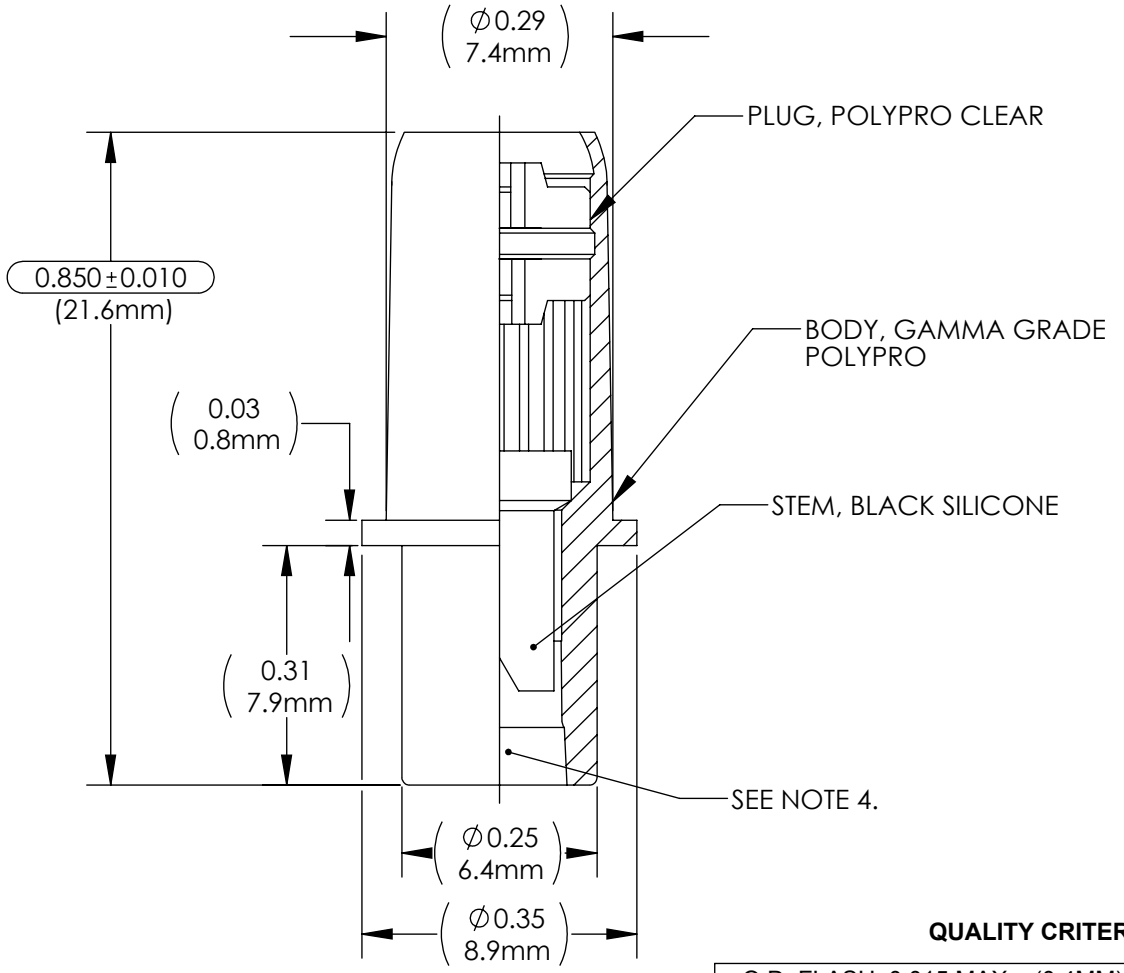
DRAWING NO.	REV
CV243101PGC	A

Customer Drawing

Revision History

REV	DESCRIPTION (ECO)	DATE	APPROVED
A	DRW. REPLACES CV243101PX, OBSOLETE SUFFIX C,W,GW. ECN 3965	3/18/09	AK



NOTES:

1. CRITICAL DIMENSIONS ARE CIRCLED, AND SUBJECT TO INSPECTION.
2. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
3. ALL DIMENSIONS ARE IN INCHES WITH NOMINAL, DIMENSIONS IN MILLIMETERS BELOW.
4. LUER COMPATIBLE WITH ISO594-2

QUALITY CRITERIA:

O.D. FLASH: 0.015 MAX. (0.4MM)
GATE VESTIGE: 0.01 MAX. (0.3MM)
EMBEDDED PARTICLES, BUBBLES,SPOTS, STAINS: 0.3mm² MAX. NO MORE THAN 3 PER PART.

DRAWN BY	M.S.	DATE	03-18-93
APPROVED BY	J.W.	DATE	-
MATERIAL	AS NOTED		
FINISH			

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL
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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: ± 1°
TWO PLACE DECIMAL ± .01
THREE PLACE DECIMAL ± .005

THIRD ANGLE PROJECTION

Halkey-Roberts

TITLE	CATHETER VALVE ASSY.		
SIZE A	DRAWING NO. CV243101PGC		REV A
SCALE 1:1	DO NOT SCALE DRAWING	SHEET	1 OF 2