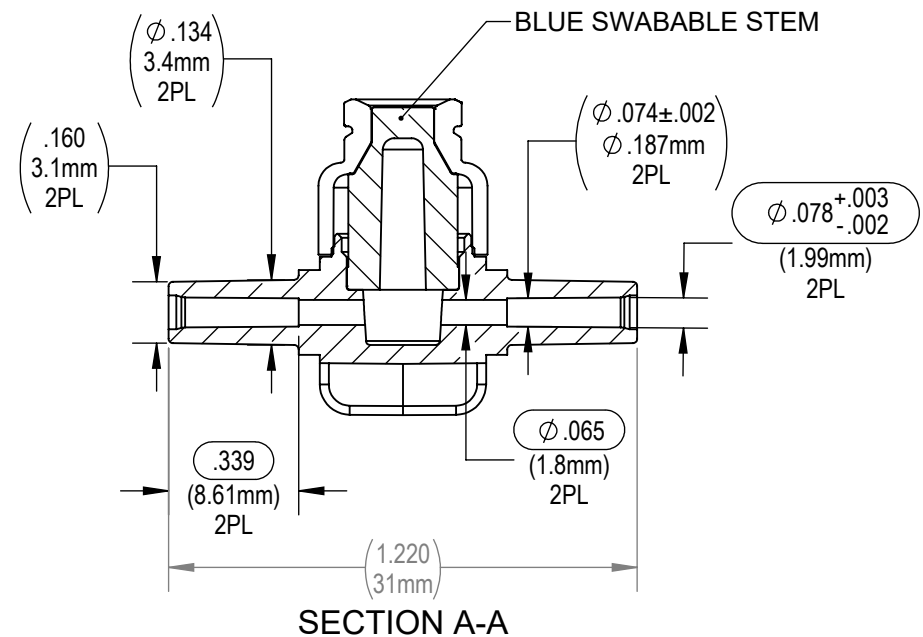
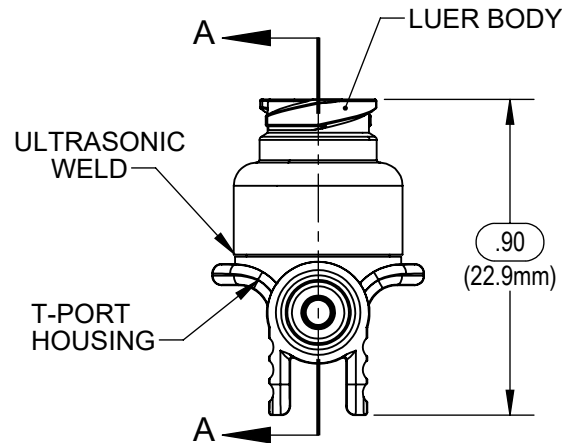


DRAWING NO. C2454640XX	REV G	Customer Drawing	REVISION HISTORY		
			REV	DESCRIPTION (ECO)	DATE APPROVED
			F	ADD ISO 80369-7 TO NOTES, ECO 8017	04/30/18 AK
			G	UPDATE TOLERANCE FOR Ø.078 ECO 8205	08/16/18 SR



NOTES:

- SUFFIX "XX" INDICATES MATERIAL:
24 - CLEAR POLYCARBONATE
- CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.
- DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
- ALL DIMENSIONS ARE IN INCHES WITH THE NOMINAL DIMENSION IN METRIC BELOW.
- USAGE: WILL FIT 2.1 MM (.082") O.D. TUBING.
- LUER COMPATIBLE WITH ISO594-2, AND ISO80369-7.

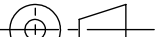
VALVE SPECIFICATION:

BACK PRESSURE: > 30 PSI, REF. (2.1 BAR). (40 PSI NOMINAL) .
 BIOCOMPATABILITY: PASSES ISO 10993, PART 1.
 MATERIALS: ALL MATERIALS ARE GAMMA RESISTANT, MEET USP CLASS VI;
 ARE DEHP FREE, AND NOT MADE WITH NATURAL RUBBER LATEX.
 POTENTIAL STERILIZATION: ETO; AND GAMMA,
 BASED ON RAW MATERIAL SPECIFICATIONS.

QUALITY CRITERIA:
O.D. FLASH: 0.015 MAX. (0.4mm)
GATE VESTIGE: 0.01 MAX. (0.3mm)
EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm ² MAX. NO MORE THAN 3 PER PART.

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL
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DRAWN BY SJR		DATE 4/2/12		HR® Halkey-Roberts®			
APPROVED BY		DATE					
MATERIAL SEE BOM				TITLE			
FINISH				2.0mm SWABABLE "T" PORT			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION		SIZE A	DRAWING NO. C2454640XX		REV G
				SCALE 2:1	DO NOT SCALE DRAWING		SHEET 1 OF 2