


Precision Milling Vice

	<p>Heavy Duty Precision Milling Vice                  Used for milling, shaping and drilling operations                  Parallelism of sliding surface to base 0.03mm per 100mm                  Parallelism of jaws 0.03mm per 100mm</p>
---	--

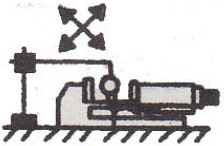

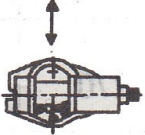
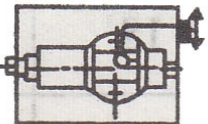
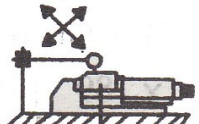
Packed Weight and Dimensions

Code	Description	Weight g	W mm	H mm	L mm
52-865-100	Milling Vice 100mm	9800	220	175	330
52-865-160	Milling Vice 160mm	2755	245	210	465

General Specifications

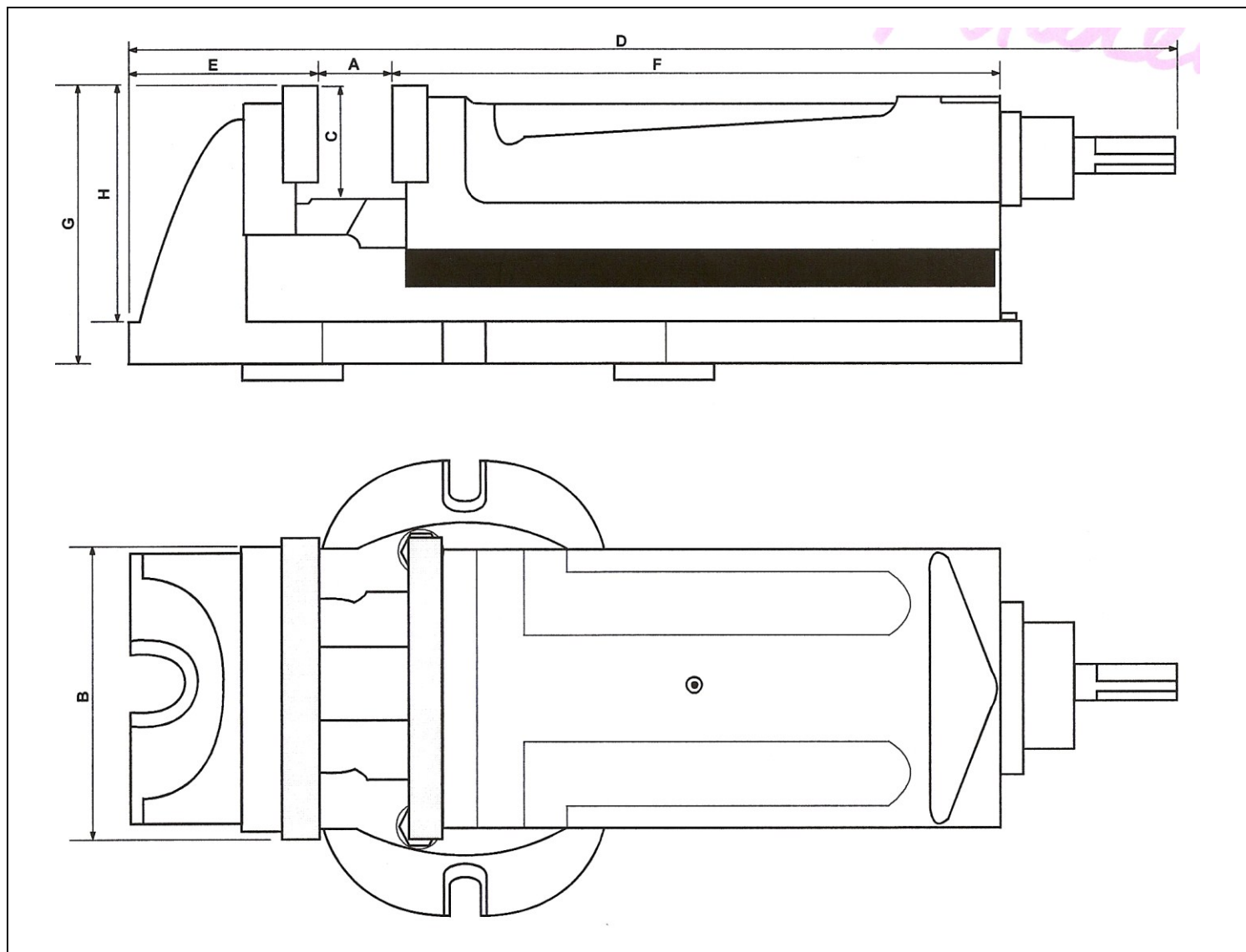
Code	Max Jaw Opening mm	Jaw Width mm	Jaw Height mm	Locating Key Width mm	Hex Screw End Across Flats mm	T-Slot Bolt Size mm	Overall Dimensions L x W x H mm	Weight Kg
52-865-100	75	100	35	14	14	M12x35	257 x 134 x 106	9.2
52-865-160	120	160	52	18	19	M16x60	411 x 222 x 166	26

Accuracy Specifications

	Parallelism of upper guide surface of vice body to the base surface	0.03mm in 100mm
	Squareness tolerance of fixed and moveable jaws to upper guide surface	0.03mm in 100mm
	Parallelism between fixed jaw and moveable jaw across the jaw width	0.03mm in 100mm
	Squareness of fixed jaw to guide slot in vice body	0.03mm in 100mm
	Parallelism between surface of test block and vice base surface	0.05mm in 100mm

Precision Milling Vice

General Dimensions



Code	A-Max	B	C	D-Min	D-Max	E	F	G	H	Weight
52-865-100	80	100	35	260	340	55	150	85	75	9.2kg
52-865-160	125	160	51	410	530	80	240	125	105	26kg