# Digital Photo / Contact Tachometer

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This Digital Photo / Contact Tachometer provides accurate measurement of spindle speeds in RPM and

surface speed in m/min Clear LCD Display 5 x 10mm high digits

Sampling time Contact: 1 sec. (over 15 rpm) Sampling time Photo: 1 sec. (over 60 rpm)

Range selection: Automatic

Memory: Last value, Max value, Min value

Time Base: Quartz crystal

Circuit: Single chip microprocessor, LSI chip

Power: 4 x 1.5v AA batteries

Power consumption: Approx. 80mA during operation

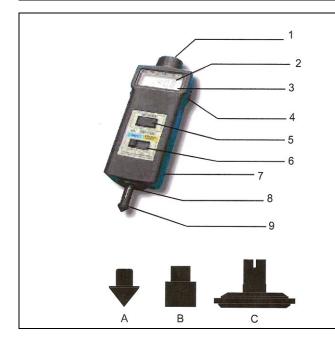
Operating Temperature: 0 - 50°C

Size: 215 x 65 x 38mm

Weight: 300g (including batteries)

#### Packed Weight and Dimensions

Code	Description	Weight g	W mm	H mm	L mm
59-800-236	Digital Photo / Contact Tachometer	688	135	80	255



- 1 Signal Light Beam
- 2 Monitor Indicator
- 3 Display Panel
- 4 Measure Button
- 5 Memory Button
- 6 Function Switch
- 7 Battery Cover
- 8 Rotating Spindle
- 9 Adaptor Holder
- A Rubber Cone (internal fitting)
- B Rubber Wheel (external fitting)
- C Surface Speed Wheel

Method	Range	Resolution	Detecting \Distance	Accuracy
Photo	2.5 – 99.999 rpm	0.1 rpm for 0.5 – 999.9 rpm	50 – 150mm / 2 – 6"	$\pm (0.05\% + 1 \text{rpm})$
		1 rpm over 1000 rpm	Maximum 300mm / 12"	
Rotation / rpm	2.5 - 19,999 rpm	0.1 rpm for 0.5 – 999.9 rpm		$\pm (0.05\% + 1 \text{rpm})$
		1 rpm over 1000 rpm		
Surface / m/min	0.05 – 1,999.9 m/min	0.01 m/min for 0.05 – 99.99 m/min		$\pm (0.05\% + 0.03 \text{m/min})$
		0.1 m/min over 100 m/min		
	0.2 - 6,560 ft/min	0.2 ft/min for 0.1 – 999.9 ft/min		
		1 ft/min over 1000 ft/min		

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### Measuring Procedures

#### Photo Tachometer RPM

Apply reflective tape to object being measured Slide Function Switch to PHOTO/RPM position

Depress Measure Button and align light beam with the reflective tape/target

Check that the Monitor Indicator lights when the target passes through the light beam

Release the Measure Button when the reading stabilises (approximately 2 seconds)

The RPM value will now be displayed

If the rotational speed is less than 50 rpm, additional tape can be applied, equally spaced around the rotating part. The displayed measurement can then be divided by the number of reflective marks to obtain the actual rpm. This method gives better resolution and stability when working with low value revolutions.

The non-reflective area should always be greater than the reflective area

If the shaft or disc is normally reflective it must be covered with black tape or paint before applying the reflective tape

#### Contact Tachometer RPM Measurement:

Select correct Rubber Cone required for either spindle or hole location and fit to the Adaptor Holder Slide Function Switch to CONTACT/RPM position

Lightly press Rubber Cone into the centre hole of the rotating spindle or the Rubber Wheel onto the revolving shaft

Ensure that the centre lines of the Tachometer and the revolving shaft are correctly aligned and turn synchronously together

Depress Measure Button until the reading stabilises (approximately 2 seconds)

The RPM value will now be displayed

#### Surface Speed Measurement

Fit Surface Speed Wheel to the Adaptor Holder

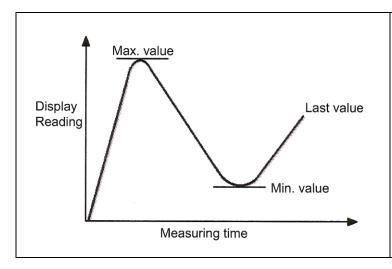
Slide Function Switch to SURFACE SPEED/M/MIN or ft/min position

Apply Surface Speed Wheel to moving surface ensuring they both move synchronously

Depress Measure Button until the reading stabilises (approximately 2 seconds)

The M/MIN value will now be displayed

#### Memory



Following release of the Measure Button Max, Min and Last Value can be recalled in turn by depressing the Memory Button

Max value symbol: "UP"
Min value symbol: "dn"
Last value symbol: "LA"

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Data Sheet: LDS 1029

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## **Battery Replacement**

When the battery voltage falls below 5v, a small battery image will appear on the display screento indicate that the battery requires changing

Slide the battery cover away from the instrument and remove the old batteries

Replace with 4 new 1.5v AA batteries ensuring that they are correctly aligned as marked inside the case

Batteries should be removed if the instrument is not to be used for an extended time Used batteries should be disposed of in the correct way

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