

Heavy Cut Compound 1000 - Pad Use -

Product Description

Menzerna Heavy Cut Compound 1000 (HCC 1000) is a highly effective sanding polish for automotive clear coats. HCC 1000 removes overspray, severe signs of use and sanding marks effectively and reliably.

General information:		Chemical information:		
Product Group:	Heavy Cut	Density:	1,5 kg/l	
Category:	Standard	Viscosity:	5-15 Pas	
Cut:	9	Technical information:		
Gloss:	3	Maximum abrasion:	P1500-2000	
Application:	Paint shops	Polishing tools:	Heavy Cut Foam Pad	
Storage:	15- 25°C, avoid frost and direct sunlight	Rotational speed:	Rotary: 800–1,200 rpm Orbital: depends on manufacturer	
Colour:	White			
Volumes:	250 ml: 22984.281.001 1 L: 22984.261.001 1 Kg: 22984.260.001			

Recommended Usage

1. Clean surface thoroughly prior to polishing.
2. Shake the bottle prior to use and apply a small quantity of the product onto the polishing pad (a pea-sized drop is sufficient for an area measuring approx. 40 x 40 cm).
3. Use the Menzerna Heavy Cut Foam Pad in the event of heavy signs of use. If using a new or dry pad, apply sufficient polish to prevent the formation of noticeable holograms.
4. Use either a rotary or an orbital polishing machine and use the cross-coating method. Apply light pressure at the start of the polishing process. Take away the pressure in the final cycles and increase the speed of the polishing machine by 10%.
5. If working on very dry coatings, spray a little water onto the surface to prevent dust formation.
6. At first, the polish will seem a little milky and should be worked in until only a slightly transparent/oily film is visible.
7. Once you have finished polishing, remove any residue with our Premium Microfiber cloth, without applying any pressure.
8. Any signs of sanding and use have now been removed. For an exceptionally glossy finish, now apply a Menzerna Medium Cut and a Menzerna Finish Polish.

Important notice:

All the information above is based on our empirical values. Please test the use of our product yourself to determine whether it is suitable for your intended application. All matters related to the warranty and liability for this product are governed by our general selling terms and conditions, unless otherwise specified by applicable legal regulations.

How to find us:

Menzerna Polishing Compounds GmbH & Co KG
Industriestr. 25, D-76470 Ötigheim
Tel.: +49-7222-9157-0
office@menzerna.com

Menzerna Polishing Program

	1. Heavy Cut	2. Medium Cut	3. Finish	4. Protection
Standard Products	HCC1000	MCP2500	FF3000	Power Lock Ultimate
Alternative Products	HCC1100	MCP2400	SF3500	Liquid Carnauba
		MCP2200	SFP3800	Sealing Wax
Premium Products	SHCC300/ SHCC300 GREEN LINE		Power Protect Ultra 2in1	
	HCC400/ HCC400 GREEN LINE			
Premium Pads	One-Step Polish 3in1			
	Wool/ Heavy Cut Pad	Medium Cut Foam Pad	Soft Cut Foam Pad	Wax Foam Pad

Important notice:

All the information above is based on our empirical values. Please test the use of our product yourself to determine whether it is suitable for your intended application. All matters related to the warranty and liability for this product are governed by our general selling terms and conditions, unless otherwise specified by applicable legal regulations.

How to find us:

Menzerna Polishing Compounds GmbH & Co KG
 Industriestr. 25, D-76470 Ötigheim
 Tel.: +49-7222-9157-0
 office@menzerna.com