

N Type Light Duty Deburring Blades

Instructions for successful deburring

Do not use heavy pressure when deburring as this will cause the blade to dig into the material and give an uneven finish
 Use light and even pressure which will allow the blade and handle to work together to remove the burr and leave a smooth finish on the component


Safety Information

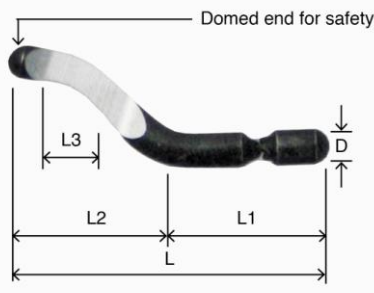
Blades should be handled carefully as they are sharp and can cut
 Blades can break causing flying objects
 Sharp edges and flying objects can cause injury
 Users and bystanders should wear protective safety glasses
 Do not pry or bend blades
 Keep blades and sharp tools away from children
 Do not regrind blades as this will weaken the blade and cause breakage and possible injury

General Information


All Noga products meet the strict requirements of ISO 9001 and ISO 14001

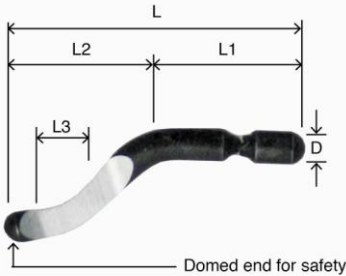
N1 Light Duty Deburring Blade

	Order Code	N1				
	Pack Reference	BN1010				
	Cutting	Right Hand				
	Works best on	Steel, Aluminium and Plastic				
	Used with Handle	NG-1, NG-3 + N Holder, Fine Burr				
Packed Weight and Dimensions						
Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm	
N1	10	13	32	5	63	


	Order Code	N1
	Included Angle	40°
	Blade Material	HSS M2
	Blade Hardness	62 – 64 HRC
	L: Overall Length	23
	L1: Length Inside Handle	10
	L2: Protrusion from Handle Length	13
	L3: Cutting Length	6
D: Shank Diameter	2.6	

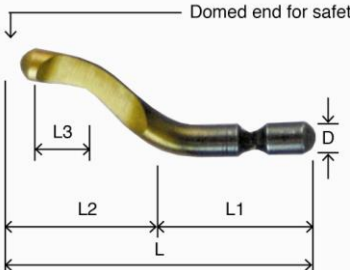
N1 L/H Light Duty Deburring Blade

	Order Code	N1 L/H				
	Pack Reference	BN1011				
	Cutting	Left Hand				
	Works best on	Steel, Aluminium and Plastic				
	Used with Handle	NG-1, NG-3 + N Holder, Fine Burr				
Packed Weight and Dimensions						
	Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm
	N1 L/H	10	13	32	5	63


	Order Code	N1 L/H	
	Included Angle	40°	
	Blade Material	HSS M2	
	Blade Hardness	62 – 64 HRC	
	L: Overall Length	23	
	L1: Length Inside Handle	10	
	L2: Protrusion from Handle Length	13	
	L3: Cutting Length	6	
	D: Shank Diameter	2.6	

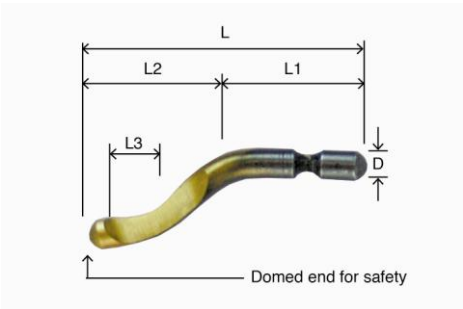
N1 TiN Light Duty Deburring Blade

	Order Code	N1 TiN				
	Pack Reference	BN1012				
	Cutting	Right Hand				
	Works best on	Abrasive Materials				
	Used with Handle	NG-1, NG-3 + N Holder, Fine Burr				
Packed Weight and Dimensions						
	Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm
	N1 TiN	10	13	32	5	63


	Order Code	N1 TiN	
	Included Angle	40°	
	Blade Material	HSS M2 Tin Coated	
	Blade Hardness	62 – 64 HRC	
	L: Overall Length	23	
	L1: Length Inside Handle	10	
	L2: Protrusion from Handle Length	13	
	L3: Cutting Length	6	
	D: Shank Diameter	2.6	

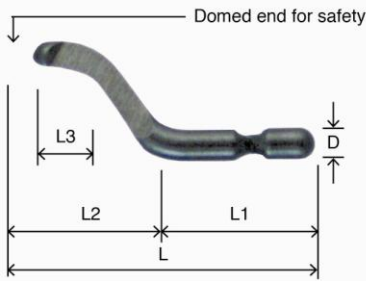
N1 TiN LH Light Duty Deburring Blade

	Order Code	N1 TiN L/H				
	Pack Reference	BN1027				
	Cutting	Left Hand				
	Works best on	Abrasive Materials				
	Used with Handle	NG-1, NG-3 + N Holder, Fine Burr				
Packed Weight and Dimensions						
	Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm
	N1 TiN L/H	10	13	32	5	63

	Order Code	N1 Tin L/H				
	Included Angle	40°				
	Blade Material	HSS M2 Tin Coated				
	Blade Hardness	62 – 64 HRC				
	L: Overall Length	23				
	L1: Length Inside Handle	10				
	L2: Protrusion from Handle Length	13				
	L3: Cutting Length	6				
	D: Shank Diameter	2.6				


N1 Carbide Light Duty Deburring Blade

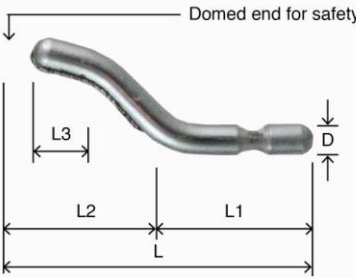
	Order Code	N1 Carbide				
	Pack Reference	BN1015				
	Cutting	Right Hand				
	Works best on	Hardened Steel and Plastics				
	Used with Handle	NG-1, NG-3 + N Holder, Fine Burr				
Packed Weight and Dimensions						
	Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm
	N1 Carbide	10	13	32	5	63

	Order Code	N1 Carbide				
	Included Angle	40°				
	Blade Material	Carbide				
	Blade Hardness	1250HV				
	L: Overall Length	23				
	L1: Length Inside Handle	10				
	L2: Protrusion from Handle Length	13				
	L3: Cutting Length	6				
	D: Shank Diameter	2.6				


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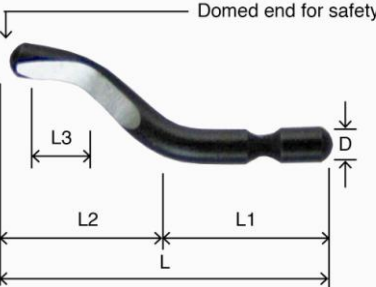
N1 Diamond Light Duty Deburring Blade

	Order Code	N1 Diamond				
	Pack Reference	BN1028				
	Cutting	Right Hand				
	Works best on	Glass and Ceramics				
	Used with Handle	NG-1, NG-3 + N Holder, Fine Burr				
Packed Weight and Dimensions						
Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm	
N1 Diamond	10	13	32	5	63	

	Order Code	N1 Diamond				
	Included Angle	Flat Face				
	Blade Material	HSS Diamond Coated				
	Blade Hardness	1400-1700HV				
	L: Overall Length	23				
	L1: Length Inside Handle	10				
	L2: Protrusion from Handle Length	13				
L3: Cutting Length	6					
D: Shank Diameter	2.6					


N2 Light Duty Deburring Blade

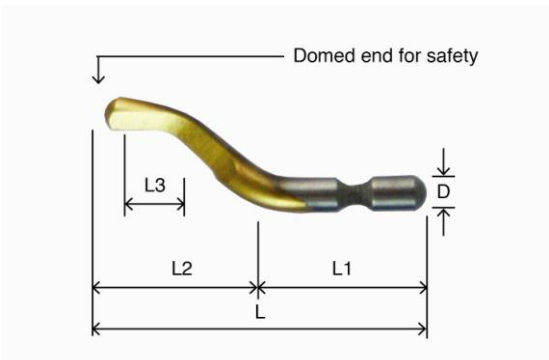
	Order Code	N2				
	Pack Reference	BN2010				
	Cutting	Left and Right Hand				
	Works best on	Brass and Cast Iron				
	Used with Handle	NG-1, NG-3 + N Holder, Fine Burr				
Packed Weight and Dimensions						
Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm	
N2	10	13	32	5	63	

	Order Code	N2				
	Included Angle	80°				
	Blade Material	HSS M2				
	Blade Hardness	62 – 64 HRC				
	L: Overall Length	23				
	L1: Length Inside Handle	10				
	L2: Protrusion from Handle Length	13				
L3: Cutting Length	6					
D: Shank Diameter	2.6					


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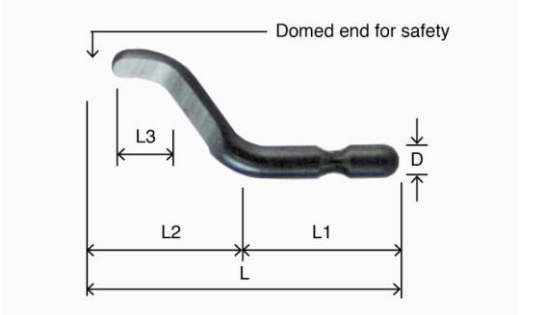
N2 TiN Light Duty Deburring Blade

	Order Code	N2 TiN				
	Pack Reference	BN2012				
	Cutting	Left and Right Hand				
	Works best on	Stainless Steel				
	Used with Handle	NG-1, NG-3 + N Holder, Fine Burr				
Packed Weight and Dimensions						
Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm	
N2 TiN	10	13	32	5	63	


	Order Code	N2 TiN				
	Included Angle	80°				
	Blade Material	HSS M2 TiN Coated				
	Blade Hardness	62 – 64 HRC				
	L: Overall Length	23				
L1: Length Inside Handle	10					
L2: Protrusion from Handle Length	13					
L3: Cutting Length	6					
D: Shank Diameter	2.6					

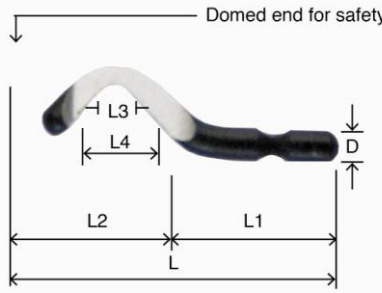
N2 Carbide Light Duty Deburring Blade

	Order Code	N2 Carbide				
	Pack Reference	BN2015				
	Cutting	Left and Right Hand				
	Works best on	Hardened Steel and Plastics				
	Used with Handle	NG-1, NG-3 + N Holder, Fine Burr				
Packed Weight and Dimensions						
Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm	
N2 Carbide	10	13	32	5	63	


	Order Code	N2 Carbide				
	Included Angle	40° ? Check s blades				
	Blade Material	Carbide				
	Blade Hardness	1250HV				
	L: Overall Length	23				
	L1: Length Inside Handle	10				
	L2: Protrusion from Handle Length	13				
	L3: Cutting Length	6				
D: Shank Diameter	2.6					

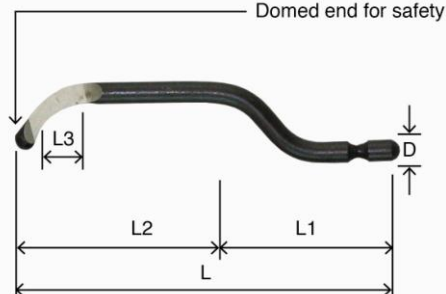
N3 Light Duty Deburring Blade

	Order Code	N3				
	Pack Reference	BN3010				
	Cutting	Right Hand				
	Works best on	Internal and External Burrs				
	Used with Handle	NG-1, NG-3 + N Holder, Fine Burr				
Packed Weight and Dimensions						
Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm	
N3	10	13	32	5	63	


	Order Code	N3				
	Included Angle	50°				
	Blade Material	HSS M2				
	Blade Hardness	62 – 64 HRC				
	L: Overall Length	22				
	L1: Length Inside Handle	10				
	L2: Protrusion from Handle Length	12				
	L3: Min Cutting Width	2				
	L4: Max Cutting Width	5				
	D: Shank Diameter	2.6				

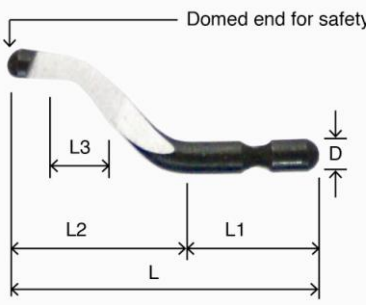
N6 Light Duty Deburring Blade

	Order Code	N6				
	Pack Reference	BN6010				
	Cutting	Right Hand				
	Works best on	Cross Holes in difficult to reach places				
	Used with Handle	NG-1, NG-3 + N Holder, Fine Burr				
Packed Weight and Dimensions						
Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm	
N6	10	25	32	5	63	

	Order Code	N6				
	Included Angle	40°				
	Blade Material	HSS M2				
	Blade Hardness	62 – 64 HRC				
	L: Overall Length	45				
	L1: Length Inside Handle	10				
	L2: Protrusion from Handle Length	35				
	L3: Cutting Length	5				
	D: Shank Diameter	2.6				

N10 Cobalt Light Duty Deburring Blade

	Order Code	N10 Cobalt				
	Pack Reference	BN1310				
	Cutting	Right Hand				
	Works best on	Stainless Steel and Plastics				
	Used with Handle	NG-1, NG-3 + N Holder, Fine Burr				
Packed Weight and Dimensions						
Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm	
N10 Cobalt	10	13	32	5	63	

	Order Code	N10 Cobalt
	Included Angle	45°
	Blade Material	HSS Co
	Blade Hardness	65 – 67 HRC
	L: Overall Length	25
	L1: Length Inside Handle	10
	L2: Protrusion from Handle Length	15
L3: Cutting Length	8	
D: Shank Diameter	2.6	