



LDS1513

Last Update: 16/10/2019

Datasheet

8-22mm/5/16-7/8" E-Z Cham Burr



Specifications:

Create a perfect chamfer for:

- Starting a nut on a bolt or threaded bar.
- Starting a button die or die nut on rod.
- Creating a leading edge on timber dowel.

E-Z Chamfer efficiently removes burrs and ridges from bolts, pipe, threaded rod, bar and dowels. It is suitable for use on metals including mild and hardened steels, stainless steel, copper and brass, as well as timber, fibreglass and plastics.

E-Z Chamfer prevents sparks and burns. When used correctly at low RPMs the tool will not overheat the workpiece. Threads and burrs are sheared off creating the perfect chamfer for starting a nut or threading die.

Manufacturers Code	Description	Weight grams	W mm	H mm	L mm
CHAM-BURR	E-Z Cham Burr Tool	49	82	38	187



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Uses:

Suitable for use on ferrous and non-ferrous metals including:

MILD STEEL - U.S. Grade 2 - Metric Grade 4.8

HARD STEEL - U.S. Grade 5 - Metric Grade 8.8

VERY HARD STEEL - U.S. Grade 8 - Metric Grade 10.9

STAINLESS STEEL - 300 Series

SUPER HARD STEEL - U.S. Grade ASTM-A574 - Metric Grade 12.9

USE AT LOW SPEED - MAXIMUM 800RPM.

USE IN IMPACT DRIVERS WILL REDUCE TOOL LIFE.

Start E-Z Chamfer square to the workpiece. A circular motion may improve performance on large diameter workpieces.

E-Z Chamfer works by shearing a small amount of material every revolution.

Slow drill speed with medium pressure will yield the best results in most materials.

Hard materials will require a high feed pressure. In most applications it is only necessary to chamfer the first 1 to 3 threads.

Read and follow safety instructions supplied in your owner's manual before operating any power tool.

Wear eye and hearing protection.

Recommended Usage Speeds:

Size (MM)	Maximum Speed (RPM)
8 - 12	800
>12 - 18	600
>18 - 22	400