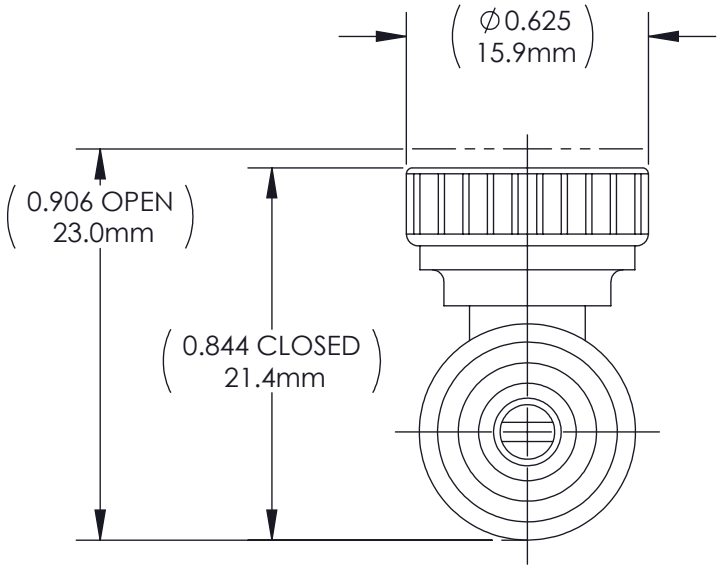
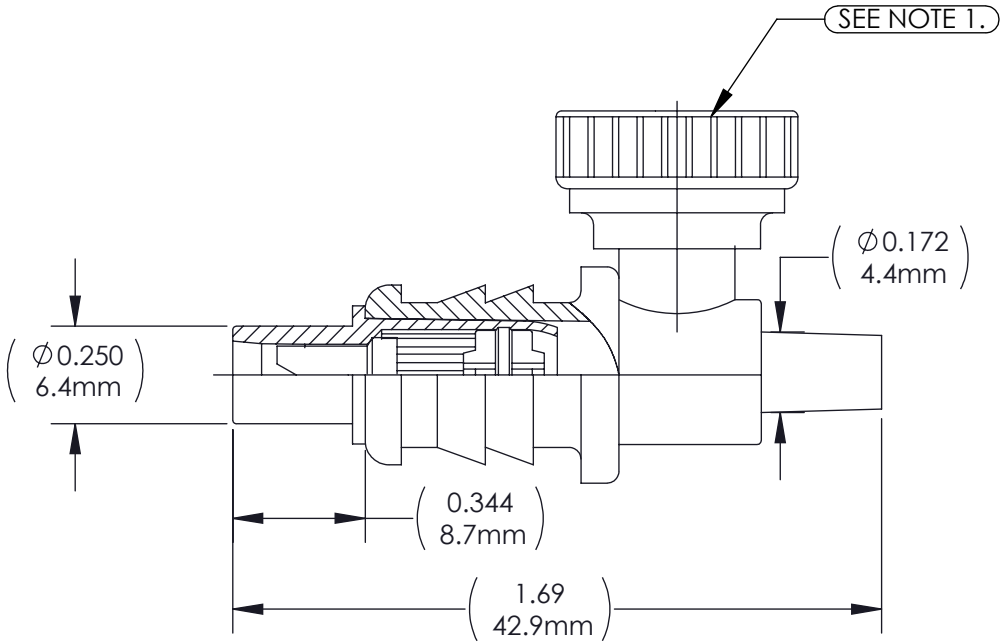
DRAWING NO.	REV	Customer Drawing
CV15940LPGCX	B	

Revision History

REV	DESCRIPTION (ECO)	DATE	APPROVED
A	UPDATE BORDER, NOTES, CRITICAL DIMENSIONS ECN 3992	2/24/09	AK
B	ADD SUFFIX "X" TO INDICATE VALVE IS OPEN, OR CLOSED AT RECIEPT OF PRODUCT. ECO 5784	8/27/13	AK





NOTES:

1. SUFFIX "X" INDICATES FLOW CONTROL VALVE OPEN OR CLOSED POSITION, UPON RECEIPT.

   NO SUFFIX - OPEN
   C - CLOSED

2. CRITICAL DIMENSIONS ARE CIRCLED, AND SUBJECT TO INSPECTION.

3. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.

4. ALL DIMENSIONS ARE IN INCHES WITH NOMINAL, DIMENSIONS IN MILLIMETERS BELOW.

QUALITY CRITERIA:

O.D. FLASH: 0.015 MAX. (0.4MM)
GATE VESTIGE: 0.01 MAX. (0.3MM)
EMBEDDED PARTICLES, BUBBLES,SPOTS, STAINS: 0.3mm² MAX. NO MORE THAN 5 PER PART.

DRAWN BY	M.S	DATE	05-05-98
APPROVED BY	JW	DATE	-
MATERIAL	AS NOTED		
FINISH			

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL
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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: ± 1°
TWO PLACE DECIMAL ± .01
THREE PLACE DECIMAL ± .005

THIRD ANGLE PROJECTION

Halkey-Roberts

TITLE	FLOW CONTROL VALVE		
SIZE A	DRAWING NO. CV15940LPGCX	REV B	
SCALE 1:1	DO NOT SCALE DRAWING	SHEET 1 OF 2	