

DRAWING NO.

CV15610X

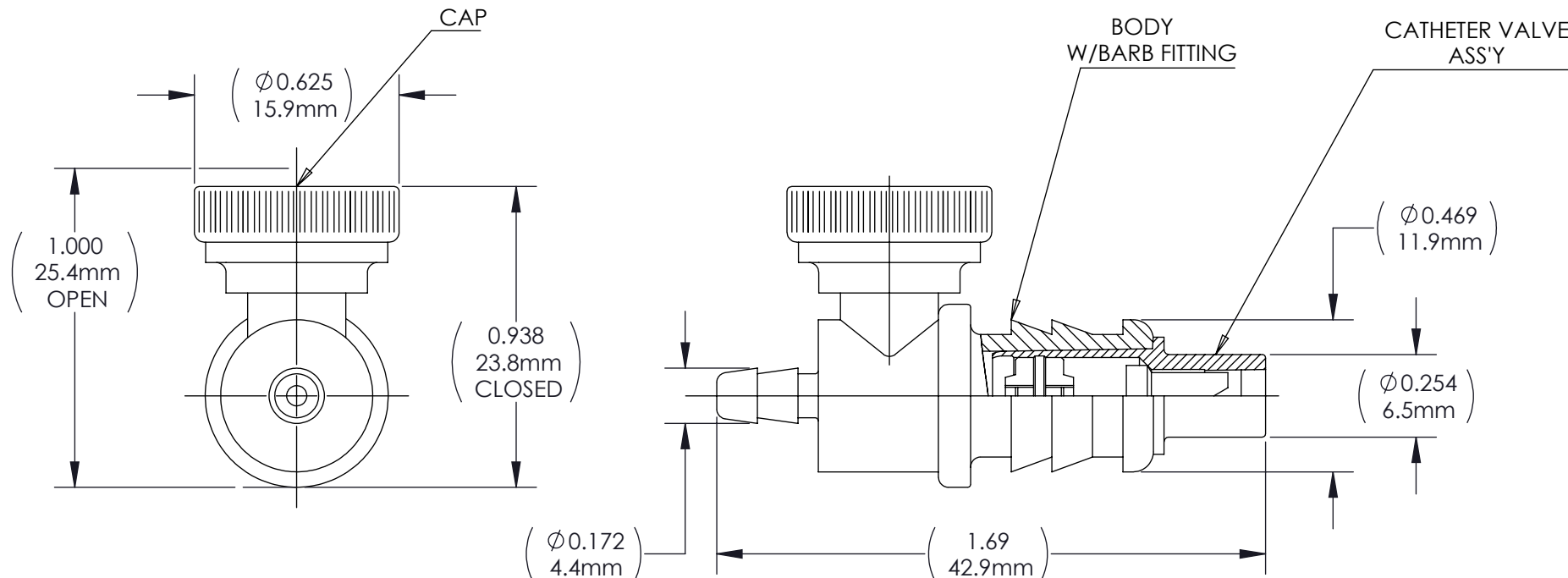
REV

D

Customer Drawing

Revision History

REV	DESCRIPTION (ECO)	DATE	APPROVED
C	UPDATE NOTES, BORDER, CRITICAL DIMENSIONS ECN 3992	2-24-09	AK
D	ADD P5M6K080 TO BOM, 2ND SHEET, ECO 5827	9/24/13	AK



NOTES:

1. SUFFIX INDICATES COLOR:

NO SUFFIX - BLACK
W - WHITE

2. CRITICAL DIMENSIONS ARE CIRCLED, AND SUBJECT TO INSPECTION.

3. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.

4. ALL DIMENSIONS ARE IN INCHES WITH NOMINAL,
DIMENSIONS IN MILLIMETERS BELOW.

QUALITY CRITERIA:

O.D. FLASH: 0.015 MAX. (0.4MM)

GATE VESTIGE: 0.01 MAX. (0.3MM)

EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm²
MAX. NO MORE THAN 5 PER PART.

DRAWN BY

M.S.

DATE 05-08-92

APPROVED BY

JW

DATE

MATERIAL

AS NOTED

FINISH

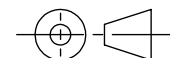
UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:

ANGULAR: $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$

THIRD ANGLE PROJECTION



Halkey-Roberts

TITLE

FLOW CONTROL VALVE

SIZE

A

SCALE

2:1

DRAWING NO.

CV15610X

REV

D

DO NOT SCALE DRAWING

SHEET

1 OF 2

MOLDED PARTS:

GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL

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