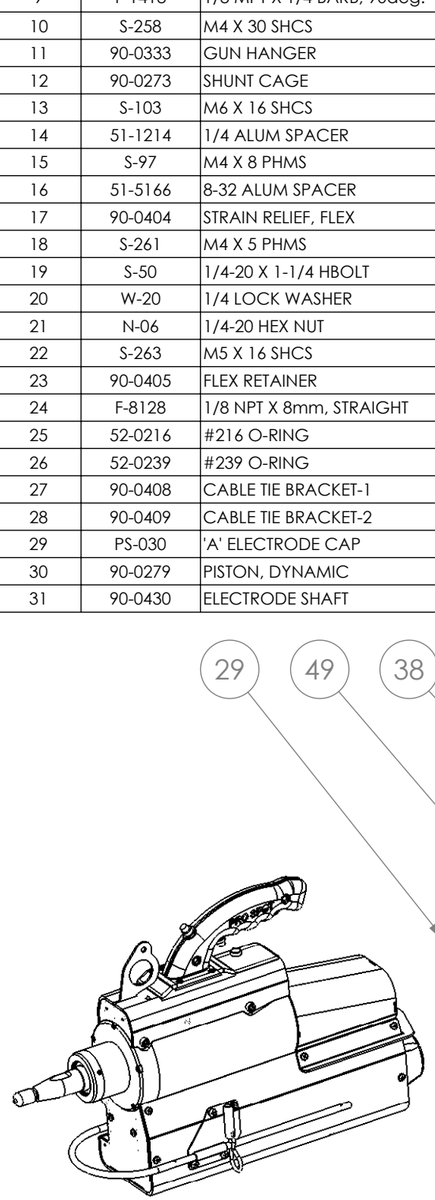
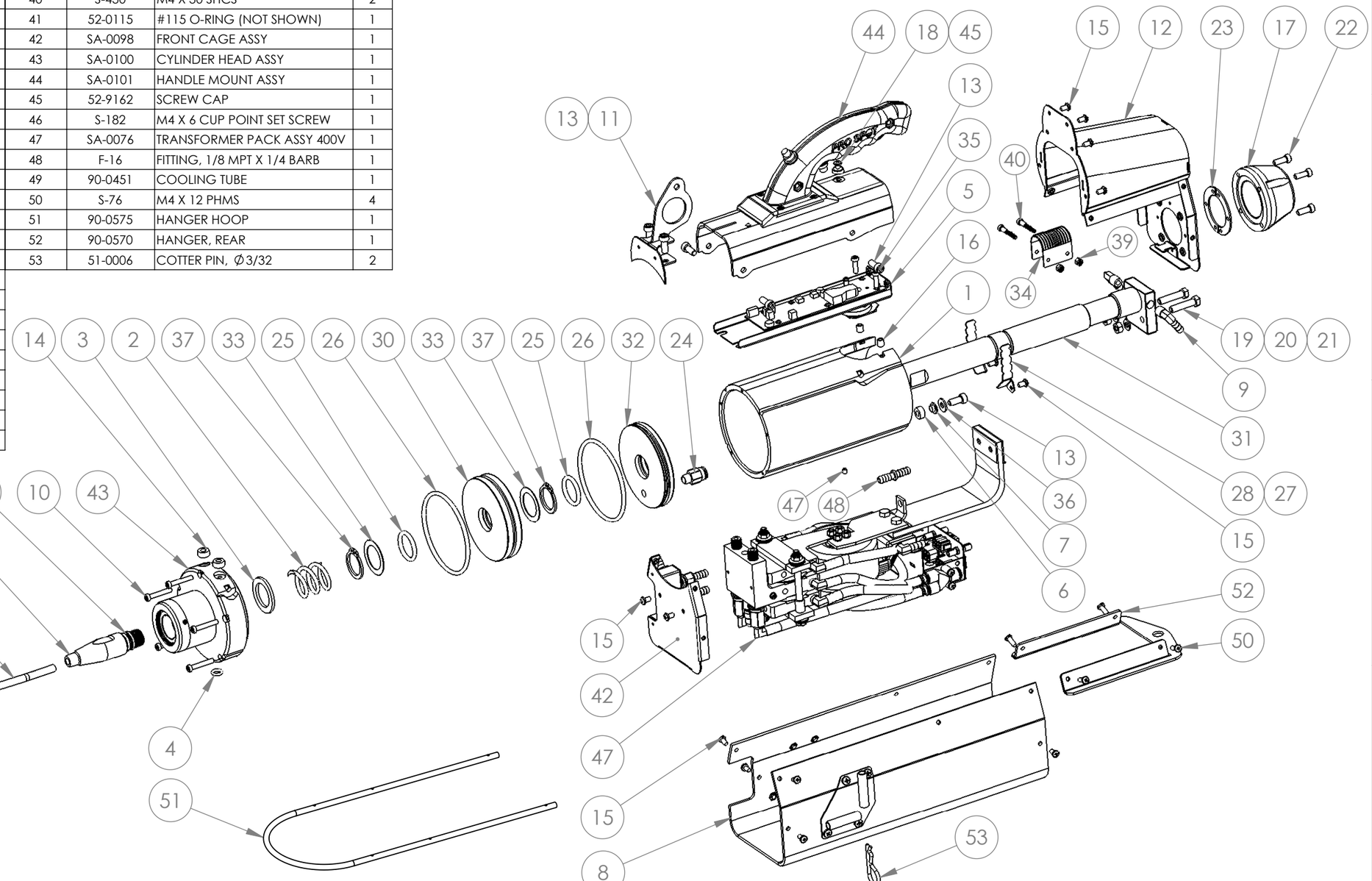
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	90-0269	CYLINDER BODY,	1
2	PG-18	SPRING, COMPRESSION	1
3	PG-08-2	WASHER, SPRING	1
4	52-0012	#12 O-RING	1
5	SA-0066	SENSOR ASSEMBLY	1
6	52-1214	1/4 NYLON SPACER	1
7	M-264	NYLON SHOULDER WASHER	1
8	90-0580	HANGER CAGE	1
9	F-1418	1/8 MPT X 1/4 BARB, 90deg.	2
10	S-258	M4 X 30 SHCS	5
11	90-0333	GUN HANGER	1
12	90-0273	SHUNT CAGE	1
13	S-103	M6 X 16 SHCS	7
14	51-1214	1/4 ALUM SPACER	2
15	S-97	M4 X 8 PHMS	16
16	51-5166	8-32 ALUM SPACER	2
17	90-0404	STRAIN RELIEF, FLEX	1
18	S-261	M4 X 5 PHMS	1
19	S-50	1/4-20 X 1-1/4 HBOLT	2
20	W-20	1/4 LOCK WASHER	2
21	N-06	1/4-20 HEX NUT	2
22	S-263	M5 X 16 SHCS	4
23	90-0405	FLEX RETAINER	2
24	F-8128	1/8 NPT X 8mm, STRAIGHT	1
25	52-0216	#216 O-RING	2
26	52-0239	#239 O-RING	2
27	90-0408	CABLE TIE BRACKET-1	1
28	90-0409	CABLE TIE BRACKET-2	1
29	PS-030	'A' ELECTRODE CAP	1
30	90-0279	PISTON, DYNAMIC	1
31	90-0430	ELECTRODE SHAFT	1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
32	90-0280	STATIC PISTON	1
33	W-58	WASHER	2
34	90-0436	LOCATOR BRACKET	1
35	S-262	M4 X 16 SHCS	2
36	W-15	1/4 FLAT WASHER	1
37	SR-15	RETAINING RING	2
38	90-0435	SCREW ON SHANK	1
39	N-104	M4 NYLON LOCKING NUT	2
40	S-430	M4 X 30 SHCS	2
41	52-0115	#115 O-RING (NOT SHOWN)	1
42	SA-0098	FRONT CAGE ASSY	1
43	SA-0100	CYLINDER HEAD ASSY	1
44	SA-0101	HANDLE MOUNT ASSY	1
45	52-9162	SCREW CAP	1
46	S-182	M4 X 6 CUP POINT SET SCREW	1
47	SA-0076	TRANSFORMER PACK ASSY 400V	1
48	F-16	FITTING, 1/8 MPT X 1/4 BARB	1
49	90-0451	COOLING TUBE	1
50	S-76	M4 X 12 PHMS	4
51	90-0575	HANGER HOOP	1
52	90-0570	HANGER, REAR	1
53	51-0006	COTTER PIN, ∅3/32	2

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
B	UPDATED WATER COOLING SYSTEM, LINES, AND FITTINGS.	06/28/12	JC
C	CORRECTED ERRORS. CREATED SA-0098, SA-0100, SA-0101.	4/5/13	JC
D	HAD TO ADD F-16 TO MATCH UP WITH NEW REV TRANSFORMER PACK ASSY	7/3/13	JC
E	ADDED HANGER CAGE	8/13/13	BP





PRO SPOT

SPOT GUN ASSEMBLY, 400-420V

WHERE USED
AUTO TRAN GUN

ASSY. NO. SA-0077

REV. E

SCALE: NONE

SHEET 1 OF 1