Date: 22-10-2011

Thread Wire Holders: 52-016-707



Thread Wire Attachments are suitable for holding 2 wires against the fixed micrometer anvil leaving one hand free to operate the micrometer and the other hand free to position the 3rd wire in the opposing thread groove.

Each sleeve is colour coded and will accept 2 wire sizes

These attachments can be used on micrometers with 0.245" and 0.312" diameter anvil and spindles

Packed Weight and Dimensions

Code	Description	Weight g	W mm	H mm	L mm
52-016-707	Thread Wire Holders	7	75	5	120

Colour	Wire Size	Max. Diameter
Mauve	0.018"	4-13/16"
Mauve	0.024"	4"
Blue	0.029"	3-5/8"
Blue	0.032"	3-1.2"
Yellow	0.040"	3-1/8"
Yellow	0.045"	3-1/16"
Green	0.055"	2-13/16"
Green	0.063"	2-5/8"
Red	0.072"	2-7/16"
Red	0.081"	2-1/4"

Instructions:

Select the correct set of wires to suit the thread to be measured

Select the holder to suit the wire size
Assemble 2 wires into the oval slot
Fit the holder to the micrometer anvil
With the holder and wires in place, hold the
micrometer in one hand and the third wire in the other
hand.

Operate the micrometer bringing the spindle and anvil together to touch the 3 wires which should be seated in the thread to be measured. Use the micrometer ratchet to achieve the final measurement