

Instructions for Use

740 Oral Valve Inflation/Deflation for Manufactures and Service Stations

Oral Valve Deflation Tool
Cat. No. TV74703G
Thread Connection: 1/4" NPT

Cat. No.: 740ROLS43, 740ROLS56, 740ROLS66
740ROLS43C4, 740ROLS56C4, 740ROLS66C4

740 End Fixture Tooling
Cat. No. T730GG

Cautions:

- To prevent valve damage, **DO NOT USE** any other tools for vacuum deflation of the above catalog numbers.
- Carefully follow the directions below to maintain the valve integrity.
- Supply air pressure for inflation should be no greater than 50 PSIG (344 KPA) maximum.
- Vacuum to 220 in H₂O (410 Torr) maximum.

Inflation:

1. Align Inflation/Deflation Tool with Oral Tube, ill. 1.
2. Fully insert oral tube in end of Inflation/Deflation Tool with a firm action until it stops, ill. 2.
3. Activate pressure source and apply to PFD as appropriate.
4. Upon achieving desired pressure remove Inflation/Deflation Tool.

Deflation:

1. Align Inflation/Deflation Tool with Oral Tube, ill. 1.
2. Fully insert oral tube in end of Inflation/Deflation Tool with a firm action until it stops, ill. 2.
3. Activate vacuum source and apply to PFD as appropriate.
4. Upon achieving desired vacuum activate release valve.
5. Remove Inflation/Deflation Tool.

illustration 1

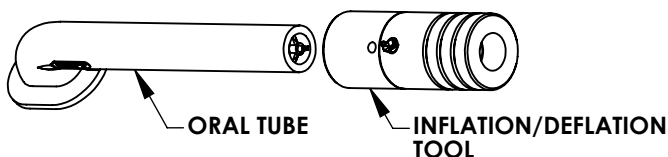
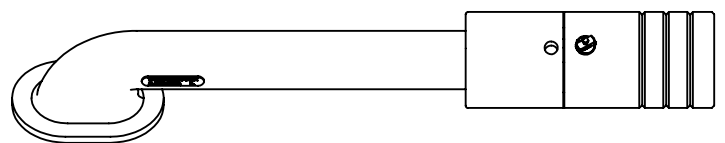


illustration 2



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HRC Non-Medical Component, non-sterile. The buyer is responsible for determining effects of processing/multiple usage on these components, appropriateness of the component in the final application, and pre/post shelf life.