

Product: HSS Tap and Tapping Drill Set: ISO-529 / DIN-338



Industrial quality threading set contains Drills and Taps required to produce Internal Metric Coarse Threads from M3 to M12 in the following sizes M3, M4, M5, M6, M8, M10 and M12

Set Contains:

- 7 x HSS Fully Ground Jobber Drills: DIN-338
- 7 x HSS 3 Piece Tap Sets: ISO-529
- 1 x Straight Adjustable Tap Wrench

Supplied in Metal Indexing Box

Material: HSS
 Manufactured to: ISO-529
 Silver finish

Range: M3- M12 Metric Coarse Straight Flute Taps
 3 Pieces of each size: First, Second and Plug
 Thread Sizes: M3, M4, M5, M6, M8, M10 and M12

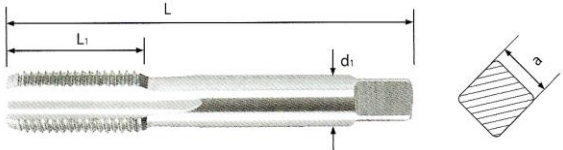
Drills:

- Fully Ground
- Material: M2
- Manufactured to: DIN 338
- Point: 118°
- Spiral: Right Hand
- Helix: Standard
- Finish: Black
- Sizes: 2.5, 3.3, 4.2, 5.0, 6.8, 8.5 and 10.2

Tap Wrench

- Straight Adjustable Style
- Bright Chrome Knurled Handles
- Die Cast Alloy Body
- Steel Clamping Jaws

Code	Description	Weight g	W mm	H mm	L mm
21-550-SET	HSS Tap & Tapping Drill Set M3-M12	1015	113	59	190



Size	d1 mm	L1 mm	L mm	a mm
M3	3.55	13	50	2.8
M4	5.0	16	58	4.0
M5	6.3	19	66	5.0
M6	6.3	22	72	5.0
M8	8.0	22	72	6.3
M10	10.0	24	80	8.0
M12	9.0	29	89	7.1

Size	Pitch mm	Basic Major Dia. mm	Basic Minor Dia. mm	Basic Thread Depth mm	Tapping Drill mm	Clearance Drill mm
M3	0.50	3.00	2.387	0.307	2.5	3.1
M4	0.70	4.00	3.141	0.429	3.3	4.1
M5	0.80	5.00	4.019	0.491	4.2	5.1
M6	1.00	6.00	4.773	0.613	5.0	6.1
M8	1.25	8.00	6.466	0.767	6.8	8.2
M10	1.50	10.00	8.160	0.920	8.5	10.2
M12	1.75	12.00	9.853	1.074	10.2	12.2