

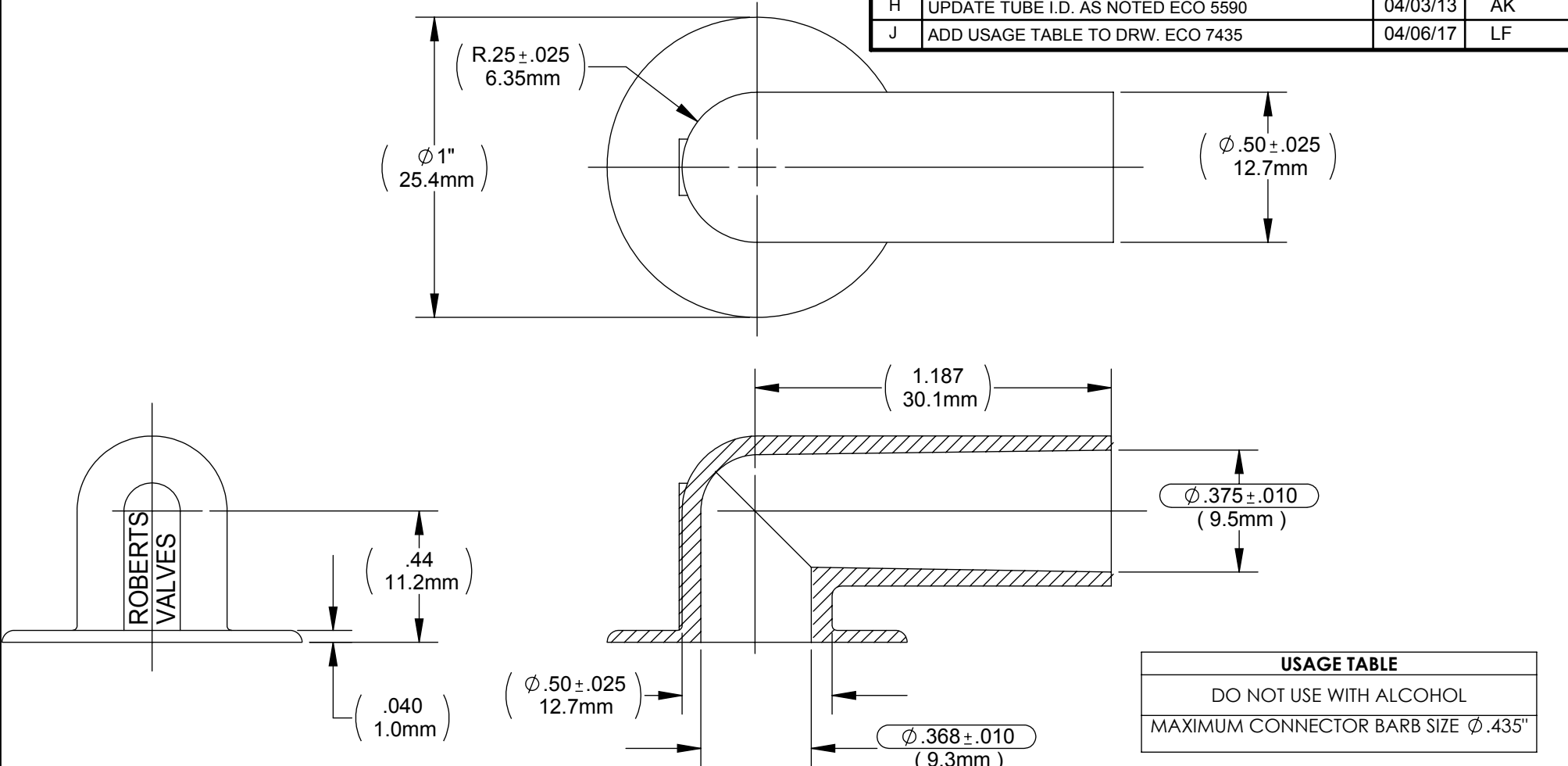
DRAWING NO.
C727ACX

REV
J

Customer Drawing

REVISION HISTORY

REV	DESCRIPTION (ECO)	DATE	APPROVED
H	UPDATE TUBE I.D. AS NOTED ECO 5590	04/03/13	AK
J	ADD USAGE TABLE TO DRW. ECO 7435	04/06/17	LF



USAGE TABLE
DO NOT USE WITH ALCOHOL
MAXIMUM CONNECTOR BARB SIZE $\phi .435"$

- NOTES:
- SUFFIX "X" INDICATES MATERIAL & COLOR:
 NO SUFFIX - PVC MEDICAL 300678C, CLEAR
 UBK - PVC/POLYETHER POLYURETHANE 10ETX378BK, BLACK
 UR - PVC/POLYETHER POLYURETHANE 10ETX378R, RED
 - CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.
 - DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
 - ALL DIMENSIONS ARE IN INCHES WITH NOMINAL DIMENSION IN MILLIMETERS BELOW.

QUALITY CRITERIA:

O.D. FLASH: 0.030 MAX. (0.76MM)
GATE VESTIGE: 0.06 MAX. (1.5MM) BEYOND MAJOR O.D. OF FLANGE.
EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 1.0mm ² MAX. NO MORE THAN 5 PER PART.

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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DRAWN BY	M.S.	DATE	6/17/2009
APPROVED BY	J.W.	DATE	
MATERIAL			
FINISH			
UNLESS OTHERWISE SPECIFIED:		THIRD ANGLE PROJECTION	
DIMENSIONS ARE IN INCHES			
TOLERANCES:			
ANGULAR: $\pm 1^\circ$			
TWO PLACE DECIMAL $\pm .01$			
THREE PLACE DECIMAL $\pm .005$			

Halkey-Roberts

TITLE
ANGLE CONNECTOR

SIZE	DRAWING NO.	REV
A	C727ACX	J
SCALE	DO NOT SCALE DRAWING	SHEET
2:1		1 OF 1