4.5 HOW TO USE THE HANDPIECE

To weld together separate parts use the handpiece (supplied with both versions) as indicated below:

1. Select the desired staple and insert it into one of the two possible locations in the terminals of the handpiece.
2. Join the two plastic parts, place the staple over them and press the operation button. After a few seconds, with a slight pressure, the staple warming up will let it sink in the plastic. Persist as long as the staple is sunk at about half the thickness of the plastic and not more than 1.0 - 1.5 mm, taking care not to pass the plastic on the other side.
3. Release the operation button and motionless wait for a few seconds to allow the staple to cool down. Remove the handpiece allowing the release of the staple from the handpiece terminals.

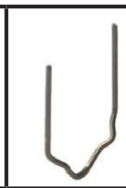
Exceeding parts of staples can then be cut away by pressing them down with your fingers in one direction then in the other direction.

The operation is easier when the direction in which the exceeding parts are pushed is perpendicular to the staple part sunk inside the plastic. If necessary, use a pair of pliers to facilitate movement.

4.5 TYPES OF STAPLES

Some of the types of staples supplied by MWM are shown below:

Standard Staples

								
3105001	3105002	3105003	3105004	3105005	3105006	3105007	3105008	3105009

Pre - cut staples (MWM patent)

		
31062	31063	31065

Plastic Smart Smoother


3105010