Data Sheet: LDS 1357

Date: 11-02-2012

Product: Tele Burr Set

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	Set Contents:
	1 x NG-3 Handle: Holds S and N Blade Holders1 x S Holder:Holds S type Heavy Duty Blades1 x N Holder:Holds N type Light Duty Blades
Ring	S Type Heavy Duty Blades
	1 x S10 Blade for Steel Aluminium and Plastic
	1 x S20 Blade for Brass and Cast iron 1 x S30 Blade for Internal and External Burrs
	1 x S150 Blade for Holes down to 1.5mm diameter
	N Type Light Duty Blades
	1 x N1 Blade
	1 x N2 Blade

Packed Weight and Dimensions

Code	Description	Weight g	W mm	H mm	L mm
NG 9100	Tele Burr Set	138	35	35	152

Instructions for successful deburring

Do not use heavy pressure when deburring as this will cause the blade to dig into the material and give an uneven finish

Use light and even pressure which will allow the blade and handle to work together to remove the burr and leave a smooth finish on the component

Safety Information

Blades should be handled carefully as they are sharp and can cut Blades can break causing flying objects Sharp edges and flying objects can cause injury Users and bystanders should wear protective safety glasses Do not pry or bend blades Keep blades and sharp tools away from children Do not regrind blades as this will weaken the blade and cause breakage and possible injury

General Information

All Noga products meet the strict requirements of ISO 9001 and ISO 14001

NG-3 Handle



NG-3 Handle accepts all Blade Holders Ergonomic soft grip, acetyl and rubber construction Removable end cap for blade storage 125mm long x 28mm maximum diameter

Packed Weight and Dimensions

Code	Description	Weight g	W mm	H mm	L mm
NG-3 Handle	NG3000	45	32	32	153

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S Holder

	Holds all "S" type Blades with 3.2mm shank Used in NG-3 Handle Telescopes from 30 to 115mm in Handle
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Packed Weight and Dimensions

Code	Description	Weight g	W mm	H mm	L mm
EL 02003	S Holder	45	23	23	153

N Holder

	Holds all "N" type Blades with 2.6mm shank Used in NG-3 Handle Telescopes from 25 to 115mm in Handle
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Packed Weight and Dimensions

Code	Description	Weight g	W mm	H mm	L mm
EL 01033	N Holder	45	23	23	153

S10 Heavy Duty Deburring Blade



Order Code	S10
Pack Reference	BS1010
Cutting	Right Hand
Works best on	Steel, Aluminium and Plastic
Used with	NG-1, NG-3 + S Holder, Plastic Edge Off,
Handle	Rapid Burr, Plastic Rapid Burr,

Packed Weight and Dimensions

I acked weig		5			
Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm
S10	10	40	65	8	83

Domed end for safety	Order Code Included Angle Blade Material Blade Hardness L: Overall Length L1: Length Inside Handle L2: Protrusion from Handle Length L3: Cutting Length	\$10 40° HSS M2 62 - 64 HRC 48mm 28mm 20mm 6mm 2.2
	D: Shank Diameter	3.2mm

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S20 Heavy Duty Deburring Blade



S20				
nce BS2010	BS2010			
Left and	Left and Right Hand			
on Brass and				
NG-1, N	NG-1, NG-3 + S Holder, Plastic Edge Off,			
Rapid Bu	Rapid Burr, Plastic Rapid Burr,			
nt and Dimension	IS			
Pack Quantity	Quantity Weight g Wmm Hmm Lmm			
10	40	65	8	83
	nce BS2010 Left and on Brass and NG-1, No Rapid Bu nt and Dimension Pack Quantity	nce BS2010 Left and Right Hand on Brass and Cast Iron NG-1, NG-3 + S Holde Rapid Burr, Plastic Rap at and Dimensions Pack Quantity Weight g	nce BS2010 Left and Right Hand on Brass and Cast Iron NG-1, NG-3 + S Holder, Plastic E Rapid Burr, Plastic Rapid Burr, nt and Dimensions Pack Quantity Weight g Wmm	nce BS2010 Left and Right Hand on Brass and Cast Iron NG-1, NG-3 + S Holder, Plastic Edge Off, Rapid Burr, Plastic Rapid Burr, nt and Dimensions Pack Quantity Weight g Wmm Hmm



Order Code	S20
Included Angle	60°
Blade Material	HSS M2
Blade Hardness	62 – 64 HRC
L: Overall Length	48mm
L1: Length Inside Handle	28mm
L2: Protrusion from Handle Length	20mm
L3: Cutting Length	6mm
D: Shank Diameter	3.2mm

S30 Heavy Duty Deburring Blade

	Order Code	S30				
	Pack Referen	nce BS3010				
	Cutting	Right Ha	nd			
	Works best of	on Internal a	nd External Bu	ırrs		
Construction of the owner own	Used with	NG-1, NO	G-3 + S Holder	;, Plastic Ec	lge Off,	
	Handle	Rapid Bu	rr, Plastic Rap	id Burr,		
	Packed Weigh	nt and Dimension	5			
	Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm
	S30	10	40	65	8	83

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S150 Heavy Duty Deburring Blade



Order Code	S150				
Pack Referen	nce BK3010	1			
Cutting	Right Ha	and			
Works best of	on For hole	s 1.5mm and 1	arger		
Used with	NG-1, N	G-3 + S Hold	er, Plastic I	Edge Off,	
Handle	Rapid B	urr, Plastic Ra	pid Burr,	-	
Packed Weigh	nt and Dimensio	ns			
Code	Pack Ouantity	Weight g	Wmm	Hmm	Lmm

40

65

Domed end for safety	Order Code Included Angle Blade Material Blade Hardness L: Overall Length L1: Length Inside Handle L2: Protrusion from Handle Length L3: Cutting Length D: Shank Diameter	\$150 45° HSS M2 62 - 64 HRC 44mm 28mm 16mm 6mm 3.2mm
	D: Shank Diameter	3.2mm

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S150

N1 Light Duty Deburring Blade

Order Code	N1				
Pack Reference	ce BN1010				
Cutting	Right Har	nd			
Works best or	n Steel, Alu	iminium and P	lastic		
Used with Har	ndle NG-1, NC	G-3 + N Holde	r, Fine Burr	•	
Packed Weight	and Dimensions	5			
Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm
N1	10	13	32	5	63

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Domed end for safety	Order Code	N1
	Included Angle	40°
	Blade Material	HSS M2
↓	Blade Hardness	62 – 64 HRC
	L: Overall Length	23
	L1: Length Inside Handle	10
L2 L1	L2: Protrusion from Handle Length	13
Ĺ	L3: Cutting Length	6
N A	D: Shank Diameter	2.6

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N2 Light Duty Deburring Blade



Order Code	N2				
Pack Referen	ce BN2010				
Cutting	Left and I	Right Hand			
Works best of	n Brass and	Cast Iron			
Used with Ha	undle NG-1, NC	G-3 + N Holde	r, Fine Burr	•	
Packed Weight	t and Dimensions	5			
Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm
N2	10	13	32	5	63

L: Overall Length 23 L: Length Inside Handle 10 L2: Protrusion from Handle Length 13 L3: Cutting Length 6 D: Shank Diameter 2.6
