HALKEY | ROBERTS®

730 Oral Tube and Valve (Green Poppet)

TUBE PORT VALVE 1/4" NPT

Instructions for Use

730 Oral Valve Inflation/Deflation for Manufacturers and Service Stations

Cat. No.: 730ROL43 ,730ROL56, 730ROL66, 730ROLS43, 730ROLS56, 730ROLS66, 730ROLS43C4, 730ROLS56C4, 730ROLS66C4, 730ROLS43BKC4, 730ROLS56BKC4, 730ROLS66BKC4, V730015U56BC4, V73002U56BC, V73002U56BC4, V73002U56C4, V73002U56C4

Oral Valve Deflation Tool Cat. No. TV73703G Thread Connection: 1/4" NPT

730 End Fixture Tooling Cat. No. T730GG

Cautions:

- To prevent valve damage, <u>DO NOT USE</u> any other tools for vacuum deflation of the above catalog numbers.
- Carefully follow the directions below to maintain the valve integrity.
- Supply air pressure for inflation should be no greater than 50 PSIG (344 KPA) maximum.
- Vacuum to 220 in H2O (410 Torr) maximum.

Inflation:

- 1. Align Inflation/Deflation Tool with Oral Tube, ill. 1.
- 2. Fully insert oral tube in end of Inflation/Deflation Tool with a firm action until it stops, ill. 2.
- 3. Activate pressure source and apply to PFD as appropriate.
- 4. Upon achieving desired pressure remove Inflation/Deflation Tool.

Deflation:

- 1. Align Inflation/Deflation Tool with Oral Tube, ill. 1.
- 2. Fully insert oral tube in end of Inflation/Deflation Tool with a firm action until it stops, ill. 2.
- 3. Activate vacuum source and apply to PFD as appropriate.
- 4. Upon achieving desired vacuum activate release valve.
- 5. Remove Inflation/Deflation Tool.



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