

## Blacksmiths Drills



Designed for use in hand held or pillar drills with a ½" chuck capacity  
 Fully Ground  
 Material: M2  
 Point: 118°  
 Spiral: Right Hand  
 Helix: Standard  
 Finish: Black

## Metric Sizes

## Packed Weight and Dimensions

Code	Dia mm	Flute Length mm	Total Length mm	Pack qty	Weight Kg	W mm	H mm	L mm
20-725-130	13	75	150	1	0.135	22	22	160
20-725-135	13.5	75	150	1	0.127	22	22	160
20-725-140	14	75	150	1	0.135	22	22	160
20-725-145	14.5	75	150	1	0.144	22	22	160
20-725-150	15	75	150	1	0.150	22	22	160
20-725-155	15.5	75	150	1	0.154	22	22	160
20-725-160	16	75	150	1	0.160	22	22	160
20-725-165	16.5	75	150	1	0.166	22	22	160
20-725-170	17	75	150	1	0.172	22	22	160
20-725-175	17.5	75	150	1	0.171	22	22	160
20-725-180	18	75	150	1	0.186	22	22	160
20-725-185	18.5	75	150	1	0.186	32	32	160
20-725-190	19	75	150	1	0.196	32	32	160
20-725-195	19.5	75	150	1	0.213	32	32	160
20-725-200	20	75	150	1	0.215	32	32	160
20-725-210	21	75	150	1	0.232	32	32	160
20-725-220	22	75	150	1	0.248	32	32	160
20-725-230	23	75	150	1	0.261	32	32	160
20-725-240	24	75	150	1	0.281	32	32	160
20-725-250	25	75	150	1	0.303	32	32	160

## Inch Sizes

## Packed Weight and Dimensions

Code	Dia mm	Flute Length mm	Total Length mm	Pack qty	Weight Kg	W mm	H mm	L mm
20-725-936	9/16	75	150	1	0.141	22	22	160
20-725-940	5/8	75	150	1	0.158	22	22	160
20-725-944	11/16	75	150	1	0.176	22	22	160
20-725-948	3/4	75	150	1	0.206	32	32	160
20-725-952	13/16	75	150	1	0.205	32	32	160
<b>20-725-954</b>	<b>Discontinued</b>	75	150	1	0.236	32	32	160
20-725-956	7/8	75	150	1	0.244	32	32	160
20-725-960	15/16	75	150	1	0.269	32	32	160
20-725-964	1	75	150	1	0.309	32	32	160
20-725-980	1 1/4	75	150	1	0.340	32	32	160

## Blacksmiths Drills

## Sets



HSS Fully Ground Blacksmiths Drill Sets  
Specifications as above

Metric Set contains the following:  
14, 16, 18, 20, 22 & 25mm drills

Inch Set contains the following:  
9/16", 5/8", 3/4", 7/8" & 1" drills

Supplied in a robust cylindrical plastic case

Code	Description	No of Drills	Weight g	W mm	H mm	L mm
20-725-SET	Metric Set 14 – 25mm	6	1190	72	170	72
20-725-IMP	Inch Set 9/16" – 1"	5	975	72	170	72