

DRAWING NO.

C690NSBVXX

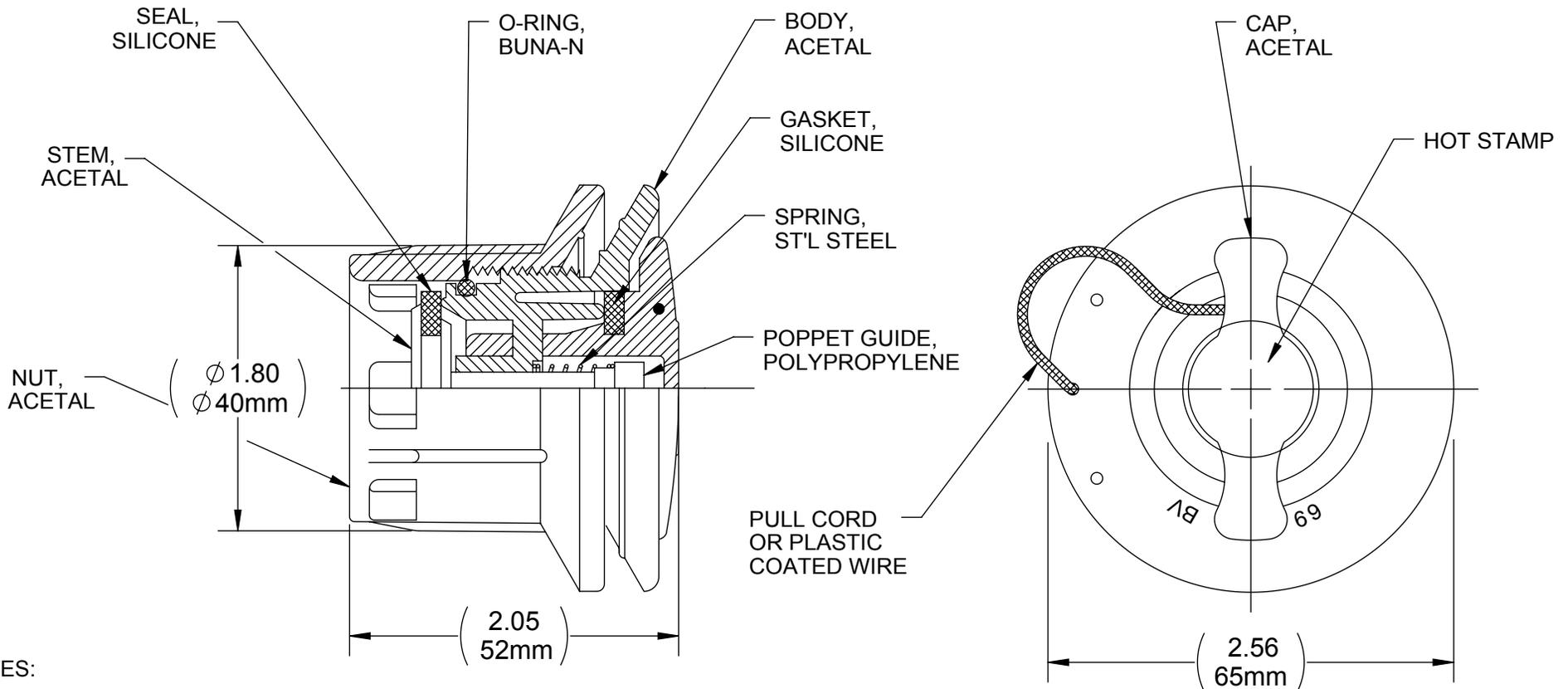
REV

H

## Customer Drawing

## REVISION HISTORY

REV	DESCRIPTION (ECO)	DATE	APPROVED
G	REMOVE PATENT NO. ECN 4805	05-12-11	AK
H	UPDATE DELRIN MATERIAL CALLOUT TO GENERIC DISCRPTION "ACETAL" ECN 5297	7/17/12	AK



## NOTES:

- FIRST SUFFIX, "X" INDICATES COLOR:  
G - GREY  
W - WHITE
- SECOND SUFFIX, "X" INDICATES DIRECT SHIPMENT - D.
- CRITICAL DIMENSIONS ARE CIRCLED, AND SUBJECT TO INSPECTION.
- DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
- ALL DIMENSIONS ARE IN INCHES WITH NOMINAL, DIMENSIONS IN METRIC BELOW.

## QUALITY CRITERIA:

O.D. FLASH: 0.015 MAX. (0.4MM)

GATE VESTIGE: 0.01 MAX. (0.3MM)

EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm<sup>2</sup> MAX. NO MORE THAN 3 PER PART.MOLDED PARTS:  
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

**PROPRIETARY AND CONFIDENTIAL**  
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DRAWN BY M.S. DATE 10-20-94

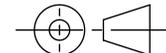
APPROVED BY JW DATE

MATERIAL AS NOTED

FINISH

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN INCHES  
TOLERANCES:  
ANGULAR:  $\pm 1^\circ$   
TWO PLACE DECIMAL  $\pm .01$   
THREE PLACE DECIMAL  $\pm .005$

THIRD ANGLE PROJECTION



Halkey-Roberts

TITLE SHORT BOAT VALVE ASSY.

SIZE A DRAWING NO. C690NSBVXX REV H

SCALE 1:1 DO NOT SCALE DRAWING SHEET 1 OF 1