

### Instructions for Use

#### T740 Valve Removal Tool for Manufacturers and Service Stations

Valve Removal Tool  
Cat. No. T740

Cat. No.: 730ROA, 730ROAR15, 730ROAR20, 730ROAR25, 730ROAR50, 740, 730ROLS43, 730ROLS43BKC4, 730ROLS43C4, 730ROLS56, 730ROLS56BKC4, 730ROLS66, 730ROLS66BK, 730ROLS66BKC4, 730ROLS66C4, 740ROLS43, 740ROLS43C4, 740ROLS56C4, 740ROLS66C4, V730015U56C4, V73002U56C4, V73002U56BC4, V73002U56BKC4, V730025U56C4, V730050U56C4

#### Cautions:

- Carefully follow the directions below to maintain the valve integrity.

#### 730ROA Oral Valve with **Green Poppet** (Pre-removal procedure):

1. Additional tool needed for green poppet - needle nose pliers.
2. Using needle nose pliers grasp one of the green poppet legs and pull to remove the green poppet, the stem and the spring.
3. Follow directions below.

#### Removal Oral Valve:

1. Raise handles of removal tool, ill. 1.
2. Align tool with oral tube.
3. Screw tool into valve using a clockwise motion. Approximately 3 to 4 full turns.
4. Lower handles removing valve from tube, ill. 2.
5. Raise handles.
6. Unscrew valve from tool using a counterclockwise motion.
7. Dispose of used valve.
8. Remove debris from end of tool.
9. Carefully insert new valve in tube, ensuring that the valve is not damaged during insertion. The white, red or green poppet must face out.
10. Perform hang test on vest.

illustration 1

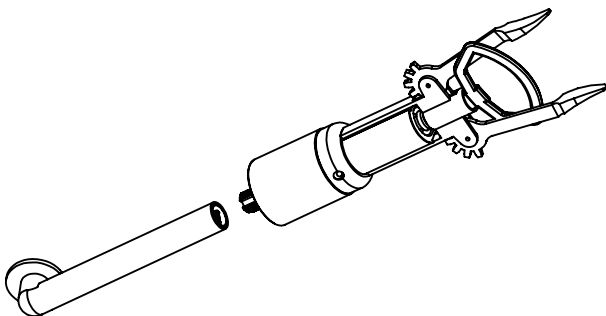


illustration 2

