



Screw Extractor/HSS Drills Set 12 Piece M3 – M25

	For extracting screws and studs of medium tensile strength 12 piece set, includes: 6 Screw Extractors Nos. 1 –6, range M3 – M25: Slow Spiral 6 HSS Fully Ground Jobber Drills: DIN 338 / BS 328					
	No.	Thread Range	Overall Length	HRC	Drill Diameter	Material
	1	M3 – M6	50	50-60	2.5mm	Alloy Steel GCR15
	2	M6 – M8	60	50-60	3.3mm	Alloy Steel GCR15
	3	M8 – M11	70	50-60	4.2mm	Alloy Steel GCR15
	4	M11 – M14	76	50-60	5.0mm	Alloy Steel GCR15
	5	M14 – M18	85	50-60	6.8mm	Alloy Steel GCR15
6	M18 – M25	95	40-50	9.5mm	Carbon Steel 45#	
Housed in a robust plastic case  Please note: Screw Extractors can snap if not used with the appropriate tap wrench						

Packed Weight and Dimensions

Code	Description	Weight g	W mm	H mm	L mm
21-740-KIT	Screw Extractor/HSS Drills Set M3 – M25	475	105	43	93

HSS Jobber Drills in Set

	Fully Ground Material: M2 Metric Sizes: DIN 338 Point: 118° Spiral: Right Hand Helix: Standard Finish: Black
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Code	Dia mm	Flute Length mm	Total Length mm
20-100-025	2.5	30	57
20-100-033	3.3	36	65
20-100-042	4.2	43	75
20-100-050	5	52	86
20-100-068	6.8	69	109
20-100-095	9.5	81	125