

## Jobber Drills Fully Ground HSS M2: DIN 338/BS 328

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Fully Ground  
 Material: M2  
 Metric Sizes: DIN 338  
 Inch Sizes: BS 328  
 Point: 118°  
 Spiral: Right Hand  
 Helix: Standard  
 Finish: Black

## Metric Sizes

## Packed Weight and Dimensions

Code	Dia	Flute	Total	Pack	Weight	W	H	L
	mm	Length mm	Length mm	Qty	Kg	mm	mm	mm
20-100-002	0.2	3	19	10	0.002	11	11	58
20-100-003	0.3	3	19	10	0.002	11	11	58
20-100-0035	0.35	3	19	10	0.002	11	11	58
20-100-004	0.4	5	20	10	0.002	11	11	58
20-100-0045	0.45	5	20	10	0.002	11	11	58
20-100-005	0.5	6	22	10	0.002	11	11	58
20-100-0055	0.55	7	24	10	0.002	11	11	58
20-100-006	0.6	7	24	10	0.003	11	11	58
20-100-0065	0.65	8	26	10	0.003	11	11	58
20-100-007	0.7	9	28	10	0.005	14	15	79
20-100-0075	0.75	9	28	10	0.003	11	11	58
20-100-008	0.8	10	30	10	0.003	11	11	58
20-100-0085	0.85	10	30	10	0.005	14	15	79
20-100-009	0.9	11	32	10	0.004	11	11	58
20-100-0095	0.95	11	32	10	0.050	14	15	79
20-100-010	1	12	34	10	0.003	11	11	58
20-100-0105	1.05	12	34	10	0.003	11	11	58
20-100-011	1.1	14	36	10	0.003	11	11	58
20-100-0115	1.15	14	36	10	0.007	14	15	79
20-100-012	1.2	16	38	10	0.004	11	11	58
20-100-0125	1.25	16	38	10	0.004	11	11	58
20-100-013	1.3	16	38	10	0.004	11	11	58
20-100-0135	1.35	16	38	10	0.004	11	11	58
20-100-014	1.4	18	40	10	0.006	11	11	58
20-100-0145	1.45	18	40	10	0.006	11	11	58
20-100-015	1.5	18	40	10	0.007	11	11	58
20-100-0155	1.55	18	40	10	0.007	11	11	58
20-100-016	1.6	20	43	10	0.007	11	11	58
20-100-0165	1.65	20	43	10	0.007	11	11	58
20-100-017	1.7	20	43	10	0.007	11	11	58
20-100-0175	1.75	20	43	10	0.008	11	11	58
20-100-018	1.8	22	46	10	0.009	11	11	58
20-100-0185	1.85	22	46	10	0.009	11	11	58
20-100-019	1.9	22	46	10	0.010	11	11	58
20-100-0195	1.95	22	46	10	0.010	11	11	58
20-100-020	2	24	49	10	0.010	11	11	58
20-100-0205	2.05	24	49	10	0.014	17	17	64
20-100-021	2.1	24	49	10	0.014	17	17	64
20-100-0215	2.15	24	49	10	0.015	17	17	64
20-100-022	2.2	27	53	10	0.017	17	17	64

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## Metric Sizes

## Packed Weight and Dimensions

Code	Dia mm	Flute Length mm	Total Length mm	Pack Qty	Weight Kg	W mm	H mm	L mm
20-100-0225	2.25	27	53	10	0.016	17	17	64
20-100-023	2.3	27	53	10	0.017	17	17	64
20-100-0235	2.35	27	53	10	0.018	17	17	64
20-100-024	2.4	30	57	10	0.019	17	17	64
20-100-0245	2.45	30	57	10	0.020	17	17	64
20-100-025	2.5	30	57	10	0.020	17	17	64
20-100-0255	2.55	30	57	10	0.020	17	17	64
20-100-026	2.6	30	57	10	0.021	17	17	64
20-100-0265	2.65	30	57	10	0.022	17	17	64
20-100-027	2.7	33	61	10	0.023	17	17	64
20-100-0275	2.75	33	61	10	0.025	17	17	64
20-100-028	2.8	33	61	10	0.026	17	17	64
20-100-0285	2.85	33	61	10	0.027	17	17	64
20-100-029	2.9	33	61	10	0.028	17	17	64
20-100-0295	2.95	33	61	10	0.028	17	17	64
20-100-030	3	33	61	10	0.029	17	17	64
20-100-0305	3.05	33	61	10	0.031	17	17	64
20-100-031	3.1	36	65	10	0.033	17	17	64
20-100-0315	3.15	36	65	10	0.033	17	17	64
20-100-032	3.2	36	65	10	0.035	17	17	64
20-100-0325	3.25	36	65	10	0.035	17	17	64
20-100-033	3.3	36	65	10	0.036	17	17	64
20-100-034	3.4	39	70	10	0.041	17	17	64
20-100-035	3.5	39	70	10	0.043	17	17	72
20-100-036	3.6	39	70	10	0.046	17	17	72
20-100-0365	3.65	39	70	10	0.047	17	17	72
20-100-037	3.7	39	70	10	0.049	18	18	73
20-100-0375	3.75	43	75	10	0.052	17	17	78
20-100-038	3.8	43	75	10	0.055	17	16	77
20-100-039	3.9	43	75	10	0.057	17	16	77
20-100-040	4	43	75	10	0.060	16	17	77
20-100-0405	4.05	43	75	10	0.061	16	17	77
20-100-041	4.1	43	75	10	0.069	25	25	80
20-100-042	4.2	43	75	10	0.070	25	25	80
20-100-0425	4.25	43	75	10	0.071	25	25	80
20-100-043	4.3	47	80	10	0.076	25	25	80
20-100-044	4.4	47	80	10	0.079	25	25	80
20-100-045	4.5	47	80	10	0.082	25	25	80
20-100-0455	4.55	47	80	10	0.086	25	25	80
20-100-046	4.6	47	80	10	0.080	20	20	83
20-100-047	4.7	47	80	10	0.093	25	25	84
20-100-048	4.8	52	86	10	0.096	25	25	84
20-100-0485	4.85	52	86	10	0.097	25	25	84
20-100-049	4.9	52	86	10	0.105	25	25	89
20-100-0495	4.95	52	86	10	0.103	25	25	89
20-100-050	5	52	86	10	0.108	25	25	89
20-100-051	5.1	52	86	10	0.111	25	25	89
20-100-052	5.2	52	86	10	0.116	25	25	89
20-100-0525	5.25	52	86	10	0.117	25	25	89

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## Metric Sizes

## Packed Weight and Dimensions

Code	Dia mm	Flute Length mm	Total Length mm	Pack Qty	Weight Kg	W mm	H mm	L mm
20-100-053	5.3	52	86	10	0.116	25	25	89
20-100-054	5.4	57	93	10	0.136	25	25	89
20-100-055	5.5	57	93	10	0.132	25	25	95
20-100-056	5.6	57	93	10	0.140	25	25	95
20-100-057	5.7	57	93	10	0.144	25	25	96
20-100-058	5.8	57	93	10	0.154	25	25	99
20-100-059	5.9	57	93	10	0.154	25	25	99
20-100-060	6	57	93	10	0.158	25	25	96
20-100-061	6.1	63	101	10	0.159	25	25	110
20-100-062	6.2	63	101	10	0.189	29	29	110
20-100-063	6.3	63	101	10	0.192	29	29	110
20-100-064	6.4	63	101	10	0.202	29	29	110
20-100-065	6.5	63	101	10	0.205	29	29	110
20-100-066	6.6	63	101	10	0.206	29	29	110
20-100-0665	6.65	63	101	10	0.201	29	29	110
20-100-067	6.7	69	109	10	0.219	29	29	110
20-100-0675	6.75	69	109	10	0.237	29	29	114
20-100-068	6.8	69	109	10	0.238	29	29	114
20-100-069	6.9	69	109	10	0.251	29	29	114
20-100-070	7	69	109	10	0.255	29	29	114
20-100-071	7.1	69	109	10	0.260	29	29	114
20-100-072	7.2	69	109	10	0.259	29	29	120
20-100-073	7.3	69	109	10	0.269	29	29	120
20-100-074	7.4	69	109	10	0.308	29	29	120
20-100-075	7.5	69	109	10	0.288	29	29	120
20-100-076	7.6	75	117	10	0.324	38	38	120
20-100-077	7.7	75	117	10	0.329	38	38	120
20-100-0775	7.75	75	117	10	0.329	38	38	120
20-100-078	7.8	75	117	10	0.331	38	38	120
20-100-079	7.9	75	117	10	0.345	38	38	120
20-100-080	8	75	117	10	0.347	38	38	120
20-100-081	8.1	75	117	10	0.354	38	38	120
20-100-082	8.2	75	117	10	0.370	38	38	120
20-100-0825	8.25	75	117	10	0.364	35	35	129
20-100-083	8.3	75	117	10	0.362	35	35	129
20-100-084	8.4	75	117	10	0.385	38	38	122
20-100-085	8.5	75	117	10	0.385	38	38	120
20-100-086	8.6	81	125	5	0.221	38	38	120
20-100-087	8.7	81	125	5	0.225	38	38	120
20-100-088	8.8	81	125	5	0.225	38	38	120
20-100-089	8.9	81	125	5	0.236	38	38	120
20-100-090	9	81	125	5	0.247	38	38	130
20-100-091	9.1	81	125	5	0.239	29	29	129
20-100-092	9.2	81	125	5	0.249	29	29	129
20-100-093	9.3	81	125	5	0.249	29	29	129
20-100-094	9.4	81	125	5	0.268	38	38	129
20-100-095	9.5	81	125	5	0.255	29	29	130
20-100-096	9.6	87	133	5	0.284	29	29	130
20-100-097	9.7	87	133	5	0.296	29	29	130
20-100-0975	9.75	87	133	5	0.288	29	29	137

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## Metric Sizes

## Packed Weight and Dimensions

Code	Dia mm	Flute Length mm	Total Length mm	Pack Qty	Weight Kg	W mm	H mm	L mm
20-100-098	9.8	87	133	5	0.302	37	37	137
20-100-099	9.9	87	133	5	0.298	37	37	137
20-100-100	10	87	133	5	0.314	38	37	136
20-100-101	10.1	87	133	5	0.313	38	37	136
20-100-102	10.2	87	133	5	0.322	38	37	138
20-100-1025	10.25	87	133	5	0.324	38	37	138
20-100-103	10.3	87	133	5	0.326	38	37	138
20-100-104	10.4	87	133	5	0.332	38	37	138
20-100-105	10.5	87	133	5	0.337	38	37	138
20-100-106	10.6	87	133	5	0.339	38	37	138
20-100-107	10.7	94	142	5	0.373	38	37	138
20-100-108	10.8	94	142	5	0.383	38	37	138
20-100-109	10.9	94	142	5	0.381	38	37	138
20-100-110	11	94	142	5	0.391	38	37	138
20-100-111	11.1	94	142	5	0.389	37	37	145
20-100-112	11.2	94	142	5	0.403	37	37	145
20-100-113	11.3	94	142	5	0.418	37	37	145
20-100-114	11.4	94	142	5	0.427	38	37	145
20-100-115	11.5	94	142	5	0.425	38	37	145
20-100-116	11.6	94	142	5	0.421	38	37	145
20-100-117	11.7	94	142	5	0.440	38	37	145
20-100-1175	11.75	94	142	5	0.441	38	37	145
20-100-118	11.8	94	142	5	0.446	38	37	145
20-100-119	11.9	101	151	5	0.469	38	37	153
20-100-120	12	101	151	5	0.480	38	37	154
20-100-121	12.1	101	151	5	0.490	38	37	154
20-100-122	12.2	101	151	5	0.510	38	37	154
20-100-123	12.3	101	151	5	0.510	38	37	154
20-100-124	12.4	101	151	5	0.510	38	37	154
20-100-125	12.5	101	151	5	0.517	38	37	154
20-100-126	12.6	101	151	5	0.529	38	37	154
20-100-127	12.7	101	151	5	0.537	38	37	154
20-100-1275	12.75	101	151	5	0.540	38	37	154
20-100-128	12.8	101	151	5	0.548	38	37	154
20-100-129	12.9	101	151	5	0.560	38	37	154
20-100-130	13	101	151	5	0.554	38	37	154
20-100-131	13.1	101	151	1	0.122	25	25	153
20-100-132	13.2	101	151	1	0.122	25	25	153
20-100-133	13.3	108	160	1	0.121	25	25	153
20-100-134	13.4	108	160	1	0.132	25	25	160
20-100-135	13.5	108	160	1	0.140	25	25	160
20-100-136	13.6	108	160	1	0.132	25	25	160
20-100-137	13.7	108	160	1	0.134	25	25	160
20-100-138	13.8	108	160	1	0.136	25	25	160
20-100-139	13.9	108	160	1	0.142	25	25	160
20-100-140	14	108	160	1	0.150	25	25	160
20-100-145	14.5	120	169	1	0.168	25	25	170
20-100-150	15	120	169	1	0.170	25	25	170
20-100-155	15.5	120	169	1	0.190	25	25	180
20-100-160	16	120	169	1	0.210	25	25	180

## Jobber Drills Fully Ground HSS M2: DIN 338/BS 328

## Metric Sizes

## Packed Weight and Dimensions

Code	Dia	Flute	Total	Pack	Weight	W	H	L
	Inch	Length mm	Length mm	Qty	Kg	mm	mm	mm
20-100-165	16.5	125	184	1	0.219	25	25	185
20-100-170	17	125	184	1	0.237	25	25	195
20-100-175	17.5	130	191	1	0.251	25	25	195
20-100-180	18	130	191	1	0.282	25	25	205
20-100-185	18.5	135	198	1	0.291	25	25	205
20-100-190	19	135	198	1	0.315	29	29	210
20-100-195	19.5	205	205	1	0.326	29	29	210
20-100-200	20	205	205	1	0.362	29	29	210

## Inch Sizes

## Packed Weight and Dimensions

Code	Dia	Flute	Total	Pack	Weight	W	H	L
	Inch	Length mm	Length mm	Qty	Kg	mm	mm	mm
20-100-901	1/64	5	20	10	0.003	14	15	79
20-100-902	1/32	10	30	10	0.002	11	11	60
20-100-903	3/64	16	38	10	0.007	14	15	79
20-100-904	1/16	20	43	10	0.008	11	11	60
20-100-905	5/64	24	49	10	0.012	11	11	60
20-100-906	3/32	30	57	10	0.012	11	11	60
20-100-907	7/64	33	61	10	0.026	17	17	64
20-100-908	1/8	36	65	10	0.035	17	17	64
20-100-909	9/64	39	70	10	0.045	17	17	72
20-100-910	5/32	43	75	10	0.057	17	17	78
20-100-911	11/64	47	80	10	0.079	25	25	84
20-100-912	3/16	52	86	10	0.084	25	25	91
20-100-913	11/64	47	80	10	0.112	25	25	91
20-100-914	7/32	52	86	10	0.137	25	25	96
20-100-915	15/64	57	93	10	0.155	25	25	96
20-100-916	1/4	63	101	10	0.188	29	25	109
20-100-917	17/64	69	109	10	0.236	29	25	114
20-100-918	9/32	69	109	10	0.258	29	25	113
20-100-919	19/64	75	117	10	0.271	29	25	113
20-100-920	5/16	75	117	10	0.344	38	38	121
20-100-921	21/64	75	117	10	0.375	38	38	121
20-100-922	11/32	81	125	5	0.222	29	29	128
20-100-923	23/64	81	125	5	0.249	37	37	128
20-100-924	3/8	87	133	5	0.274	29	30	137
20-100-925	25/64	87	133	5	0.315	37	37	137
20-100-926	13/32	87	133	5	0.327	37	37	137
20-100-927	27/64	94	142	5	0.356	29	29	148
20-100-928	7/16	94	142	5	0.393	29	29	148
20-100-929	29/64	94	142	5	0.428	37	37	146
20-100-930	15/32	101	151	5	0.481	37	37	155
20-100-931	31/64	101	151	5	0.504	37	37	155
20-100-932	1/2	101	151	5	0.527	37	37	155
20-100-934	17/32	108	160	1	0.134	24	24	160
20-100-936	9/16	114	169	1	0.157	24	24	180
20-100-940	5/8	120	178	1	0.194	24	24	180

Jobber Drills Fully Ground HSS M2: DIN 338/BS 328

Jobber Drill Sets



Fully Ground  
 Material: M2  
 Metric Sizes: DIN 338  
 Inch Sizes: BS 328  
 Point: 118°  
 Spiral: Right Hand  
 Helix: Standard  
 Finish: Black

Supplied in a metal indexing box

Packed Weight and Dimensions

Code	Set Pieces	Size Range	Size Increments	Weight g	W mm	H mm	L mm
20-150-060	51	1-6mm	0.1mm	647	110	35	150
20-150-100	41	6-10mm	0.1mm	2080	155	45	180
20-150-000	25	1-13mm	0.5mm	1416	110	50	190
20-150-190	19	1-10mm	0.5mm	720	110	35	155
20-150-975	21	1/16"-3/8"	64 <sup>th</sup>	766	126	35	155
20-150-990	29	1/16"-1/2"	64 <sup>th</sup>	1625	110	50	190

Jobber Drill Set



Fully Ground  
 Material: M2  
 Metric Sizes: DIN 338  
 Inch Sizes: BS 328  
 Point: 118°  
 Spiral: Right Hand  
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 Finish: Black

Supplied in a metal storage case

Packed Weight and Dimensions

Code	Description	10 Pieces Each	5 Pieces Each	Weight g	W mm	H mm	L mm
20-168-SET	170 Piece Jobber Drill Set	1 – 8mm in 0.5mm steps	8.5 – 10mm in 0.5mm steps	3630	260	60	350