Electronic Calipers

Date: 18-11-2010

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| Metric / Inch model Metric only model | Hardened stainless steel frame and measuring jaws Thumbroll adjustment Knurled locking screw Depth rod Clear LCD Display Large 11mm digits Inch/Metric conversion (except 49-923-155, metric only) Origin setting Resolution: 0.01mm / 0.0005" Repeatability: 0.01mm / 0.0005" 4 Way measurement: Individual serial numbers Power: 1 x Silver oxide battery SR44 - 1.55v Operating temperature: 5 - 40°C Relative humidity: Maximum 80% Warranty: 1 year |
|---|---|
| | Metric / Inch Conversion Button Knurled Locking Screw LCD Display Depth Measuring Blade Caliper Beam Thumbroll Fine Adjustment Battery Cover Zero Set Button |

| | - | IXIIUII |
|---|----|---------|
| 3 4 | 3 | LCD |
| | 4 | Depth |
| | 5 | Calip |
| | 6 | Thum |
| ALL | 7 | Batter |
| | 8 | Zero S |
| STANLESS MARDENED | 9 | Powe |
| ANDENED V | 10 | Extern |
| | 11 | Step 1 |
| | 12 | Intern |
| 6 5 | | |

| Power Button ON/OFF |
|-------------------------|
| External Measuring Jaws |

- Measuring Faces
- Internal Measuring Jaws

| | | - | 1 | |
|------------|-------------|------------------|------------------|---|
| Code | Range | Resolution | Repeatability | Accuracy |
| 49-923-150 | 150mm / 6" | 0.01mm / 0.0005" | 0.01mm / 0.0005" | |
| 49-923-200 | 200mm / 8" | 0.01mm / 0.0005" | 0.01mm / 0.0005" | $\pm 0.02 \text{mm} (\leq 100 \text{mm})$ |
| 49-923-300 | 300mm / 12" | 0.01mm / 0.0005" | 0.01mm / 0.0005" | $\pm 0.03 \text{mm} (\geq 100 \text{mm} - 200 \text{mm})$ |
| 49-923-155 | 150mm | 0.01mm | 0.01mm | ± 0.04 mm (≥ 200 mm $- 300$ mm) |

| Code | Range | External Jaw Length | Internal Jaw Length |
|------------|-------------|---------------------|---------------------|
| 49-923-150 | 150mm / 6" | 40mm | 18mm |
| 49-923-200 | 200mm / 8" | 50mm | 20mm |
| 49-923-300 | 300mm / 12" | 60mm | 20mm |
| 49-923-155 | 150mm | 40mm | 18mm |
| | | | |

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4 Way Measurement Feature



OPERATING INSTRUCTIONS

When using the Caliper for the first time or after a period of non-use, wipe the beam scale with a dry clean cloth to remove any condensation or oil deposits.

Prior to setting the caliper for measuring, first clean the measuring faces with a soft clean cloth or paper. Switch Caliper ON

Move Caliper jaws together.

Select required measuring mode Inch / Metric.

Zero display, caliper is now ready for direct measurement.

Caliper can be zeroed at any position within its range, to provide relative measurements.

Caliper provides 4 way measurements, External, Internal, Step and Depth.

OPERATING CARE

Clean measuring faces with dry soft cloth

Keep away from strong magnetic fields

Prevent ingress of oil / liquids into electronics

Remove battery if instrument is not used for a long period of time

Do not disassemble or drop the instrument

Do not mark instrument by engraving, etching or any other permanent marking method, as this will invalidate the warranty

FAULT FINDING

| Fault | Cause | Action |
|------------------------------|---------------------------------|---|
| Display flashes | Battery voltage below 1.45volts | Replace battery |
| Display frozen | Circuit overload | Remove battery and replace after 4 minutes |
| Accuracy below specification | Dirt in sensor | Remove slider cover assembly, clean face of sensor with dry |
| but within +/- 0.1mm | | clean compressed air (5kg/cm2) |
| No display | Poor battery contact | Remove battery and carefully adjust battery contacts, replace |
| | | battery. |
| | Dead battery | Replace battery. |
| | | |