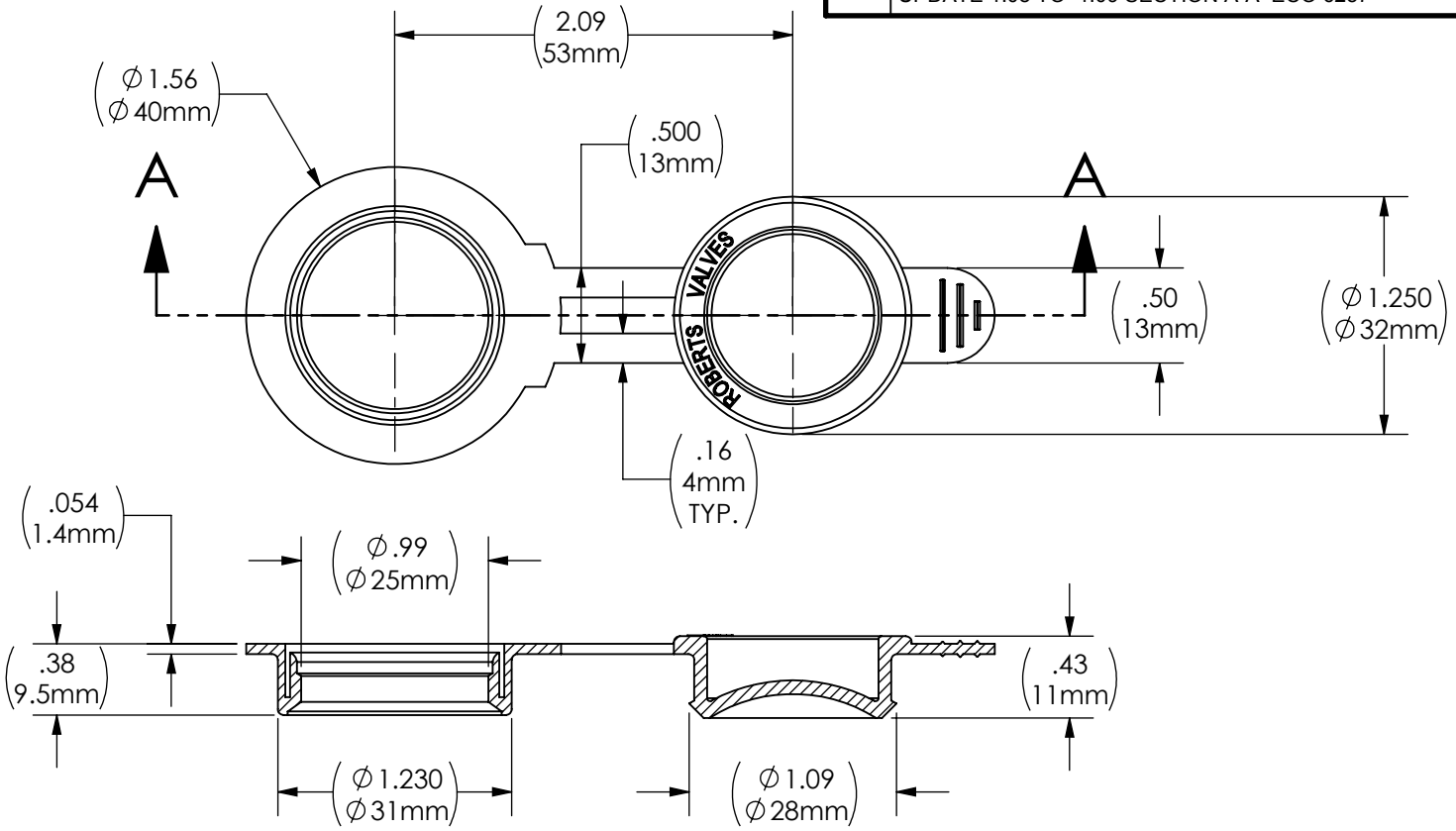
DRAWING NO.	REV	Customer Drawing
C650ADX	K	

REVISION HISTORY

REV	DESCRIPTION (ECO)	DATE	APPROVED
J	UPDATE NOTES ECO 5634	4/29/13	AK
K	UPDATE 1.08 TO 1.09 SECTION A-A ECO 6257	9/25/14	AK



SECTION A-A

NOTES:

1. SUFFIX INDICATES COLOR & MATERIAL:
   NO SUFFIX - RED PVC, DURO 78 SHORE Å
   C - CLEAR PVC # 3006-78C
   DB - DARK BLUE PVC # 259X78DB
2. CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.
3. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
4. ALL DIMENSIONS ARE IN INCHES WITH NOMINAL DIMENSIONS IN METRIC BELOW.

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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DRAWN BY	dcoughlin	DATE	4/29/13
APPROVED BY		DATE	
MATERIAL			
FINISH			

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: ± 1°
TWO PLACE DECIMAL ± .01
THREE PLACE DECIMAL ± .005

THIRD ANGLE PROJECTION

Halkey-Roberts

TITLE: DRAIN CLOSURE

SIZE	DRAWING NO.	REV
A	C650ADX	K
SCALE 1:1	DO NOT SCALE DRAWING	SHEET 1 OF 1