Magic Burr 4 Page 1 of 3



Ideal for nearly all deburring jobs

NG-2 Handle accepts all "N" type light duty deburring blades

Date: 19-04-2013

Supplied with the following blades:

1 x N1 suitable for Steel, Aluminium and Plastic

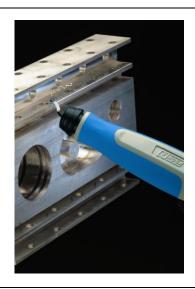
1 x N2 suitable for Brass and Cast Iron

1 x N3 suitable for Internal and External Burrs

1 x N6 suitable for Cross Holes in difficult places

Packed Weight and Dimensions

Code	Description	Weight g	W mm	H mm	L mm
NG 2004	Magic Burr 4	45	31	31	152



Instructions

Do not use heavy pressure when deburring as this will cause the blade to dig into the material and give an uneven finish

Use light and even pressure which will allow the blade and handle to work together to remove the burr and leave a smooth finish on the component

Blades should be handled carefully as they are sharp and can cut

Blades can break causing flying objects

Sharp edges and flying objects can cause injury

Users and bystanders should wear protective safety glasses

Do not pry or bend blades

Keep blades and sharp tools away from children

Do not regrind blades as this will weaken the blade and cause breakage and possible injury

All Noga products meet the strict requirements of ISO 9001 and ISO 14001

NG-2 Handle



NG-2 Handle accepts all "N" type Blades Ergonomic soft grip, acetyl and rubber construction Removable end cap for blade storage 125mm long x 28mm maximum diameter Blades are secured by pulling back the front locking mechanism and are free to rotate

Packed Weight and Dimensions

Code	Description	Weight g	W mm	H mm	L mm
NG-2 Handle	NG2000	43	31	31	152

Copyright: Linear Tools 2013

Date: 19-04-2013

Magic Burr 4 Page 2 of 3

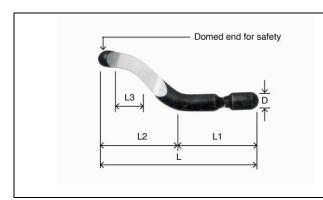
N1 Light Duty Deburring Blade



Order Code	N1
Pack Reference	BN1010
Cutting	Right Hand
Works best on	Steel, Aluminium and Plastic
Used with Handle	NG-1, NG-3 + N Holder, Fine Burr

Packed Weight and Dimensions

Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm
N1	10	13	32	5	63



Order Code	N1
Included Angle	40°
Blade Material	HSS M2
Blade Hardness	62 – 64 HRC
L: Overall Length	23
L1: Length Inside Handle	10
L2: Protrusion from Handle Length	13
L3: Cutting Length	6
D: Shank Diameter	2.6

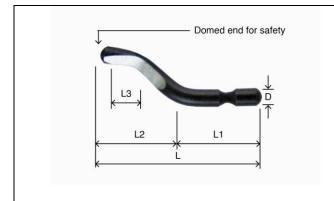
N2 Light Duty Deburring Blade



0.1.0.1	NO
Order Code	N2
Pack Reference	BN2010
Cutting	Left and Right Hand
Works best on	Brass and Cast Iron
Used with Handle	NG-1, NG-3 + N Holder, Fine Burr

Packed Weight and Dimensions

Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm
N2	10	13	32	5	63



N2
80°
HSS M2
62 – 64 HRC
23
10
13
6
2.6

Copyright: Linear Tools 2013

Magic Burr 4 Page 3 of 3

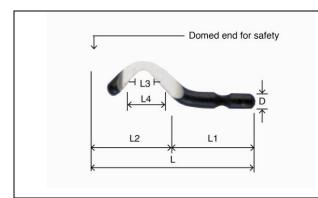
N3 Light Duty Deburring Blade



Order Code	N3
Pack Reference	BN3010
Cutting	Right Hand
Works best on	Internal and External Burrs
Used with Handle	NG-1, NG-3 + N Holder, Fine Burr

Packed Weight and Dimensions

Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm
N3	10	13	32	5	63



Order Code	N3
Included Angle	50°
Blade Material	HSS M2
Blade Hardness	62 – 64 HRC
L: Overall Length	22
L1: Length Inside Handle	10
L2: Protrusion from Handle Length	12
L3: Min Cutting Width	2
L4: Max Cutting Width	5
D: Shank Diameter	2.6

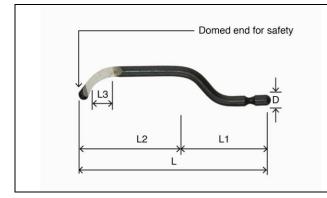
N6 Light Duty Deburring Blade



Order Code	N6
Pack Reference	BN6010
Cutting	Right Hand
Works best on	Cross Holes in difficult to reach places
Used with Handle	NG-1, NG-3 + N Holder, Fine Burr

Packed Weight and Dimensions

Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm
N6	10	25	32	5	63



Order Code	N6	
Included Angle	40°	
Blade Material	HSS M2	
Blade Hardness	62 – 64 HRC	
L: Overall Length	45	
L1: Length Inside Handle	10	
L2: Protrusion from Handle Length	35	
L3: Cutting Length	5	
D: Shank Diameter	2.6	

Copyright: Linear Tools 2013