

6. HR TUBING CLAMPS ARE SINGLE PATIENT USE MEDICAL COMPONENTS INTENDED TO BE INCLUDED AS PART OF THE FINISHED DEVICE, I.E. IV ADMINISTRATION SETS. HR TUBING CLAMPS ARE MANUFACTURED TO HR SPECIFICATIONS, SOLD BULK, NON-STERILE TO OEMS. BECAUSE THE CONFIGURATIONS OF IV TUBING VARY DRAMATICALLY, HR CANNOT MAKE ANY PARTICULAR CLAIMS. CUSTOMERS MUST VALIDATE CLAMPS FOR THEIR INTENDED USE, ENSURING THAT THE CLAMPS EFFECTIVELY OCCLUDE THE INHERENT VARIATION OF THE PARTICULAR TUBING EMPLOYED BY THE CUSTOMER AGAINST THE CLOSED GAP RANGE PROVIDED ON HR'S SPECIFICATIONS. OEM MANUFACTURING PROCESSES (SUCH AS ASSEMBLY PROCESSES, PACKAGING AND STERILIZATION) CAN SIGNIFICANTLY ALTER THE CLAMPS' FUNCTIONALITY;

Customer Drawing

DRAWING NO.

C340TCSX

5. ALL DIMENSIONS ARE IN INCHES WITH NOMINAL DIMENSIONS IN MILLIMETERS SHOWN BELOW.

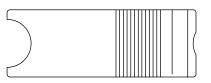
THEREFORE, HR CANNOT GUARANTEE THE PERFORMANCE OF THE FINAL CONFIGURATION.

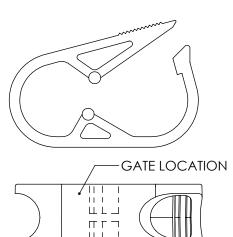
 REVISION HISTORY

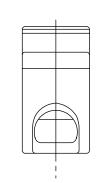
 REV
 DESCRIPTION (ECO)
 DATE
 APPROVED

 Y
 UPDATE SUFFIX OPTION TABLE ECO 6872
 3/09/16
 AK

 Z
 ADD SUFFIX G, Y, TO ABS; ECO 7401
 03/16/17
 AK







SUFFIX "X" INDICATES COLOR & MATERIAL:							
NO SUFFIX - WHITE B - BLUE R - RED Y - YELLOW BK- BLACK CR- CREAM YL- YELLOW PL - PURPLE BN-BROWN	CELCON						
2002W - WHITE 248B - BLUE 248R - RED 248G - GREEN 248Y - YELLOW	ABS						

QUALITY CRITERIA

O.D. FLASH 0.015 MAX. (0.4mm)

GATE VESTIGE 0.01 MAX. (0.3mm)

EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm² MAX. NO MORE THAN 5 PER PART.

	DRAWN BY APPROVED BY			DATE 07/20/88	H	HR® Halkey-Rober				
	MATERIAL			•	TITLE					
MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA	FINISH						BING CLAMP			
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ±1* TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005		THIRD AND	GLE PROJECTION	В	DRAWING I	C340TCSX		Z	
OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.			••	ナビナ	2:1 DO		NOT SCALE DRAWING	SHEET 1 OF	- 2	