

DRAWING NO.

C730ROARX

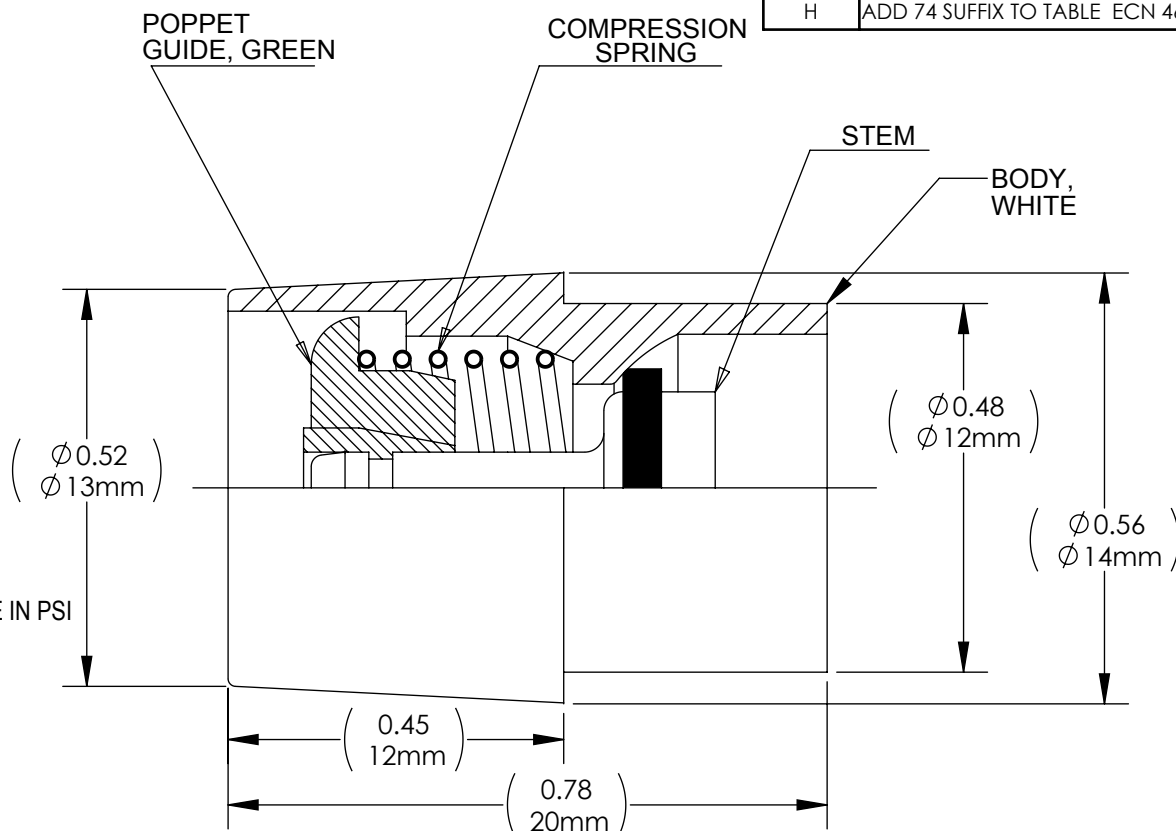
REV

H

## Customer Drawing

## Revision History

REV	DESCRIPTION (ECO)	DATE	APPROVED
G	UPDATE MAT. FOR POPPET ECN 4619	12/07/10	L.F.
H	ADD 74 SUFFIX TO TABLE ECN 4657	1/19/11	L.F.



## NOTES:

1. SUFFIX INDICATES CRACKING PRESSURE IN PSI

SUFFIX	PRESSURE
10	1.0
15	1.5
20	2.0
25	2.5
35	3.5
50	5.0
74	7.4

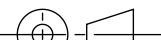
2. PRESSURE TOLERANCE IS  $\pm 20\%$ , RESEAT WITHIN 25% OF NOMINAL.

3. CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.

4. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.

5. ALL DIMENSIONS ARE IN INCHES WITH NOMINAL DIMENSIONS IN METRIC BELOW.

<b>DRAWN BY</b>	M.S.	<b>DATE</b>	-
<b>APPROVED BY</b>	J.W.	<b>DATE</b>	04/19/93
<b>MATERIAL</b>			
<b>FINISH</b>			
<b>UNLESS OTHERWISE SPECIFIED:</b>	<b>THIRD ANGLE PROJECTION</b>		
DIMENSIONS ARE IN INCHES			
TOLERANCES:			
ANGULAR: $\pm 1^\circ$			
TWO PLACE DECIMAL $\pm .01$			
THREE PLACE DECIMAL $\pm .005$			





Halkey-Roberts

TITLE ORAL RELIEF VALVE, ASSY.

SIZE	A	DRAWING NO.	C730ROARX	REV	H
SCALE	4:1	DO NOT SCALE DRAWING		SHEET	1 OF 2

## MOLDED PARTS:

GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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