# Data Sheet: LDS 1180

## Electronic Depth Micrometers 50-890-006

Date: 18-11-2010



Protection: IP 54 Splash Proof DIN 863/1 Clear LCD Display Metric/Inch Conversion Tolerance, Relative & Absolute Modes Resolution 0.001mm/0.0005'' Satin Chrome Frame and Thimble Friction Thimble with Ratchet End Knob Spindle Lock Lever Plastic Heat Guard Supplied with 6 x Flat End Depth Rods Complete in fitted case

### Packed Weight and Dimensions

Code	Description	Weight g	W mm	H mm	L mm
50-890-006	Electronic Depth Micrometer 0-150mm / 0 -6"	760	140	45	253



Code	Range	Rod Diameter
Metric	Metric	mm
50-891-025	0 – 25mm	4.5mm
50-891-050	25 – 50mm	4.5mm
50-891-075	50 – 75mm	4.5mm
50-891-100	75 – 100mm	4.5mm
50-891-125	100 – 125mm	4.5mm
50-891-150	125 – 150mm	4.5mm
Inch	Inch	
50-891-001	0 – 1"	4.5mm
50-891-002	1 – 2"	4.5mm
50-891-003	2 – 3"	4.5mm
50-891-004	3 – 4"	4.5mm
50-891-005	4 – 5"	4.5mm
50-891-006	5-6"	4.5mm

Micrometer Depth Rods: Flat measuring end Both ends hardened to prevent wear Retaining spring hold rod inside micrometer body

Rod contacts internal datum under measuring pressure Each rod marked with measuring range



## Electronic Depth Micrometers 50-890-006

## Page: 2 of 3

SET 0ABS G Hold mm/in ON/DFF	Buttons:SETSets origin data for absolute measurementOABSSelects INC or ABSOData OutputON/OFF / HoldPower on or offMm/inSelects mm or in
ABS INC Set C-	In : Inch Mode INC : Relative Measuring



#### In : Inch Mode INC : Relative Measuring ABS : Absolute Measuring : Battery Voltage is Low O : Data Output Set : Set the Origin Hold : Display value Held

#### Operation:

There are 2 ways of pressing the micrometer buttons used in the following instructions Press and release immediately = (P & Rel) or Press for 2 seconds and release = (P + 2 sec)

#### **Button Functions:**

Hold & ON/OFF Button

ON/OFF: Hold:	(P + 2 sec) (P & Rel)	Power on/off Holds the displayed value
SET:	(P & Rel)	Sets the origin
O-ABS Button		
O: ABS:	(P & Rel) (P + 2 sec)	Sets display to zero, enter relative measuring mode Selects Absolute measuring mode
Mm/in: (P & Re	l) Selects M	Metric or Inch resolution
Clock:	Not avail	Data output

#### Set New Origin:

Press SET button, "Set" flashes and the origin is displayed Press SET button again, "Set" disappears and the displayed value is set to the Origin

#### To program the Origin value:

Press and hold SET button until "Set" disappears and the first digit starts flashing Press SET button and hold until the flashing digit advances to the required value Press and hold SET button until the next digit starts flashing Repeat the previous steps until the required value is displayed Press and hold SET button until "Set" flashes Press and release SET button to store the newly programmed Origin The Origin will not return to the factory setting after removing and replacing the battery

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## Electronic Depth Micrometers 50-890-006

Page: 3 of 3

### Specifications:

Measuring Force:	5 – 10N
Power Consumption:	Greater than 35 milliamps
Operating Temperature:	0-40 deg.C
Storage Temperature:	-20 to 60 deg. C
Protection Class:	IP54 (resistant to water splash)

### **Operating Care**

Clean measuring faces with a clean soft cloth only Do not use any organic solvent for cleaning such as acetone etc. Keep instrument away from strong magnetic fields and high voltage environments which can affect the correct working of the electronic pack Prevent the ingress of oil and liquids into the electronics Do not use or store the micrometer in direct sunlight, or in an excessively hot or cold environment Remove battery if the instrument is not to be used for a long period of time Do not disassemble or drop the instrument

Do not mark the instrument by engraving, etching or any other permanent method of marking as this will invalidate the warranty

#### Fault Finding

Failure	Causes	Remedy
Display: "E 1"	Measured value is over display	Reset the origin or change to
Display: "Exxxxx"	range	relative mode
Display: "E 2"	The origin is too great	Reset the origin
Display: "E 3"	1 The micrometer is disturbed	1 Reset the battery
Display: "E 8"	2 Something wrong with sensor	2 return the micrometer for repair
Measured value is not correct	1 Measuring surfaces are not clean	1 Clean measuring surfaces
	2 The origin is incorrect	2 Reset the origin
Display is confused or dead	Strong disturbance to micrometer	Reset battery
No display	Battery voltage below 1.45V	Replace battery
Display is blurring		
Battery sign appears		