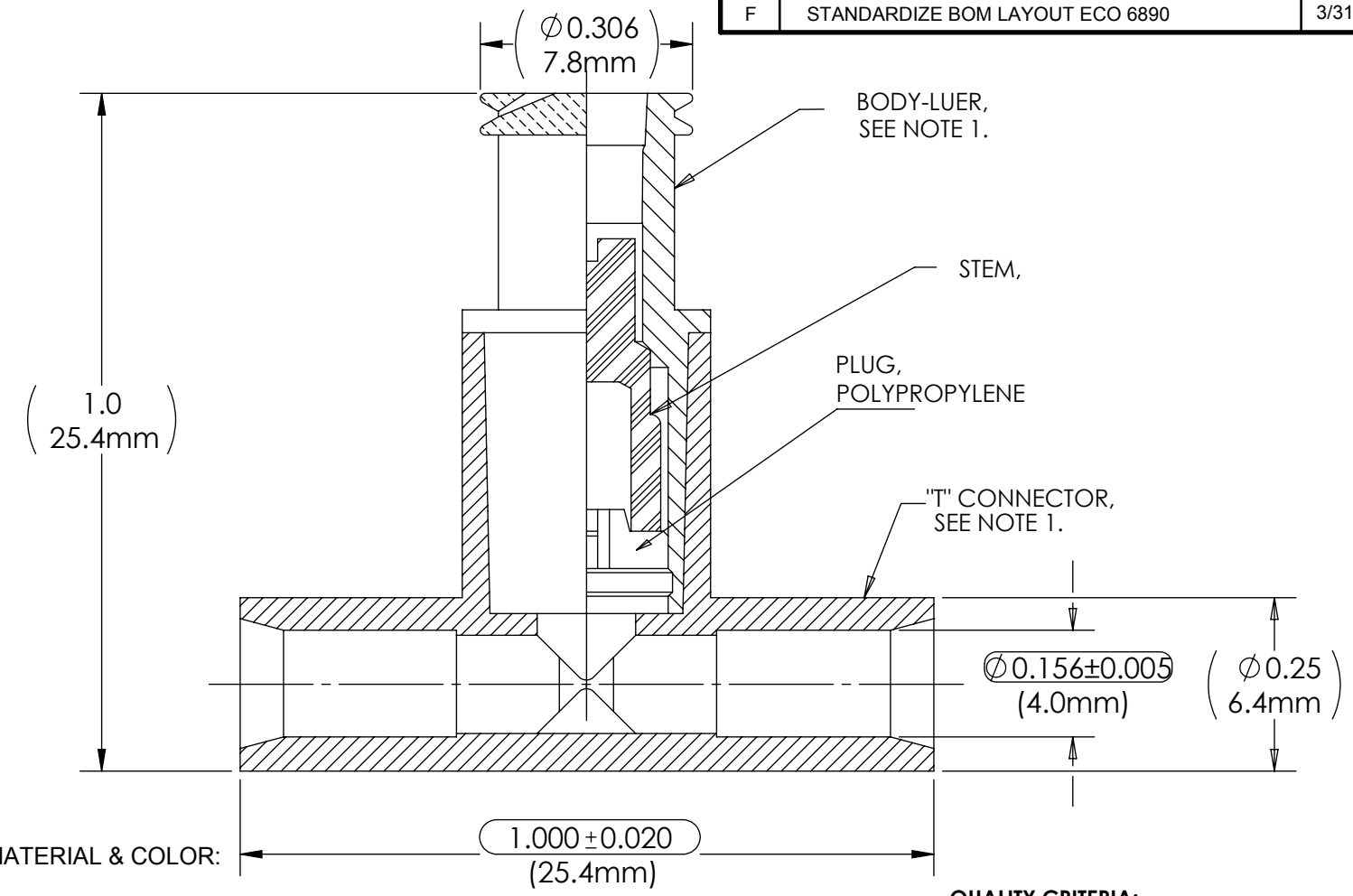
DRAWING NO.	REV	Customer Drawing
C2476000XX	F	

REVISION HISTORY			
REV	DESCRIPTION (ECO)	DATE	APPROVED
E	ADD SUFFIX 21P SPECIAL PCKG. REQUIRED ECO 5602	4/15/13	AK
F	STANDARDIZE BOM LAYOUT ECO 6890	3/31/16	AK



NOTES:

1. SUFFIX INDICATES MATERIAL & COLOR:
   - 01 - PVC CLEAR
   - 21 - POLYCARBONATE CLEAR
   - 21P - POLYCARBONATE CLEAR : DOUBLE BAG 300 UNITS PER BAG. 7 BAGS TOTAL PER BOX. QTY. (2100).
2. CRITICAL DIMENSIONS ARE CIRCLED, AND SUBJECT TO INSPECTION.
3. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
4. ALL DIMENSIONS ARE IN INCHES WITH NOMINAL, DIMENSIONS IN MILLIMETERS BELOW.
5. LUER COMPATIBLE WITH ISO594-2.

QUALITY CRITERIA:

O.D. FLASH: 0.015 MAX. (0.4mm)
GATE VESTIGE: 0.01 MAX. (0.3mm)
EMBEDDED PARTICLES, BUBBLES,SPOTS, STAINS: 0.3mm² MAX. NO MORE THAN 3 PER PART.

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL
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DRAWN BY	M.S.	DATE	09-01-95
APPROVED BY	J.W.	DATE	
MATERIAL	SEE NOTE		
FINISH			

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: ± 1°
TWO PLACE DECIMAL ± .01
THREE PLACE DECIMAL ± .005

THIRD ANGLE PROJECTION

Halkey-Roberts

TITLE: **T- PORT VALVE, COMPONENT**

SIZE	DRAWING NO.	REV
A	C2476000XX	F
SCALE 1:1	DO NOT SCALE DRAWING	SHEET 1 OF 2