


Taper Shank Drills

	Fully Ground Flute Material: M2 Metric Sizes: DIN 345 Inch Sizes: BS 328 Point: 118° Spiral: Right Hand Helix: Standard Finish: Black
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Metric Sizes

Packed Weight and Dimensions

Code	Dia	Flute	Total	Pack	Weight	W	H	L
	mm	Length mm	Length mm	qty	Kg	mm	mm	mm
20-325-020	2	27	108	1	0.056	25	25	128
20-325-025	2.5	30	111	1	0.049	20	20	110
20-325-030	3	33	114	1	0.049	20	20	114
20-325-033	3.3	36	117	1	0.050	20	20	114
20-325-035	3.5	39	124	1	0.058	25	25	127
20-325-040	4	43	124	1	0.058	25	25	130
20-325-042	4.2	43	124	1	0.051	20	20	125
20-325-045	4.5	47	128	1	0.052	20	20	130
20-325-050	5	52	133	1	0.062	25	25	136
20-325-055	5.5	57	138	1	0.064	25	25	140
20-325-060	6	57	138	1	0.061	22	22	150
20-325-065	6.5	63	144	1	0.066	22	22	150
20-325-068	6.8	69	150	1	0.069	18	18	155
20-325-070	7	69	150	1	0.069	18	18	155
20-325-075	7.5	69	150	1	0.069	18	18	155
20-325-080	8	75	156	1	0.073	18	18	160
20-325-085	8.5	75	156	1	0.076	18	18	160
20-325-090	9	81	162	1	0.083	18	18	165
20-325-095	9.5	81	162	1	0.086	18	18	165
20-325-100	10	87	168	1	0.089	18	18	170
20-325-102	10.2	87	168	1	0.091	18	18	170
20-325-105	10.5	87	168	1	0.092	18	18	170
20-325-110	11	94	175	1	0.097	18	18	175
20-325-115	11.5	94	175	1	0.106	18	18	175
20-325-120	12	101	182	1	0.114	18	18	185
20-325-125	12.5	101	182	1	0.114	18	18	185
20-325-130	13	101	182	1	0.119	18	18	185
20-325-135	13.5	108	189	1	0.128	18	18	185
20-325-140	14	108	189	1	0.134	18	18	190
20-325-145	14.5	114	212	1	0.242	30	30	215
20-325-150	15	114	212	1	0.249	30	30	215
20-325-155	15.5	120	218	1	0.261	30	30	220
20-325-160	16	120	218	1	0.268	30	30	220
20-325-165	16.5	125	223	1	0.272	30	30	225
20-325-170	17	125	223	1	0.292	30	30	225
20-325-175	17.5	130	228	1	0.303	30	30	230
20-325-180	18	130	228	1	0.315	30	30	230
20-325-185	18.5	135	233	1	0.319	30	30	230
20-325-190	19	135	233	1	0.336	30	30	240
20-325-195	19.5	140	238	1	0.347	30	30	240

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Code	Dia mm	Flute Length mm	Total Length mm	Pack qty	Weight Kg	W mm	H mm	L mm
20-325-200	20	140	238	1	0.356	30	30	240
20-325-205	20.5	145	243	1	0.371	30	30	245
20-325-210	21	145	243	1	0.382	30	30	245
20-325-215	21.5	150	248	1	0.395	30	30	250
20-325-220	22	150	248	1	0.405	30	30	250
20-325-225	22.5	155	253	1	0.435	30	30	255
20-325-230	23	155	253	1	0.449	30	30	255
20-325-235	23.5	155	253	1	0.611	30	30	280
20-325-240	24	160	281	1	0.641	30	30	285
20-325-245	24.5	160	281	1	0.657	30	30	285
20-325-250	25	160	281	1	0.661	30	30	285
20-325-255	25.5	165	286	1	0.683	30	30	290
20-325-260	26	165	286	1	0.659	30	30	285
20-325-265	26.5	165	286	1	0.794	40	40	290
20-325-270	27	170	291	1	0.745	40	40	290
20-325-275	27.5	170	291	1	0.778	40	40	290
20-325-280	28	170	291	1	0.763	40	40	290
20-325-285	28.5	175	296	1	0.759	40	40	290
20-325-290	29	175	296	1	0.799	40	40	295
20-325-295	29.5	175	296	1	0.828	40	40	295
20-325-300	30	175	296	1	0.832	40	40	300
20-325-305	30.5	180	301	1	0.857	40	40	300
20-325-310	31	180	301	1	0.881	40	40	305
20-325-320	32	185	334	1	1.320	40	40	340
20-325-330	33	185	334	1	1.370	40	40	350
20-325-340	34	190	339	1	1.410	40	40	350
20-325-350	35	190	339	1	1.422	40	40	340
20-325-360	36	195	344	1	1.486	40	40	345
20-325-370	37	195	344	1	1.556	40	40	345
20-325-380	38	200	349	1	1.657	54	54	355
20-325-390	39	200	349	1	1.700	54	54	355
20-325-400	40	200	349	1	1.410	40	40	345
20-325-410	41	205	354	1	1.850	55	55	360
20-325-420	42	205	354	1	1.870	55	55	360
20-325-430	43	210	359	1	2.043	55	55	370
20-325-440	44	210	359	1	2.043	55	53	370
20-325-450	45	210	359	1	2.057	55	55	370
20-325-460	46	215	364	1	2.085	55	55	370
20-325-470	47	215	364	1	2.089	55	55	370
20-325-480	48	220	369	1	2.396	63	63	380
20-325-490	49	220	369	1	2.435	50	50	380
20-325-500	50	220	369	1	2.507	58	58	285

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Inch Sizes

Packed Weight and Dimensions

Code	Dia	Flute	Total	Pack	Weight	W	H	L
	Inch	Length mm	Length mm	qty	Kg	mm	mm	mm
20-325-908	1/8	36	117	1	0.050	20	20	120
20-325-909	9/64	39	120	1	0.059	24	24	126
20-325-910	5/32	43	124	1	0.060	24	24	126
20-325-911	11/64	47	128	1	0.061	24	24	131
20-325-912	3/16	52	133	1	0.063	20	20	195
20-325-913	11/64	52	133	1	0.064	24	24	140
20-325-914	7/32	57	138	1	0.063	22	22	145
20-325-915	15/64	57	138	1	0.067	24	24	145
20-325-916	1/4	63	144	1	0.059	15	15	148
20-325-917	17/64	69	150	1	0.065	24	24	155
20-325-918	9/32	69	150	1	0.075	24	24	160
20-325-919	19/64	75	156	1	0.077	24	24	165
20-325-920	5/16	75	156	1	0.067	15	15	155
20-325-921	21/64	75	156	1	0.073	18	18	165
20-325-922	11/32	81	162	1	0.079	18	18	165
20-325-923	23/64	81	162	1	0.085	18	18	165
20-325-924	3/8	87	168	1	0.079	16	16	170
20-325-925	25/64	87	168	1	0.085	18	18	170
20-325-926	13/32	87	175	1	0.092	18	18	170
20-325-927	27/64	87	175	1	0.096	22	22	175
20-325-928	7/16	94	182	1	0.099	22	22	175
20-325-929	29/64	94	182	1	0.105	22	22	175
20-325-930	15/32	94	182	1	0.110	18	18	185
20-325-931	31/64	101	189	1	0.113	22	22	185
20-325-932	1/2	101	189	1	0.116	22	22	185
20-325-933	33/64	108	212	1	0.111	18	18	185
20-325-934	17/32	108	212	1	0.128	18	18	190
20-325-935	35/64	108	212	1	0.129	18	18	190
20-325-936	9/16	108	212	1	0.241	30	30	210
20-325-937	37/64	108	212	1	0.256	30	30	215
20-325-938	19/32	120	218	1	0.264	30	30	215
20-325-939	39/64	120	218	1	0.271	30	30	215
20-325-940	5/8	120	218	1	0.275	30	30	225
20-325-941	41/64	125	223	1	0.278	30	30	225
20-325-942	21/32	125	223	1	0.285	30	30	225
20-325-943	43/64	130	228	1	0.297	30	30	230
20-325-944	11/16	130	228	1	0.310	30	30	230
20-325-945	45/64	130	228	1	0.312	30	30	230
20-325-946	23/32	135	233	1	0.319	30	30	230
20-325-947	47/64	135	233	1	0.323	30	30	235
20-325-948	3/4	140	238	1	0.333	30	30	235
20-325-949	49/64	140	238	1	0.341	30	30	240
20-325-950	25/32	140	238	1	0.342	30	30	240
20-325-951	51/64	145	243	1	0.361	30	30	245
20-325-952	13/16	145	243	1	0.382	30	30	245
20-325-953	53/64	145	243	1	0.389	30	30	245
20-325-954	27/32	150	248	1	0.397	30	30	245
20-325-955	55/64	150	248	1	0.387	30	30	240

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Inch Sizes

Packed Weight and Dimensions

20-325-956	7/8	150	248	1	0.362	30	30	240
20-325-957	57/64	155	253	1	0.428	30	30	250
20-325-958	29/32	155	253	1	0.446	30	30	260
20-325-959	59/64	155	253	1	0.527	30	30	280
20-325-960	15/16	160	281	1	0.618	30	30	280
20-325-961	61/64	160	281	1	0.639	30	30	280
20-325-962	31/32	160	281	1	0.657	30	30	300
20-325-963	63/64	165	286	1	0.691	30	30	300
20-325-964	1	165	286	1	0.422	30	30	250
20-325-968	1 1/16	170	292	1	0.731	40	40	295
20-325-970	1 3/32	170	292	1	0.757	40	40	295
20-325-972	1 1/8	175	296	1	0.779	40	40	295
20-325-976	1 3/16	180	301	1	0.856	40	40	295
20-325-980	1 1/4	185	334	1	0.926	42	42	310
20-325-984	1 5/16	185	334	1	1.306	40	40	335
20-325-988	1 3/8	190	339	1	1.086	42	42	320
20-325-996	1 1/2	200	349	1	1.608	54	54	360
20-325-997	1 5/8	210	355	1	1.898	54	54	350
20-325-998	1 3/4	210	359	1	2.110	55	55	360
20-325-999	2	374	374	1	2.574	55	55	380