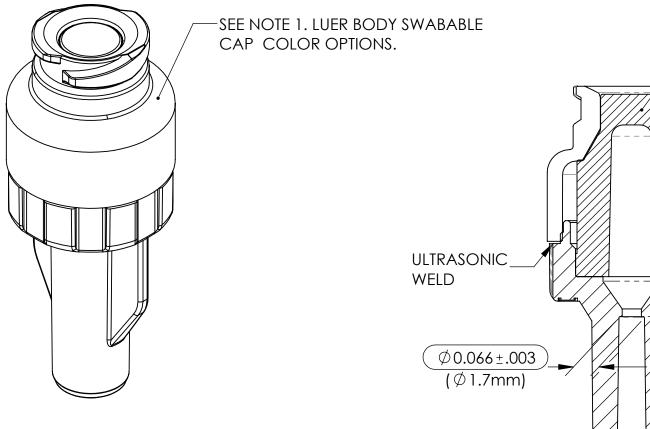
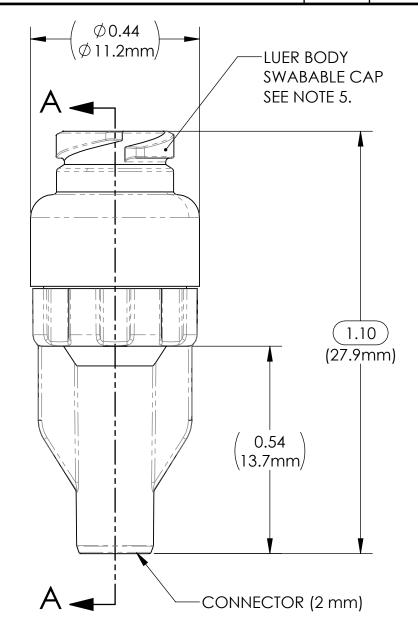
DRAWING NO. C2455200XXX

Customer Drawing

REVISION HISTORY REV DESCRIPTION (ECO) DATE APPROVED **NEW DRAWING ECO 7199** ADDING ISO 80369-7 TO NOTE, ECO 8017



0.50 12.7mm/ NOTES: 1. SUFFIX INDICATES LUER BODY SWABABLE CAP COLOR AND MATERIAL: \emptyset 0.079 ± .003 $(\emptyset 2.0 \text{mm})$ 24 - CLEAR POLYCARBONATE. 24R - CLEAR POLYCARBONATE, WITH RED COLORANT. SECTION A-A SCALE 4:1



- 2. CRITICAL DIMENSIONS ARE CIRCLED AND ARE SUBJECT TO INSPECTION.
- 3. DIMENSIONS IN PARENTHESES ARE REFERENCE ONLY.
- 4. ALL DIMENSIONS ARE IN INCHES, WITH NOMINAL DIMENSION IN METRIC BELOW.
- 5. LUER COMPATABLE WITH ISO594-2, and ISO80369-7.

VALVE SPECIFICATION:

BACK PRESSURE: > 30 PSI, REF. (2.1 BAR). (40 PSI NOMINAL). BIOCOMPATABILITY: PASSES ISO 10993, PART 1. MATERIALS: ALL MATERIALS ARE GAMMA RESISTANT, MEET USP CLASS VI; ARE DEHP FREE, AND NOT MADE WITH NATURAL RUBBER LATEX. POTENTIAL STERILIZATION: ETO; AND GAMMA, BASED ON RAW MATERIAL SPECIFICATIONS.

QUALITY CRITERIA: O.D. FLASH: 0.015 MAX. (0.4mm)

GATE VESTIGE: 0.01 MAX. (0.3mm)

STEM SWABABLE

BLUE SILICONE

GATES, PA

EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm² MAX. NO MORE THAN 3 PER PART.

	DRAWN BY	DMC	DATE 9/01/2016] /′′	Lightness Dalameter
	APPROVED BY	-	DATE] 47/	Halkey-Roberts
	MATERIAL			TITLE	,
PARTING LINES. AND FLASH PER QUALITY CRITERIA	FINISH				Tube End Port 2.0mm
ETARY AND CONFIDENTIAL DRAMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY	UNLESS OTHERWISE DIMENSIONS ARE IN I TOLERANCES:		THIRD ANGLE PROJECTION	B	C2455200XXX
EY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY UCTION IN PART OR AS A WHOLE WITHOUT THE WRITEN SION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.	ANGULAR: ± 1° TWO PLACE DECIMA THREE PLACE DECIM			SCALE 2:1	DO NOT SCALE DRAWING SHEET 1 OF 2

DRAWING NO.	Customer Drawing	REVISION HISTORY			
"C2455200XXX B CuSto		REV	DESCRIPTION (ECO)	DATE	APPROVED
		A	NEW DRAWING ECO 7199	9/01/16	KJS
		В	ADDING ISO 80369-7 TO NOTE, ECO 8017	4/27/18	AK

BILL OF MATERIAL:

SUFFIX	LUER BODY	CONNECTOR	STEM
24	CLEAR POLYCARBONATE MAKROLON Rx1805 451118	CLEARPOLYCARBONATE MAKROLON Rx1805 451118	BLUE SILICON 40 DUROMETER WACKER LR3003/40 DT COLOR, K75238
24R	CLEAR POLYCARBONATE MAKROLON Rx1805 451118 WITH RED COLORANT	CLEARPOLYCARBONATE MAKROLON Rx1805 451118	BLUE SILICON 40 DUROMETER WACKER LR3003/40 DT COLOR, K75238

	DRAWN BY DMC	DATE 9/01/2016		1 I I I I I I I I I I I I I I I I I I I
	APPROVED BY -	DATE] <i>[</i>	R Halkey-Roberts
	MATERIAL		TITLE	,
MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA	FINISH			Tube End Port 2.0mm
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES:	THIRD ANGLE PROJECTION	В	C2455200XXX
OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.	ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	- 4	SCALE 4:1	DO NOT SCALE DRAWING SHEET 2 OF 2