEXOS 1217 M**		1
MIX1232061	206	**Type Label US/CA for DEXOS 1217 M**		1
MIX1242061	206	**Type Label EU for DEXOS 1230 M**		1
MIX1252061	206	**Type Label US/CA for DEXOS 1230 M**		1
MIX1262061	206	**Type Label EU for DEXOS 1230 H**		1
MIX1212071	207	**Power Cord Strap**		1
MIX1212081	208	**Hose Inlet Cap**		1
	209	Hose Inlet	2C	1
	210	Outlet Lid	2D	1
	211	Outlet Lid Hinge Pin	2D	1
MIX1212121	212	**Housing Middle Section + item 221, 230 & 320**		1
	213	Cooling Air Filter	2E	2
	214	Cooling Air Filter Cover Right	2F	1
	215	Cooling Air Filter Cover Left	2F	1
	216	Buzzer	2G	1
	217	Screw 3,5 x 13mm	2A,2B,2G,2J	4
MIX1262181	218	**Motor Driver PCB 110V**		1
MIX1212181	218	**Motor Driver PCB 230V**		1
	219	Support Bracket Left	2H	1
	220	Screw 3,5 x 16mm	2J	2
	221	Seal to Power Cable Cover	2I	1
MIX1212221	222	**HEPA Label**		1
MIX1212231*	223	**Resettable Fuse 10A, AU/NZ**		Opt.
	224	Screw 4,8 x 25mm	2C,2J	2
	229	Support Bracket Right	2H	1
	230	Seal for Housing Middle Section	2I	1
MIX1212311	231	**Dust Class Label H**		1

* Standard in Australia/New Zeeland

Parts included in kits

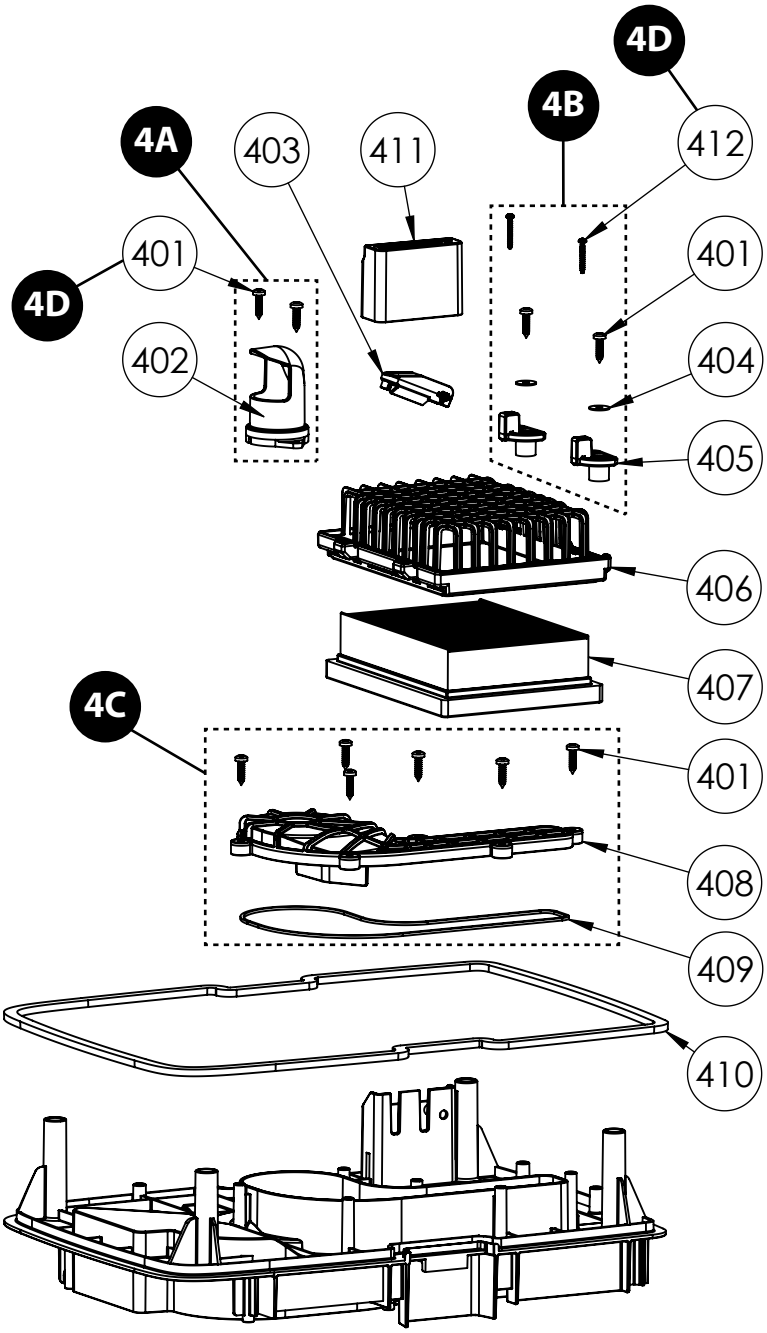
Mirka Code	Item	Description	Kit	Qty
MIX1213021		**Strain Relief Clamp kit**	3A	
	301	Screw 3,5 x 13mm		2
	302	Strain Relief Clamp		1
MIX1223071		**Float Sensor kit**	3B	
	301	Screw 3.5 x 13mm		2
	307	Float Sensor		1
	308	Float Sensor Holder		1
MIX1223061		**Ground Terminal kit**	3C	
	305	Screw 2,9 x 9,5mm		2
	306	Ground Terminal 4-Pin		2
MIX1223121		**Sound Absorber kit**	3D	
	312	Sound Absorber Block		1
	313	Sound Absorber Turbine		1
	320	Sound Absorber Motor		1
	330	Sound Absorber Cooling Air		1
MIX1223151		**Motor 230V/110V and Gasket kit**	3E	
	314	Turbine Bottom Gasket		1
	315	Motor (230V/110 V)		1
	316	Turbine Top Gasket		1
	317	Motor Top Gasket		1
MIX1223281		**AFC Valve kit (pre-assy)**	3F	
	324	AFC Spring		1
	325	Screw 5 x 20mm		2
	326	AFC Plate		1
	327	AFC Shielding Plate		1
	328	AFC Valve		1
MIX1223111		**Vacuum Tube kit**	3G	
	311	Vacuum Tube, Short		1
	333	Vacuum Tube, Long		1
MIX1223311		**Wire Clamp kit**	3H	
	331	Wire Clamp		3
	334	Screw 3,9 x 8mm		3
MIX1221041		**Screw kit**	3I	
	301	Screw 3,5 x 13mm		4
	305	Screw 2,9 x 9,5mm		2
	319	Screw 4,8x19mm		10
	325	Screw 5 x 20mm		2
	334	Screw 3,9 x 8mm		3



Separate spare parts

Mirka Code	Item	Description	Kit	Qty
	301	Screw 3,5 x 13mm	3A,3B,3I	4
	302	Strain Relief Clamp	3A	1
MIX1213031	303	**Strain Relief**		1
MIX9013041	304	**Power Cord (EU) 230V 7,5m+ Strain Relief**		1
MIX9023041	304	**Power Cord (UK) 230V 7,5m+ Strain Relief**		1
MIX9033041	304	**Power Cord (UK) 110V 7,5m+ Strain Relief**		1
MIX9043041	304	**Power Cord (US) 120V 7,5m+ Strain Relief**		1
MIX9053041	304	**Power Cord (CH) 230V 7,5m+ Strain Relief**		1
MIX9073041	304	**Power Cord (ANZ) 220V 7,5m+ Strain Relief**		1
MIX9063041	304	**Power Cord (JP) 125V 7,5m+ Strain Relief**		1
	305	Screw 2,9 x 9,5mm	3C,3I	2
	306	Ground Terminal 4-Pin	3C	1
	307	Float Sensor	3B	1
	308	Float Sensor Holder	3B	1
MIX1213091	309	**Base Plate**		1
MIX1213101	310	**Suction Channel Lid**		1
	311	Vacuum Tube, Short	3G	1
	312	Sound Absorber Block	3D	1
	313	Sound Absorber Turbine	3D	1
	314	Turbine Bottom Gasket	3E	1
	315	Motor Unit	3E	1

Mirka Code	Item	Description	Kit	Qty
	316	Turbine Top Gasket	3E	1
	317	Motor Top Gasket	3E	1
MIX1213181	318	**Motor Cover**		1
	319	Screw 4,8x19mm	3I	10
	320	Sound Absorber Motor	3D	1
MIX1213211	321	**Main Wire Harness**		1
MIX1213221	322	**AFC Magnet**		1
MIX1213231	323	**AFC Holder**		1
MIX1213241	324	**AFC Spring**	3F	1
	325	Screw 5 x 20mm	3F,3I	2
	326	AFC Plate	3F	1
	327	AFC Shielding Plate	3F	1
	328	AFC Valve	3F	1
MIX1213291	329	**Pressure Measurement Cover**		1
MIX1213301	330	**Sound Absorber Cooling Air**	3D	1
	331	Wire Clamp	3H	3
	333	Vacuum Tube, Long	3G	1
	334	Screw 3,9 x 8mm	3H,3I	3
MIX1213351	335	**Ground Wire Hose Inlet**		1
MIX1213361	336	**Ground Wire Impeller**		1



Parts included in kits

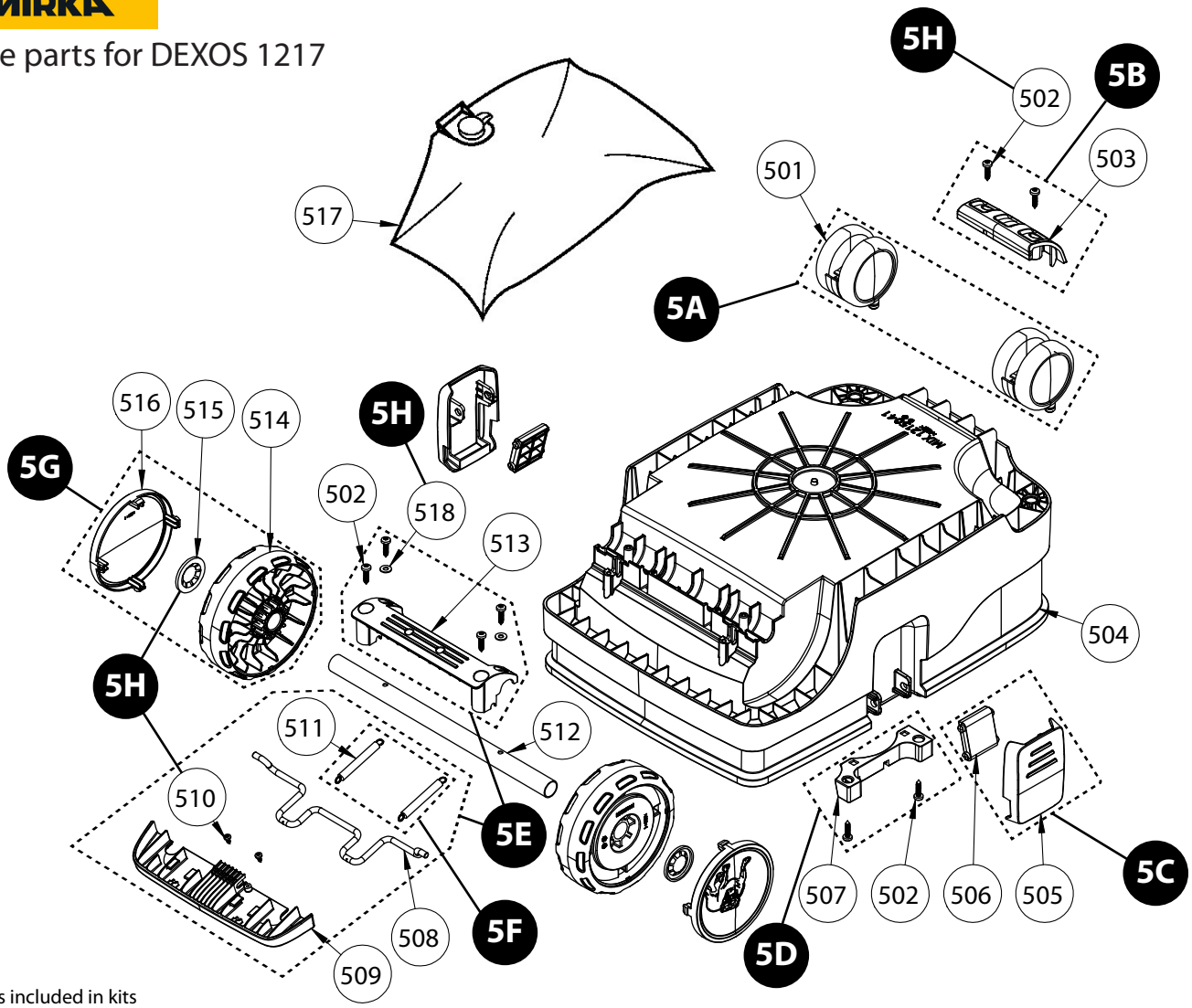
Mirka Code	Item	Description	Kit	Qty
MIX1214021		**Container Inlet kit**	4A	
	401	Screw 4,8x19mm		2
	402	Container Inlet		1
MIX1224051		**Filter Knob kit**	4B	
	401	Screw 4,8x19mm		2
	404	Washer M5		2
	405	Filter Knob		2
	412	Screw 3,5x25mm		2
MIX1224081		**Cover kit Suction Channel**	4C	
	401	Screw 4,8x19mm		6
	408	Suction Channel Cover		1
	409	Suction Channel Cover Sealing		1
MIX1221041		**Screw kit**	4D	
	401	Screw 4,8 x 19mm		10
	412	Screw 3,5x25mm		2

Separate spare parts

Mirka Code	Item	Description	Kit	Qty
	401	Screw 4,8x19mm	4A,4B,4C,4D	10
	402	Container Inlet	4A	1
MIX1214031	403	**Floater with Magnet and Foam**		1
	404	Washer M5	4B	2
	405	Filter Knob	4B	2
MIX1214121	406	**Filter Cage**		1
MIX1214071	407	**Filter**		1
MIX1264071*	407	**HEPA Filter US**		Opt.
MIX1224071	407	**H-Class Filter**		1
	408	Suction Channel Cover	4C	1
	409	Suction Channel Cover Sealing	4C	1
MIX1214101	410	**Container Sealing**		1
MIX1214111	411	**Floater Protection**		1
	412	Screw 3,5x25mm	4B,4D	2

* Standard in North America

Spare parts for DEXOS 1217



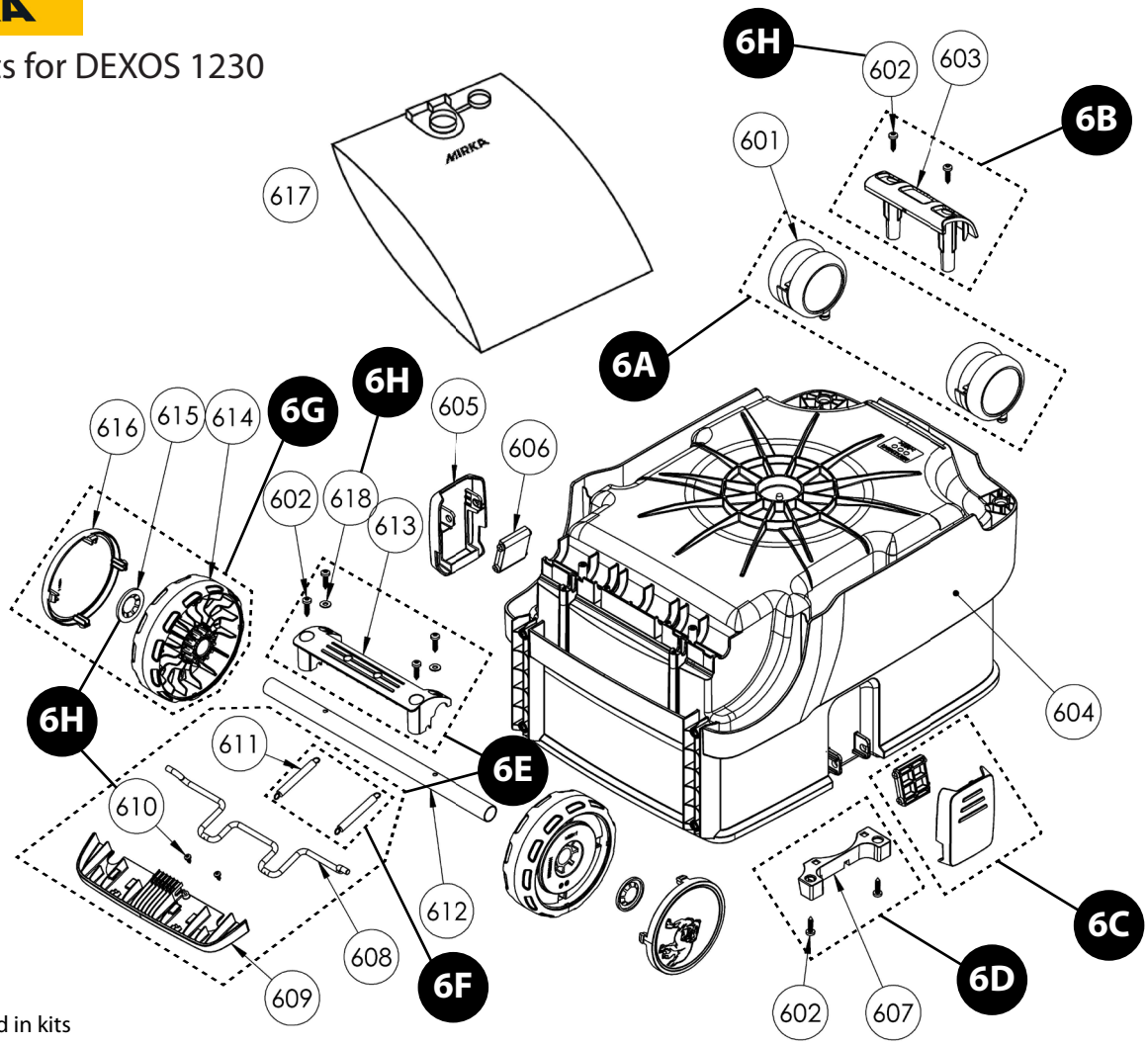
Parts included in kits

Mirka Code	Item	Description	Kit	Qty
MIX1215011		**Front Wheel kit**	5A	
	501	Front Wheel		2
MIX1215031		**Container Bumper kit for DEXOS 1217**	5B	
	502	Screw 4,8x19mm		2
	503	Container Bumper		1
MIX1225051		**Container Clamp kit**	5C	
	505	Container Clamp		1
	506	Container Clamp joint		1
MIX1215071		**Dustbag Holder kit**	5D	
	502	Screw 4,8x19mm		2
	507	Dustbag Holder		1
MIX1225091		**Brake Pedal & Bracket kit for DEXOS 1217**	5E	
	502	Screw 4,8x19mm		4
	508	Brake Pedal Shaft		1
	509	Brake Pedal		1
	510	Screw 3,5 x 4,5mm		2
	511	Brake Spring		2
	513	Axle Bracket		1
	518	Washer M5		2
MIX1215111		**Brake Spring kit**	5F	
	511	Brake Spring		2
MIX1225141		**Rear Wheel kit**	5G	
	514	Rear Wheel		1
	515	Pushlock Washer		1
	516	Wheel Cap		1
MIX1221041		**Screw kit**	5H	
	502	Screw 4,8 x 19mm		8
	510	Screw 3,5 x 4,5mm		2
	515	Pushlock Washer		2
	518	Washer M5		2

Separate spare parts

Mirka Code	Item	Description	Kit	Qty
	501	Front Wheel	5A	2
	502	Screw 4,8x19mm	5B,5D,5E,5H	8
	503	Container Bumper	5B	1
MIX1215041	504	**Container for DEXOS 1217**		1
	505	Container Clamp	5C	2
	506	Container Clamp joint	5C	2
	507	Dustbag Holder	5D	1
	508	Brake Pedal Shaft	5E	1
	509	Brake Pedal	5E	1
	510	Screw 3,5 x 4,5mm	5E,5H	2
	511	Brake Spring	5E,5F	2
MIX1215121	512	**Wheel Axle for DEXOS 1217**		1
	513	Axle Bracket	5E	1
	514	Rear Wheel	5G	2
	515	Pushlock Washer	5G,5H	2
	516	Wheel Cap	5G	2
MIX1215171	517	**Dust Bag Fleece for DEXOS 1217, 5/Pack**		1
	518	Washer M5	5E,5H	2

Spare parts for DEXOS 1230



Parts included in kits

Mirka Code	Item	Description	Kit	Qty
MIX1215011		**Front Wheel kit**	6A	
	601	Front Wheel		2
MIX1216031		**Container Bumper kit for DEXOS 1230**	6B	
	602	Screw 4,8x19mm		2
	603	Container Bumper		1
MIX1225051		**Container Clamp kit**	6C	
	605	Container Clamp		1
	606	Container Clamp joint		1
MIX1215071		**Dustbag Holder kit**	6D	
	602	Screw 4,8x19mm		2
	607	Dustbag Holder		1
MIX1226091		**Brake Pedal & Bracket kit for DEXOS 1230**	6E	
	602	Screw 4,8x19mm		4
	608	Brake Pedal Shaft		1
	609	Brake Pedal		1
	610	Screw 3,5 x 4,5mm		2
	611	Brake Spring		2
	613	Axle Bracket		1
	618	Washer M5		2
MIX1215111		**Brake Spring kit**	6F	
	611	Brake Spring		2
MIX1225141		**Rear Wheel kit**	6G	
	614	Rear Wheel		1
	615	Pushlock Washer		1
	616	Wheel Cap		1
MIX1221041		**Screw kit**	6H	
	602	Screw 4,8 x 19mm		8
	610	Screw 3,5 x 4,5mm		2
	615	Pushlock Washer		2
	618	Washer M5		2

Separate spare parts

Mirka Code	Item	Description	Kit	Qty
	601	Front Wheel	6A	2
	602	Screw 4,8x19mm	6B,6D,6E,6H	8
	603	Container Bumper	6B	1
MIX1216041	604	**Container for DEXOS 1230**		1
	605	Container Clamp	6C	2
	606	Container Clamp joint	6C	2
	607	Dustbag Holder	6D	1
	608	Brake Pedal Shaft	6E	1
	609	Brake Pedal	6E	1
	610	Screw 3,5 x 4,5mm	6E,6H	2
	611	Brake Spring	6E,6F	2
MIX1216121	612	**Wheel Axle for DEXOS 1230**		1
	613	Axle Bracket	6E	1
	614	Rear Wheel	6G	2
	615	Pushlock Washer	6G,6H	2
	616	Wheel Cap	6G	2
MIX1216171	617	**Dust Bag Fleece for DEXOS 1230 5/Pack**		1
	618	Washer M5	6E,6H	2