

PAR | DESCRIPTION

## 7.4 LIST OF MATERIALS THAT SHOULD BE ON STOCK

### Sandblasting cabin

| Code    | Description         | Quantity installed | Quantity suggested |
|---------|---------------------|--------------------|--------------------|
| 500-300 | Led headlights 58 W | 8                  | 8                  |
| 500-173 | Doors limit switch  | 2                  | 2                  |

### Recovery system – Raclette conveyors

| Code    | Description                                   | Quantity installed | Quantity suggested |
|---------|-----------------------------------------------|--------------------|--------------------|
| 500-208 | Support with spindle                          | 24                 | 12                 |
| 500-163 | Wheel Ø 40 mm                                 | 24                 | 12                 |
| 500-112 | Bellows for cylinders pallets                 | 3                  | 2                  |
| 500-137 | Solenoid valve 5-ways for cylinders conveyors | 3                  | 2                  |

### Buckets Elevator

| Code    | Description                | Quantity installed | Quantity suggested |
|---------|----------------------------|--------------------|--------------------|
| 500-030 | Buckets for the elevator   | 36                 | 25                 |
| 500-041 | Screws for bucket elevator | 72                 | 50                 |

### Filter for Classifier

| Code    | Description                             | Quantity installed | Quantity suggested |
|---------|-----------------------------------------|--------------------|--------------------|
| 800-183 | Solenoid Valve 24vdc 1"1/2 double stage | 1                  | 1                  |
| 801-017 | Polyester fibre cartridge Ø 250 x 500H  | 1                  | 1                  |

### Sandblasting unit VSA 120 for corundum

| Code    | Description                        | Quantity installed | Quantity suggested |
|---------|------------------------------------|--------------------|--------------------|
| 400-122 | Sandblaster pressure gauge         | 1                  | 1                  |
| 400-126 | Safety valve 12 bars               | 1                  | 1                  |
| 401-251 | Solenoid valve starter sandblaster | 1                  | 1                  |
| 401-242 | Solenoid valve for load control    | 1                  | 1                  |
| 401-111 | Level Sensor                       | 1                  | 1                  |

### Sandblasting unit VSA 120 for steel grit

| Code    | Description                        | Quantity installed | Quantity suggested |
|---------|------------------------------------|--------------------|--------------------|
| 400-122 | Sandblaster pressure gauge         | 1                  | 1                  |
| 400-126 | Safety valve 12 bars               | 1                  | 1                  |
| 401-251 | Solenoid valve starter sandblaster | 1                  | 1                  |
| 401-242 | Solenoid valve for load control    | 1                  | 1                  |
| 401-111 | Level Sensor                       | 1                  | 1                  |

### Operator protection equipment

| Code    | Description        | Quantity installed | Quantity suggested |
|---------|--------------------|--------------------|--------------------|
| 300-094 | Polycarbonate lens | 1                  | 10                 |

### Cabin Filter

| Code    | Description                             | Quantity installed | Quantity suggested |
|---------|-----------------------------------------|--------------------|--------------------|
| 800-183 | Solenoid valve 24VDC 1"1/2 double stage | 3                  | 2                  |
| 801-001 | Cellulose fibre cartridge Ø 326x600     | 12                 | 12                 |