

Product: HSS Tap & Die Set M3-M12: ISO-529 / 965



Industrial quality threading set contains Taps and Dies required to produce Internal and External Metric Coarse Threads from M3 to M12 in the following sizes M3, M4, M5, M6, M8, M10 and M12

Set Contains:

- 7 x HSS 3 Piece Tap Sets: ISO-529
 - 7 x HSS Split Dies (25mm dia): ISO-965 (BS-1127)
 - 1 x Straight Adjustable Tap Wrench
 - 1 x Adjustable Die Stock
 - 1 x Screwdriver for Die Stock Adjustment
- Supplied in a Deluxe Fitted Case

Code	Description	Weight g	W mm	H mm	L mm
21-599-SET	HSS Tap & Die Set M3-M12	1380	125	37	265



Contents:

Taps:

7 x 3 Piece HSS Tap Sets: ISO 529
Taper, Second and Plug
Silver finish

Range: M3- M12 Metric Coarse Straight Flute Taps
3 Pieces of each size: First, Second and Plug
Thread Sizes: M3x0.5, M4x0.7, M5x0.8, M6x1.0, M8x1.25, M10x1.5 and M12x1.75

Dies:

7 x HSS Split Dies (25mm dia): ISO-965 (BS-1127)
Silver finish
All dies 25mm diameter x 8mm thick

Range: M3- M12 Metric Coarse Split Dies
Thread Sizes: M3x0.5, M4x0.7, M5x0.8, M6x1.0, M8x1.25, M10x1.5 and M12x1.75

Tap Wrench:

M3 – M12 (1/16 – 1/2")
Straight Adjustable Style
Bright Chrome Knurled Handles
Die Cast Alloy Body
Steel Clamping Jaws

Die Stock:

M3 – M12 Hole size 25mm dia. x 8mm depth
Die Cast Alloy Body

Additional Accessory:

1 x Screwdriver

Recommended Drill Sizes for Taps

Size	Tapping Drill mm	Clearance Drill mm
M3	2.5	3.1
M4	3.3	4.1
M5	4.2	5.1
M6	5.0	6.1
M8	6.8	8.2
M10	8.5	10.2
M12	10.3	12.2