

DRAWING NO. <b>C981001020</b>	REV <b>A</b>	<h1 style="margin: 0;">Customer Drawing</h1>	<b>REVISION HISTORY</b>			
			REV <b>A</b>	DESCRIPTION (ECO) REMOVE DISCONTINUED SUFFIX OPTIONS UPDATE BORDER, NOTES, ADD METRIC DIMS. ECN 4261	DATE 12/01/09	APPROVED AK

**NOTES:**  
 1. CRITICAL DIMENSIONS ARE CIRCLED, AND SUBJECT TO INSPECTION.  
 2. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.  
 3. ALL DIMENSIONS ARE IN INCHES WITH NOMINAL, DIMENSIONS IN METRIC BELOW.

**QUALITY CRITERIA:**  
 O.D. FLASH: 0.015 MAX. (0.4MM)  
 GATE VESTIGE: 0.01 MAX. (0.3MM)  
 EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm<sup>2</sup> MAX. NO MORE THAN 3 PER PART.

DRAWN BY		DATE	1/12/2010	
APPROVED BY		DATE		
MATERIAL	BLACK POLYURETHANE 70-75 DURO SHORE "D"			
FINISH				TITLE <b>FLANGE, 3 1/2" DIA.</b>
<b>MOLDED PARTS:</b> GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA  <b>PROPRIETARY AND CONFIDENTIAL</b> THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.				SHEET <b>1 OF 1</b>

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	<b>THIRD ANGLE PROJECTION</b> 
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SIZE <b>A</b>	DRAWING NO. <b>C981001020</b>	REV <b>A</b>
SCALE <b>1:1</b>		