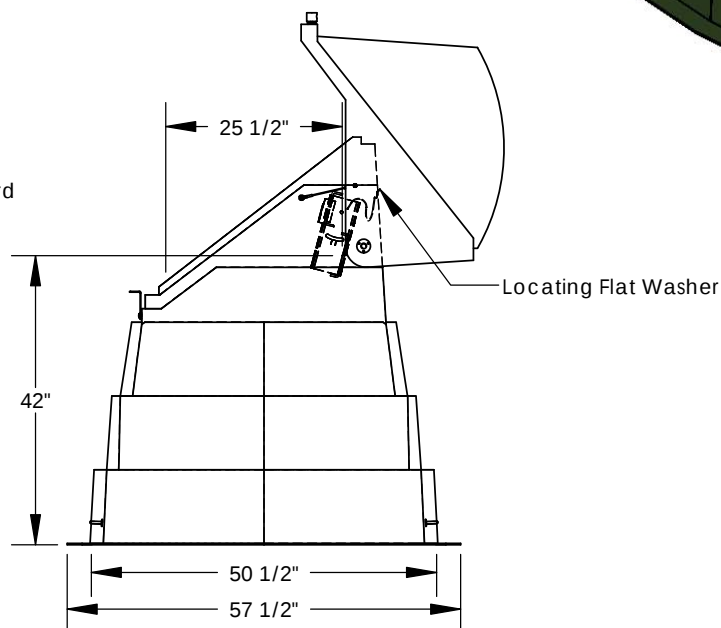
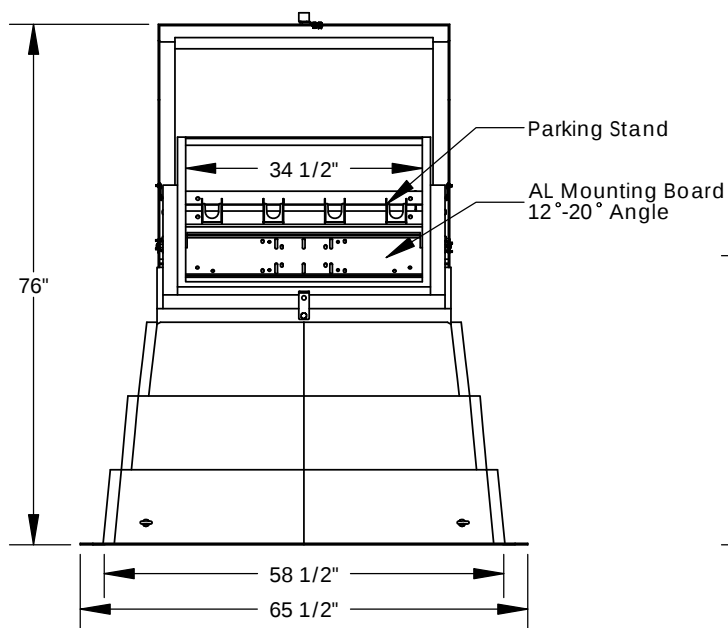
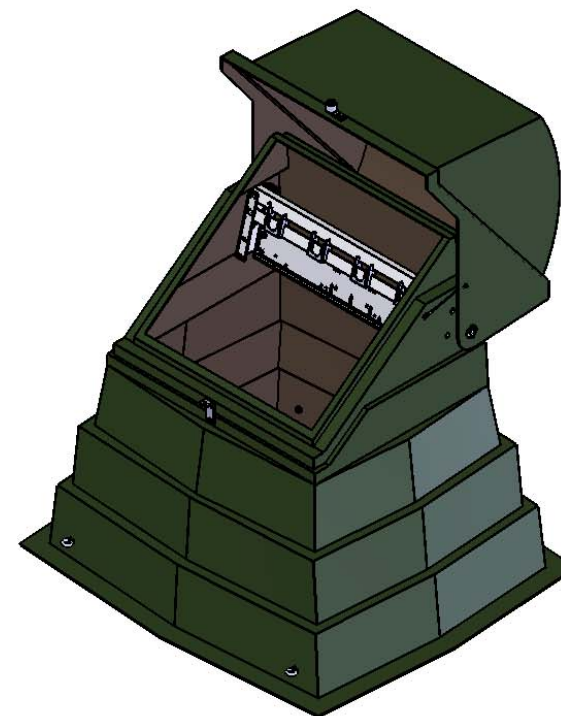
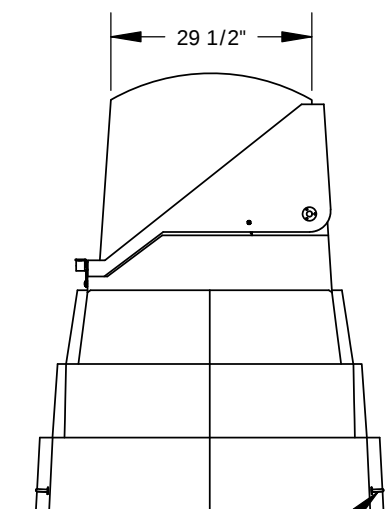
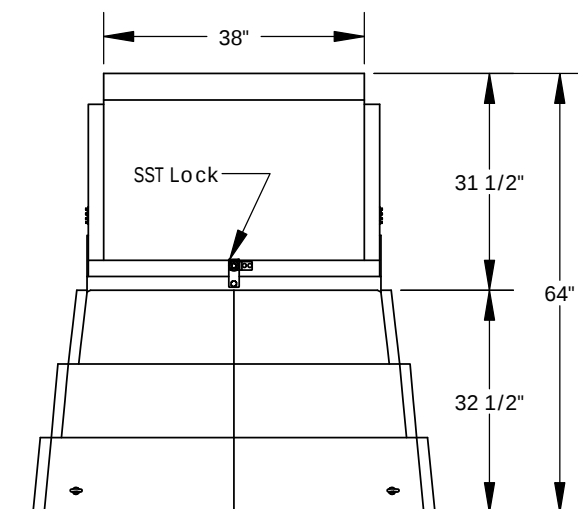


| REVISIONS |             |           |          |
|-----------|-------------|-----------|----------|
| REV.      | DESCRIPTION | DATE      | APPROVED |
| REL-01    |             | 2/28/2007 |          |



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|----------------------------------|--------|----------|
| DIMENSIONS ARE IN INCHES         |        |          |
| TOLERANCES: ANGLES $\pm 1^\circ$ |        |          |
| FRACTIONAL $\pm 1/32$            |        |          |
| ONE PLACE DECIMAL $\pm .060$     |        |          |
| TWO PLACE DECIMAL $\pm .030$     |        |          |
| THREE PLACE DECIMAL $\pm .015$   |        |          |
| MATERIAL                         |        |          |
|                                  | NAME   | DATE     |
| DRAWN                            | P.J.W. | 02/28/07 |
| CHECKED                          | --     | --/--    |

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 218-745-5095 ph. --- 218-745-4990 fax

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| SIZE        | ITEM ID:        | REV.          |
|-------------|-----------------|---------------|
| <b>A</b>    | <b>04008.00</b> | <b>REL-01</b> |
| SCALE: 1:28 | SHEET 1 OF 1    |               |