Date: 18-11-2012

Vee Blocks: 52-475 Series Page 1 of 3

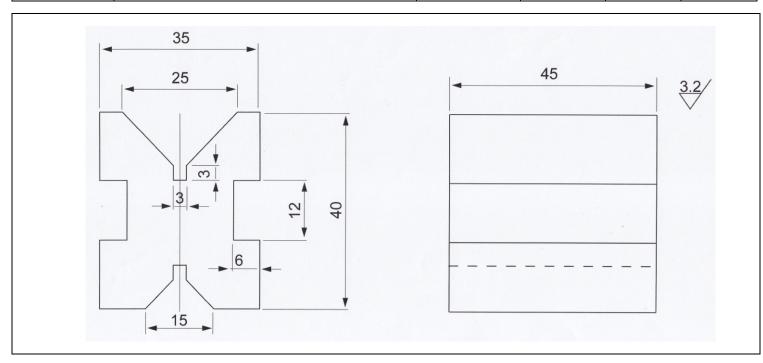


Manufactured from Carbon Steel 45# Hardness HRC 55 - 62° Supplied in matched pairs with clamps Matched Pair Accuracy: 0.005mm

Full Accuracy Specifications: See tables below

Packed Weight and Dimensions

Code	Description	Weight g	W mm	H mm	L mm
52-475-905	Vee Blocks	1300	110	85	90



Code	Н	W	Length	Max. Working Dia.	Max. Working Dia.
				Large Vee	Small Vee
	mm	mm	mm	mm	mm
52-475-905	40	35	45	25	15

Tolerance for Height, Width and Length dimensions: 0.3 - 0.5mm

Code	Flatness of Working	Squareness of End and Side Faces	Centrality of Vee to Sides of
	Surfaces	to Base	Vee Block
52-475-905	0.005mm	0.005mm	0.005mm

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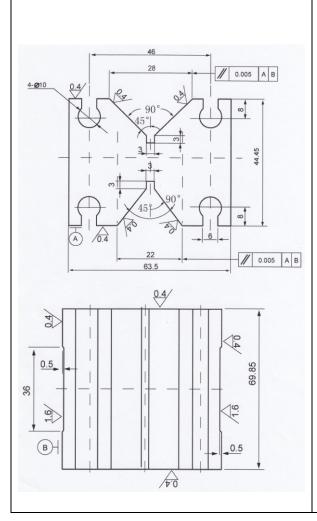


Manufactured from Carbon Steel 45# Hardness HRC 55 - 62° Supplied in matched pairs with clamps Matched Pair Accuracy: 0.005mm

Full Accuracy Specifications: See tables below

Packed Weight and Dimensions

Code	Description	Weight g	W mm	H mm	L mm
52-475-915	Vee Blocks	2500	155	85	115
52-475-920	Vee Blocks	10600	210	105	150



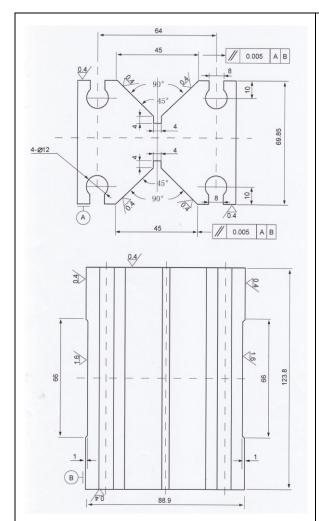
I	Code	Н	W	Length	Max. Working	Max. Working
					Dia.	Dia.
					Large Vee	Small Vee
		mm	mm	mm	mm	mm
	52-475-915	45	63	70	28	22

Tolerance for Height, Width and Length dimensions: 0.3 - 0.5mm

Code	Flatness of	Squareness of	Centrality of Vee to
	Working	End and Side	sides of Vee Block
	Surfaces	Faces to Base	
52-475-915	0.005mm	0.010mm	0.005mm

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Code	Н	W	Length	Max. Working	Max. Working
				Dia.	Dia.
				Large Vee	Small Vee
	mm	mm	mm	mm	mm
52-475-920	70	89	124	45	45

Tolerance for Height, Width and Length dimensions: 0.3 – 0.5mm

Code	Flatness of	Squareness of	Centrality of Vee to	
	Working	End and Side	sides of Vee Block	
	Surfaces	Faces to Base		
52-475-920	0.0075mm	0.0125mm	0.005mm	