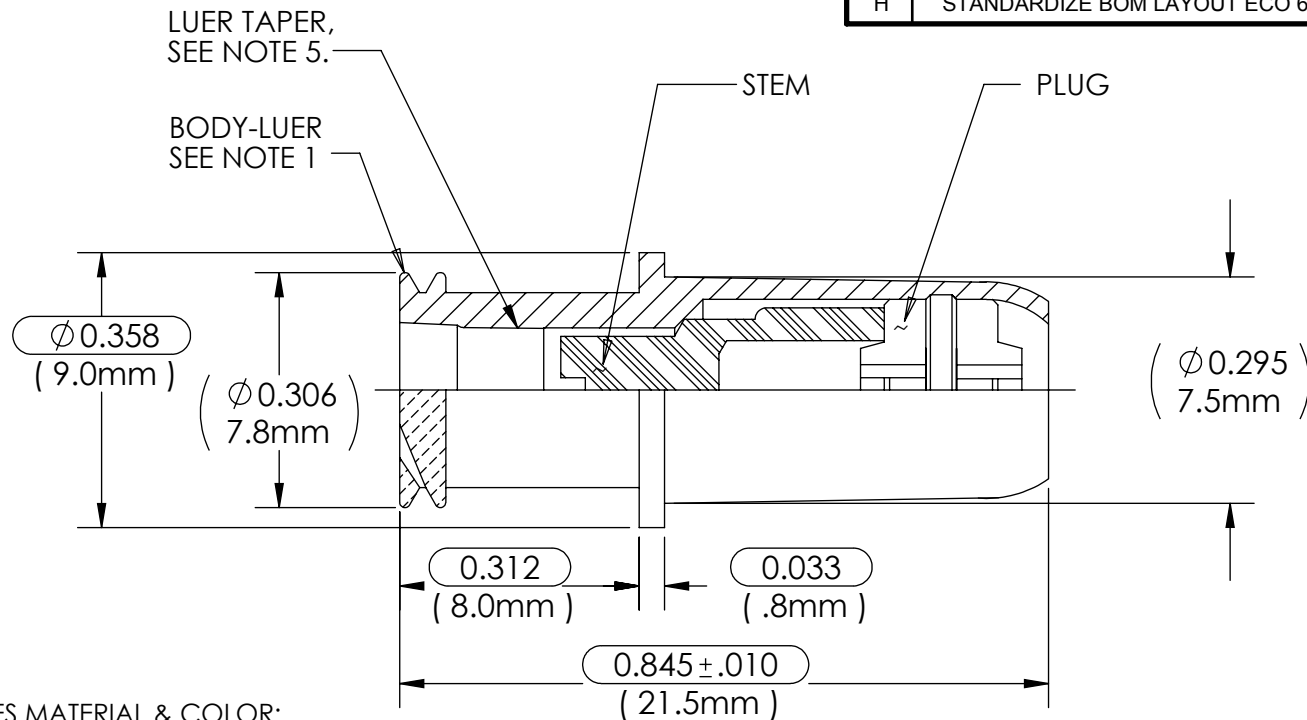


DRAWING NO. C2470100XX	REV H	Customer Drawing	REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED
			G	REMOVE SUFFIX 10,11,23,AND 7W ADD METRIC DIMS ECN 4056	5/20/09	AK
			H	STANDARDIZE BOM LAYOUT ECO 6890	3/25/16	AK



NOTES:

1. SUFFIX INDICATES MATERIAL & COLOR:

01 - PVC CLEAR

21 - POLYCARBONATE CLEAR

7P - ABS PURPLE

7R - ABS RED

7Y - ABS YELLOW

7B - ABS BLUE

7G - ABS GREEN

7O - ABS ORANGE

2. CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.

3. DIMENSIONS IN PARENTHESES, ARE REFERENCE ONLY.

4. ALL DIMENSIONS ARE IN INCHES, WITH NOMINAL DIMENSIONS IN MILLIMETERS SHOWN BELOW.

5. LUER COMPATIBLE WITH ISO 594-2.

QUALITY CRITERIA:


O.D. FLASH: 0.015 MAX. (0.4mm)

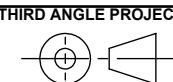
GATE VESTIGE: 0.01 MAX. (0.3mm)

EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm² MAX. NO MORE THAN 3 PER PART.

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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DRAWN BY	M.S.	DATE			
APPROVED BY	J.W.	DATE	9/20/94		
MATERIAL	SEE NOTE				
FINISH	<div>THIRD ANGLE PROJECTION</div> <div></div>				
UNLESS OTHERWISE SPECIFIED:					
DIMENSIONS ARE IN INCHES					
TOLERANCES:					
ANGULAR: $\pm 1^\circ$					
TWO PLACE DECIMAL $\pm .01$					
THREE PLACE DECIMAL $\pm .005$					



Halkey-Roberts

TITLE	LUER LOCK VALVE		
SIZE	A	DRAWING NO.	C2470100XX
SCALE	4:1	SHEET	1 OF 2
DO NOT SCALE DRAWING			