



Industrial quality threading set contains Drills, Taps and Dies required to produce Internal and External Metric Coarse Threads from M3 to M12 in the following sizes

M3, M4, M5, M6, M8, M10 and M12

Set Contains:

7 x HSS Fully Ground Jobber Drills: DIN-338

7 x HSS 3 Piece Tap Sets: ISO-529

7 x HSS Split Dies: ISO-965 (BS-1127)

2 x Straight Adjustable Tap Wrenches

5 x Adjustable Die Stocks

1 x Screwdriver for Die Stock Adjustment

1 x 12 Leaf Screw Pitch Gauge

Supplied in a Deluxe Fitted Case

Packed Weight and Dimensions

Code	Description	Weight g	W mm	H mm	L mm
21-592-044	HSS Drill, Tap & Die Set M3-M12	2192	260	55	350

Lid Contents



Lid Contents

Drills:

7 x HSS Fully Ground Jobber Drills: DIN 338

Material: M2

Manufactured to: DIN 338

Point: 118°

Spiral: Right Hand

Helix: Standard

Finish: Silver

Sizes: 2.5, 3.3, 4.2, 5.0, 6.8, 8.5 and 10.2

Taps:

7 x 3 Piece HSS Tap Sets: ISO 529

Taper, Second and Plug

Silver finish

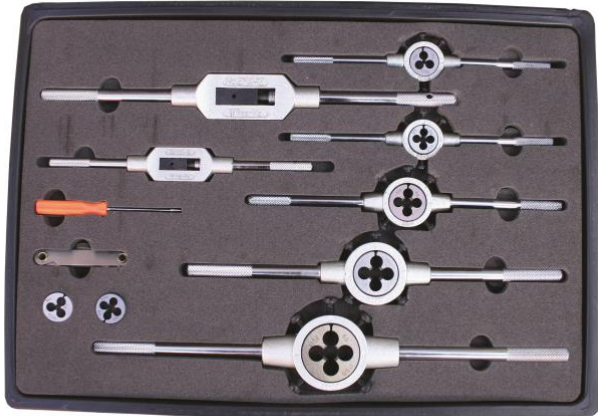
Range: M3- M12 Metric Coarse Straight Flute Taps

3 Pieces of each size: First, Second and Plug

Thread Sizes: M3x0.5, M4x0.7, M5x0.8, M6x1.0,

M8x1.25, M10x1.5 and M12x1.75

Base Contents



Additional Accessories:

1 x Screwdriver

1 x Screw Pitch Gauge: 12 Leaves
0.5, 0.6, 0.7, 0.75, 0.8, 0.9, 1.0, 1.25, 1.5, 1.75 plus
27 & 28 Tpi

Base Contents

Dies:

7 x HSS Split Dies ISO 965 (BS 1127)
Silver finish

Range: M3- M12 Metric Coarse Split Dies
Thread Sizes: M3x0.5, M4x0.7, M5x0.8, M6x1.0,
M8x1.25, M10x1.5 and M12x1.75

Tap Wrenches:

2 x Tap Wrenches
Straight Adjustable Style
Bright Chrome Knurled Handles
Die Cast Alloy Bodies
Steel Clamping Jaws

Tap Wrench Capacities

No.1; 1-10mm / 1/16-3/8"
No.2; 4-12mm / 5/32-1/2"

Die Stocks:

Die Cast Alloy Bodies
Bright Chrome Knurled Handles
Die Stock Retaining and Adjustment Screws

Dies Stocks Diameter and Depth

No.1, 20mm dia x 5mm depth: for M3 &M4 Dies
No.2, 20mm dia x 7mm depth: for M5 &M6 Dies
No.3, 25mm dia x 9mm depth: for M8 Die
No.4, 30mm dia x 11mm depth: for M10 Die
No.5, 38mm dia x 14mm depth: for M12 Die

Dies Stocks

No.1, Adjustment Screws x 3, Retaining Screws x 1
No.2, Adjustment Screws x 3, Retaining Screws x 1
No.3, Adjustment Screws x 3, Retaining Screws x 2
No.4, Adjustment Screws x 3, Retaining Screws x 2
No.5, Adjustment Screws x 3, Retaining Screws x 2