

NOTES:

- 1. FIRST SUFFIX "X" INDICATES:
T - TAB ENGLISH
TF - TAB FRENCH- ENGLISH
- 2. SECOND SUFFIX "X" INDICATES CORD LENGTH:

SUFFIX	
"X"	±0.25
40	4.0" / (10.2 cm)
50	5.0" / (12.7 cm)
60	6.0" / (15.2 cm)

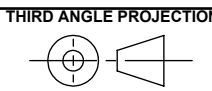
- 3. CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.
- 4. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
- 5. ALL DIMENSIONS ARE IN INCHES WITH THE NOMINAL DIMENSION IN METRIC BELOW.


TOOLING:	PART NO.	IFU:
LOAD KNURL PIN ASSY:	TV86118-1	IFU-V80040B
BAYONET ASSEMBLY:	TV86200	----
DIS-ASSEMBLE :	TV86900R	----
INFLATOR TO MANIFOLD: ASSEMBLY	TV86300	----
SEALING DIE:	DV86000	----

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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DRAWN BY	DMC	DATE	7/21/04
APPROVED BY		DATE	
MATERIAL			
FINISH			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005			



**Halkey-Roberts**

TITLE
1F INFLATOR

SIZE A	DRAWING NO. CV86000XX	REV B
SCALE NTS	DO NOT SCALE DRAWING	
SHEET 1 OF 1		